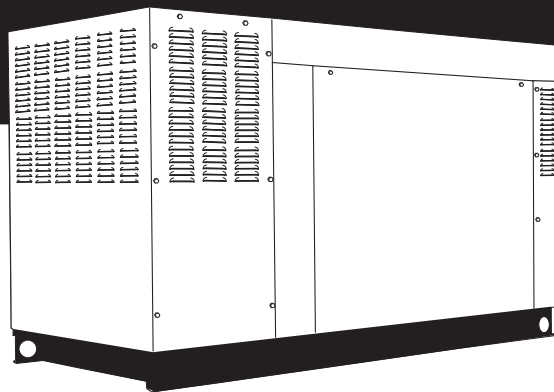


**Serial Number**

**2.4L  
60kW  
Models  
EPA Certified**

# STATIONARY EMERGENCY GENERATOR OWNER'S MANUAL



***A new standard of reliability***

⚠ Not intended for use in critical life support applications. ⚠

— ⚠ **CAUTION** ⚠ —

ONLY QUALIFIED ELECTRICIANS OR CONTRACTORS SHOULD ATTEMPT INSTALLATION!  
DEADLY EXHAUST FUMES. OUTDOOR INSTALLATION ONLY!

This manual should remain with the unit.

<b>SECTION</b>	<b>PAGE</b>
<b>INTRODUCTION</b> .....	<b>1-1</b>
Read this Manual Thoroughly.....	1-1
Operation and Maintenance.....	1-1
How to Obtain Service.....	1-1
<b>SAFETY RULES</b> .....	<b>1-2</b>
<b>IDENTIFICATION RECORD</b> .....	<b>2-1</b>
Data Label.....	2-1
<b>EQUIPMENT DESCRIPTION</b> .....	<b>3-1</b>
Equipment Description.....	3-1
Engine Oil Recommendations.....	3-1
Coolant Recommendations.....	3-1
<b>ENGINE PROTECTIVE DEVICES</b> .....	<b>4-1</b>
Engine Protective Devices.....	4-1
High Coolant Temperature Switch.....	4-1
Low Coolant Level Sensor.....	4-1
Low Oil Pressure Switch.....	4-1
Overcrank Shutdown.....	4-1
Overspeed Shutdown.....	4-1
RPM Sensor Loss Shutdown.....	4-1
DC Fuses.....	4-1
<b>FUEL SYSTEMS</b> .....	<b>5-1</b>
Fuel Requirements.....	5-1
Natural Gas Fuel System.....	5-1
Propane Vapor Withdrawal Fuel System.....	5-1
LP Liquid Fuel System.....	5-1
<b>SPECIFICATIONS</b> .....	<b>6-1</b>
Generator.....	6-1
Engine.....	6-1
Cooling System.....	6-1
Fuel System.....	6-1
Electrical System.....	6-1
Cold Weather Kit.....	6-2
Coolant Heater Kit.....	6-2
<b>GENERAL INFORMATION</b> .....	<b>7-1</b>
Alternator AC Lead Connections.....	7-1
Four-lead, Single-phase Stator.....	7-1
Alternator Power Winding Connections.....	7-1
3-phase Alternators.....	7-1
3-phase Alternators ("Delta" Configuration).....	7-2
<b>INSTALLATION</b> .....	<b>8-1</b>
Installation.....	8-1
Preparation Before Start-up.....	8-1
Transfer Switch.....	8-1
Fuel System.....	8-1
Generator Set Lubrication.....	8-1
Prior to Initial Start-up.....	8-1
Engine Coolant.....	8-1
Belt Tension.....	8-1
Electrical System.....	8-1
Initial Inspection for Genset Start-up.....	8-1
Start-up Checklist.....	8-2
Preparation for Start-up.....	8-2
<b>OPERATION</b> .....	<b>9-1</b>
Stationary Emergency Generator Control and Operation.....	9-1
Operating Unit with Manual Transfer Switch.....	9-1
Engine Start-up and Transfer.....	9-1
Retransfer and Shutdown.....	9-1
Operating Unit with Automatic Transfer Switch.....	9-1
<b>MAINTENANCE</b> .....	<b>10-1</b>
Maintenance Performed by Service Facilities.....	10-1
Every Three Months.....	10-1
Once Every Six Months.....	10-1
Once Annually.....	10-1
First 30 Operating Hours.....	10-1
First 100 Operating Hours.....	10-1
Every 500 Operating Hours.....	10-1
Cooling System.....	10-1
Overload Protection for Engine DC Electrical System.....	10-1
Checking Fluid Levels.....	10-1
Check Engine Oil.....	10-1
Battery Fluid.....	10-2
Engine Coolant.....	10-2
Maintenance Owner/Operator Can Perform.....	10-2
Check Engine Oil Level.....	10-2
Check Battery.....	10-2
Exercise System.....	10-2
Inspect Cooling System.....	10-2
Check Engine Coolant Level.....	10-2
Perform Visual Inspection.....	10-2
Inspect Exhaust System.....	10-2
Check Fan Belt.....	10-2
Inspect Engine Governor.....	10-2
Changing Engine Oil.....	10-3
Changing the Engine Air Filter.....	10-3
Spark Plugs.....	10-3
Coolant Change.....	10-4
Miscellaneous Maintenance.....	10-4
Cleaning the Generator.....	10-4
Battery.....	10-4
Battery Maintenance.....	10-4
Battery Replacement.....	10-4
<b>SERVICE SCHEDULE</b> .....	<b>11-1</b>
<b>TROUBLESHOOTING</b> .....	<b>12-1</b>
Troubleshooting Guide.....	12-1
<b>EMISSIONS WARRANTY</b> .....	<b>13-1</b>
<b>NOTES</b>	
<b>EXPLODED VIEWS &amp; PARTS LISTS</b>	
<b>WIRING DIAGRAMS &amp; SCHEMATICS</b>	

# Safety Instructions

 **SAVE THESE INSTRUCTIONS** – The manufacturer suggests that these rules for safe operation be copied and posted in potential hazard areas. Safety should be stressed to all operators, potential operators, and service and repair technicians for this equipment.

## INTRODUCTION

Thank you for purchasing this model of the stationary emergency generator product line.

Every effort was expended to make sure that the information and instructions in this manual were both accurate and current at the time the manual was written. However, the manufacturer reserves the right to change, alter or otherwise improve this product(s) at any time without prior notice.

## READ THIS MANUAL THOROUGHLY

If any portion of this manual is not understood, contact the nearest Service Dealer for starting, operating and servicing procedures.

Throughout this publication, and on tags and decals affixed to the generator, DANGER, WARNING, CAUTION and NOTE blocks are used to alert personnel to special instructions about a particular service or operation that may be hazardous if performed incorrectly or carelessly. Observe them carefully. Their definitions are as follows:

### **DANGER!**

**INDICATES A HAZARDOUS SITUATION OR ACTION WHICH, IF NOT AVOIDED, WILL RESULT IN DEATH OR SERIOUS INJURY.**

### **WARNING!**

**Indicates a hazardous situation or action which, if not avoided, could result in death or serious injury.**

### **CAUTION!**

**Indicates a hazardous situation or action which, if not avoided, could result in minor or moderate injury.**

### **NOTE:**

**Notes contain additional information important to a procedure and will be found within the regular text body of this manual.**

These safety warnings cannot eliminate the hazards that they indicate. Common sense and strict compliance with the special instructions while performing the service are essential to preventing accidents.

Four commonly used safety symbols accompany the DANGER, WARNING and CAUTION blocks. The type of information each indicates is as follows:

 **This symbol points out important safety information that, if not followed, could endanger personal safety and/or property of others.**

 **This symbol points out potential explosion hazard.**



**This symbol points out potential fire hazard.**



**This symbol points out potential electrical shock hazard.**

The operator is responsible for proper and safe use of the equipment. The manufacturer strongly recommends that the operator read this Owner's Manual and thoroughly understand all instructions before using this equipment. The manufacturer also strongly recommends instructing other users to properly start and operate the unit. This prepares them if they need to operate the equipment in an emergency.

**For safety reasons, the manufacturer recommends that this equipment be installed, serviced and repaired by a Service Dealer or other competent, qualified electrician or installation technician who is familiar with applicable codes, standards and regulations. The operator also must comply with all such codes, standards and regulations.**

## OPERATION AND MAINTENANCE

It is the operator's responsibility to perform all safety checks, to make sure that all maintenance for safe operation is performed promptly, and to have the equipment checked periodically by a Service Dealer. Normal maintenance service and replacement of parts are the responsibility of the owner/operator and, as such, are not considered defects in materials or workmanship within the terms of the warranty. Individual operating habits and usage contribute to the need for maintenance service.

Proper maintenance and care of the generator ensure a minimum number of problems and keep operating expenses at a minimum. See a Service Dealer for service aids and accessories.

Operating instructions presented in this manual assume that the generator electric system has been installed by a Service Dealer or other competent, qualified contractor. Installation of this equipment is not a "do-it-yourself" project.

## HOW TO OBTAIN SERVICE

When the generator requires servicing or repairs, simply contact a Service Dealer for assistance. Service technicians are factory-trained and are capable of handling all service needs.

When contacting a dealer about parts and service, always supply the complete Model Number, Serial Number and Type Code (where applicable) from the DATA LABEL that is affixed to the unit.

## SAFETY RULES

Study these SAFETY RULES carefully before installing, operating or servicing this equipment. Become familiar with this Owner's Manual and with the unit. The generator can operate safely, efficiently and reliably only if it is properly installed, operated and maintained. Many accidents are caused by failing to follow simple and fundamental rules or precautions.

The manufacturer cannot anticipate every possible circumstance that might involve a hazard. The warnings in this manual, and on tags and decals affixed to the unit are, therefore, not all inclusive. If a procedure, work method or operating technique is used that the manufacturer does not specifically recommend, ensure that it is safe for others. Also make sure the procedure, work method or operating technique utilized does not render the generator unsafe.

### **⚠ DANGER!**

**⚠ Despite the safe design of this generator, operating this equipment imprudently, neglecting its maintenance or being careless can cause possible injury or death. Permit only responsible and capable persons to install, operate or maintain this equipment.**

**⚠ Potentially lethal voltages are generated by these machines. Ensure all steps are taken to render the machine safe before attempting to work on the generator.**

**⚠ Parts of the generator are rotating and/or hot during operation. Exercise care near running generators.**

## GENERAL HAZARDS

- For safety reasons, the manufacturer recommends that this equipment be installed, serviced and repaired by a Service Dealer or other competent, qualified electrician or installation technician who is familiar with applicable codes, standards and regulations. The operator also must comply with all such codes, standards and regulations.
- Installation, operation, servicing and repair of this (and related) equipment must always comply with applicable codes, standards, laws and regulations. Adhere strictly to local, state and national electrical and building codes. Comply with regulations the Occupational Safety and Health Administration (OSHA) has established. Also, ensure that the generator is installed, operated and serviced in accordance with the manufacturer's instructions and recommendations. Following installation, do nothing that might render the unit unsafe or in noncompliance with the aforementioned codes, standards, laws and regulations.

- The engine exhaust fumes contain carbon monoxide gas, which can be DEADLY. This dangerous gas, if breathed in sufficient concentrations, can cause unconsciousness or even death. For that reason, adequate ventilation must be provided. This should be considered prior to installing the generator. The unit should be positioned to direct exhaust gasses safely away from any building where people, animals, etc., will not be harmed. Any exhaust stacks that ship loose with the unit must be installed properly per the manufacturer's instruction, and in strict compliance with applicable codes and standards.
- Keep hands, feet, clothing, etc., away from drive belts, fans, and other moving or hot parts. Never remove any drive belt or fan guard while the unit is operating.
- Adequate, unobstructed flow of cooling and ventilating air is critical in any room or building housing the generator to prevent buildup of explosive gases and to ensure correct generator operation. Do not alter the installation or permit even partial blockage of ventilation provisions, as this can seriously affect safe operation of the generator.
- Keep the area around the generator clean and uncluttered. Remove any materials that could become hazardous.
- When working on this equipment, remain alert at all times. Never work on the equipment when physically or mentally fatigued.
- Inspect the generator regularly, and promptly repair or replace all worn, damaged or defective parts using only factory-approved parts.
- Before performing any maintenance on the generator, disconnect its battery cables to prevent accidental start-up. Disconnect the cable from the battery post indicated by a NEGATIVE, NEG or (–) first. Reconnect that cable last.
- Never use the generator or any of its parts as a step. Stepping on the unit can stress and break parts, and may result in dangerous operating conditions from leaking exhaust gases, fuel leakage, oil leakage, etc.

## ELECTRICAL HAZARDS

- All stationary emergency generators covered by this manual produce dangerous electrical voltages and can cause fatal electrical shock. Utility power delivers extremely high and dangerous voltages to the transfer switch as well as the generator. Avoid contact with bare wires, terminals, connections, etc., on the generator as well as the transfer switch, if applicable. Ensure all appropriate covers, guards and barriers are in place before operating the generator. If work must be done around an operating unit, stand on an insulated, dry surface to reduce shock hazard.
- Do not handle any kind of electrical device while standing in water, while barefoot, or while hands or feet are wet. DANGEROUS ELECTRICAL SHOCK MAY RESULT.



## Safety Instructions

- If personnel must stand on metal or concrete while installing, operating, servicing, adjusting or repairing this equipment, place insulative mats over a dry wooden platform. Work on the equipment only while standing on such insulative mats.
- The National Electrical Code (NEC) requires the frame and external electrically conductive parts of the generator to be connected to an approved earth ground. This grounding will help prevent dangerous electrical shock that might be caused by a ground fault condition in the generator or by static electricity. Never disconnect the ground wire.
- Wire gauge sizes of electrical wiring, cables and cord sets must be adequate to handle the maximum electrical current (ampacity) to which they will be subjected.
- Before installing or servicing this (and related) equipment, make sure that all power voltage supplies are positively turned off at their source. Failure to do so will result in hazardous and possibly fatal electrical shock.
- Connecting this unit to an electrical system normally supplied by an electric utility shall be by means of a transfer switch so as to isolate the generator electric system from the electric utility distribution system when the generator is operating. Failure to isolate the two electric system power sources from each other by such means will result in damage to the generator and may also result in injury or death to utility power workers due to backfeed of electrical energy.
- Stationary emergency generators installed with an automatic transfer switch will crank and start automatically when normal (utility) source voltage is removed or is below an acceptable preset level. To prevent such automatic start-up and possible injury to personnel, disable the generator's automatic start circuit (battery cables, etc.) before working on or around the unit. Then, place a "Do Not Operate" tag on the generator control panel and on the transfer switch.
- In case of accident caused by electric shock, immediately shut down the source of electrical power. If this is not possible, attempt to free the victim from the live conductor. **AVOID DIRECT CONTACT WITH THE VICTIM.** Use a nonconducting implement, such as a dry rope or board, to free the victim from the live conductor. If the victim is unconscious, apply first aid and get immediate medical help.
- Never wear jewelry when working on this equipment. Jewelry can conduct electricity resulting in electric shock, or may get caught in moving components causing injury.

### **FIRE HAZARDS**

- Keep a fire extinguisher near the generator at all times. Do NOT use any carbon tetra-chloride type extinguisher. Its fumes are toxic, and the liquid can deteriorate wiring insulation. Keep the extinguisher properly charged and be familiar with its use. If there are any questions pertaining to fire extinguishers, consult the local fire department.

### **EXPLOSION HAZARDS**

- Properly ventilate any room or building housing the generator to prevent build-up of explosive gas.
- Do not smoke around the generator. Wipe up any fuel or oil spills immediately. Ensure that no combustible materials are left in the generator compartment, or on or near the generator, as FIRE or EXPLOSION may result. Keep the area surrounding the generator clean and free from debris.
- These generators may operate using one of several types of fuels. All fuel types are potentially FLAMMABLE and/or EXPLOSIVE and should be handled with care. Comply with all laws regulating the storage and handling of fuels. Inspect the unit's fuel system frequently and correct any leaks immediately. Fuel supply lines must be properly installed, purged and leak tested according to applicable fuel-gas codes before placing this equipment into service.
- Diesel fuels are highly FLAMMABLE. Gaseous fluids such as natural gas and liquid propane (LP) gas are extremely EXPLOSIVE. Natural gas is lighter than air, and LP gas is heavier than air; install leak detectors accordingly.

#### **CALIFORNIA PROPOSITION 65 WARNING**

Engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.

#### **CALIFORNIA PROPOSITION 65 WARNING**

This product contains or emits chemicals known to the State of California to cause cancer, birth defects and other reproductive harm.

## General Information

[illegible]

Every generator set includes DATA LABEL that contains important information pertinent to the generator. The data label is attached to the lower connection box on the generator and lists the unit serial number, rated voltage, amps, wattage capacity, phase, frequency, rpm, power factor, and production date.

**For actual information related to this particular model, please refer to the Manual Drawing Listing located at the end of this manual, or to the data label affixed to the unit.**

This number is the key to numerous engineering and manufacturing details pertaining to your unit. Always supply this number when requesting service, ordering parts or seeking information.

<b>GENERATOR UNIT</b>			
GEN MODEL: _____			
MODEL: _____			
SERIAL: _____			
ALTERNATE _____			
PROD DATE: _____			
COUNTRY OF ORIGIN: _____			
<b>GENERATOR DATA</b>			
KW	KVA	HZ	PF
UPSIZE	ALT	KW	KVA
VOLT		/	AMP
ENG RPM		ALT RPM	
BREAKER	KW	AMP	
X"D	X"D		
3 PHASE DELTA			
UNBALANCED LOAD CAPACITY-25%			
ROTOR	STATOR	CLASS	
WINDINGS @	AMBIENT	TEMP	
		MANUF. LOC.	
_____	_____	_____	_____

### EQUIPMENT DESCRIPTION

This equipment is a revolving field, alternating current Stationary Emergency Generator. It is powered by a gaseous fueled engine operating at 1800 rpm for 4-pole direct drive units, 3600 rpm for 2-pole direct drive units and 2300 - 3000 rpm for quiet drive gear units. See the Specifications section for exact numbers. The unit comes complete with a sound attenuated enclosure, internally mounted muffler, control console, mainline circuit breaker, battery charger, and protective alarms as explained in the following paragraph.

All AC connections, including the power leads from the alternator, 120 volt battery charger input and control connections to the transfer switch are available in the main connection box.

The Stationary Emergency Generator incorporates the following alternator features:

- Rotor and Stator insulation class is rated as defined by NEMA MG1-32.6, NEMA MG1-1.66. The generator is self ventilated and drip-proof constructed. Refer to the Specifications section or the data label for the class ratings.
- The voltage waveform deviation, total harmonic content of the AC waveform and telephone influence factor have been evaluated and are acceptable according to NEMA MG1-32.

### ENGINE OIL RECOMMENDATIONS

The unit has been filled with 5W-20 engine oil at the factory. Use a high-quality detergent oil classified "For Service SJ or SH." Detergent oils keep the engine cleaner and reduce carbon deposits. When changing the engine oil, be sure to use 5W-30 engine oil.

#### ⚠ CAUTION!

- ⚠ Any attempt to crank or start the engine before it has been properly serviced with the recommended oil may result in an engine failure.

#### NOTE:

If not already equipped, it is strongly recommended to use the optional Cold Weather Start Kit for temperatures below 32° F. The part number for the Cold Weather Start Kit can be found in the Specifications section or by contacting an authorized dealer. The oil grade for temperatures below 32° F is 5W-30 synthetic oil.

### COOLANT RECOMMENDATIONS

Use a mixture of half low silicate ethylene glycol base anti-freeze and deionized water. Cooling system capacity is listed in the specifications. Use only deionized water and only low silicate anti-freeze. If desired, add a high quality rust inhibitor to the recommended coolant mixture. When adding coolant, always add the recommended 50-50 mixture.

#### ⚠ CAUTION!

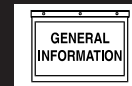
- ⚠ Do not use any chromate base rust inhibitor with ethylene glycol base anti-freeze or chromium hydroxide ("green slime") forms and will cause overheating. Engines that have been operated with a chromate base rust inhibitor must be chemically cleaned before adding ethylene glycol base anti-freeze. Using any high silicate anti-freeze boosters or additives will also cause overheating. The manufacturer also recommends that any soluble oil inhibitor is NOT used for this equipment.

#### ⚠ DANGER!

- ⚠ Do not remove the radiator pressure cap while the engine is hot or serious burns from boiling liquid or steam could result.
- ⚠ Ethylene glycol base antifreeze is poisonous. Do not use mouth to siphon coolant from the radiator, recovery bottle or any container. Wash hands thoroughly after handling. Never store used antifreeze in an open container because animals are attracted to the smell and taste of antifreeze even though it is poisonous to them.



## Stationary Emergency Generator Engine Protective Devices



### ENGINE PROTECTIVE DEVICES

The Stationary Emergency Generator may be required to operate for long periods of time without an operator on hand to monitor such engine conditions as coolant temperature, oil pressure or rpm. For that reason, the engine has several devices designed to protect it against potentially damaging conditions by automatically shutting down the unit when the oil pressure is too low, the coolant temperature is too high, the coolant level is too low, or the engine is running too fast.

#### NOTE:

**Engine protective switches and sensors are mentioned here for the reader's convenience. Also refer to the applicable control panel manual for additional automatic engine shutdown information.**

#### ◆ HIGH COOLANT TEMPERATURE SWITCH

The switch will close if the temperature should exceed approximately 140° C (284° F), initiating an engine shutdown. The generator will automatically restart and the LED will reset once the temperature has returned to a safe operating level.

#### ◆ LOW COOLANT LEVEL SENSOR

To prevent overheating, the engine has a low coolant level sensor. If the level of engine coolant drops below the level of the low coolant level sensor, the engine automatically shuts down.

#### ◆ LOW OIL PRESSURE SWITCH

This switch has normally closed contacts that are held open by engine oil pressure during cranking and operating. Should oil pressure drop below the 8 psi range, switch contacts close, and the engine shuts down. The unit should not be restarted until oil is added, and the AUTO/OFF/MANUAL switch must be turned to OFF and then back to AUTO.

#### ◆ OVERCRANK SHUTDOWN

After a prespecified duration of cranking, this function ends the cranking if the engine has failed to start. The overcrank LED will turn ON. Turn OFF the AUTO/OFF/MANUAL switch, then turn switch back to AUTO to reset the generator control board.

#### NOTE:

**If the fault is not corrected, the overcrank feature will continue to activate.**

#### Approximate Crank Cycle Times

- 15 seconds ON
  - 7 seconds OFF
  - 7 seconds ON
  - 7 seconds OFF
  - Repeat for 45 seconds
- Approximately 90 seconds total.

#### ◆ OVERSPEED SHUTDOWN

A speed circuit controls engine cranking, start-up, operation and shutdown. Engine speed signals are delivered to the circuit board whenever the unit is running. Should the engine overspeed above a safe, preset value, the circuit board initiates an automatic engine shutdown. Contact the nearest Authorized Dealer if this failure occurs.

#### ◆ RPM SENSOR LOSS SHUTDOWN

If the speed signal to the control panel is lost, engine shutdown will occur.

#### ◆ DC FUSES

Fuse F1 (15 amp) is located inside of the control panel. It protects the panel wiring and components from damaging overload. **Always remove this fuse before commencing work on the generator.** The unit will not start or crank if the fuse is blown.

Fuse F2 (25 amp) is located in the engine wire harness adjacent to the DC alternator. It is used to prevent circuit failure due to DC alternator failure. If this fuse is blown, battery charging will not occur while the engine is running. Replace these fuses with the same size, type, and rating. (See the exploded views and parts lists at the end of this manual for replacement part number.)

## FUEL SYSTEM

### ***FUEL REQUIREMENTS***

The Stationary Emergency Generator may be equipped with one of the following fuel systems:

- Natural gas fuel system
- Propane vapor (LPV) fuel system

Recommended fuels should have a Btu content of at least 1,000 Btu's per cubic foot for natural gas; or at least 2,520 Btu's per cubic foot for LP gas. Ask the fuel supplier for the Btu content of the fuel.

#### **NOTE:**

The fuel consumption requirements are identified in the Specifications section of the Owner's Manual. Refer to the Installation Manual if assistance is required for the sizing of the pipe diameter for the generator. Any piping used to connect the generator to the fuel supply should be of adequate size to achieve the 100% load fuel consumption requirements identified in the Specifications section regardless of actual load.

#### **NOTE:**

The recommended fuel pressure is identified in the Specifications section this manual.

#### **NOTE:**

It is the responsibility of the installer to make sure that only the correct recommended fuel is supplied to the generator fuel system. Thereafter, the owner/operator must make certain that only the proper fuel is supplied.

### ***NATURAL GAS FUEL SYSTEM***

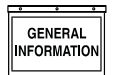
Natural gas is supplied in its vapor state. In most cases, the gas distribution company provides piping from the main gas distribution line to the standby generator site. The following information applies to natural gas fuel systems.

- Gas pressure in a building is usually regulated by national, state and local codes.
- To reduce gas pressure to a safe level before the gas enters a building, a primary regulator is needed. The natural gas supplier may or may not supply such a regulator.
- It is the responsibility of the gas supplier to make sure sufficient gas pressure is available to operate the primary regulator.
- Gas pressure at the inlet to the fuel shutoff solenoid must never exceed approximately 14 inches water column (0.5 psi).

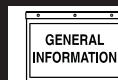
### ***PROPANE VAPOR WITHDRAWAL FUEL SYSTEM***

This type of system utilizes the vapors formed above the liquid fuel in the supply tank. Approximately 10 to 20 percent of the tank capacity is needed for fuel expansion from the liquid to the vapor state. The vapor withdrawal system is generally best suited for smaller engines that require less fuel. The installer should be aware of the following:

- When ambient temperatures are low and engine fuel consumption is high, the vapor withdrawal system may not function efficiently.
- Ambient temperatures around the supply tank must be high enough to sustain adequate vaporization, or the system will not deliver the needed fuel volume.
- In addition to the cooling effects of ambient air, the vaporization process itself provides an additional cooling effect.



# Stationary Emergency Generator Specifications



## SPECIFICATIONS

### ◆ GENERATOR

Type.....Synchronous  
Rotor Insulation.....Class H  
Stator Insulation.....Class H  
Total Harmonic Distortion.....<5%  
Telephone Interference Factor (TIF) ..... < 50  
Alternator Output Leads 3-phase ..... 4-wire  
Bearings ..... Sealed Ball  
Coupling ..... Flexible Disc  
Load Capacity (Standby Rating) ..... 60kW\*

\* NOTE: Generator rating and performance in accordance with ISO8528-5, BS5514, SAE J1349, ISO3046 and DIN 6271 Standards. KW rating is based on LPG fuel and may derate with natural gas.

Excitation System .....	Direct															
Generator Output Voltage/kW - 60 Hz	<table border="0"><tr><td><u>kW</u></td><td><u>Amp</u></td><td><u>CB Size</u></td></tr><tr><td>120/240V, 1-phase, 1.0 pf</td><td>60</td><td>250</td></tr><tr><td>120/208V, 3-phase, 0.8 pf</td><td>60</td><td>208</td></tr><tr><td>120/240V, 3-phase, 0.8 pf</td><td>60</td><td>180</td></tr><tr><td>277/480V, 3-phase, 0.8 pf</td><td>60</td><td>90</td></tr></table>	<u>kW</u>	<u>Amp</u>	<u>CB Size</u>	120/240V, 1-phase, 1.0 pf	60	250	120/208V, 3-phase, 0.8 pf	60	208	120/240V, 3-phase, 0.8 pf	60	180	277/480V, 3-phase, 0.8 pf	60	90
<u>kW</u>	<u>Amp</u>	<u>CB Size</u>														
120/240V, 1-phase, 1.0 pf	60	250														
120/208V, 3-phase, 0.8 pf	60	208														
120/240V, 3-phase, 0.8 pf	60	180														
277/480V, 3-phase, 0.8 pf	60	90														
Generator Locked Rotor KVA Available @ Voltage Dip of 35%																
Single-phase or 208, 3-phase (60kW) .....	120 KVA															
480V, 3-phase (60kW) .....	141 KVA															

### ◆ ENGINE

Make ..... Generac  
Model .....In Line  
Cylinders and Arrangement.....4  
Displacement.....2.4 Liter  
Bore.....3.41 in.  
Stroke.....3.94 in.  
Compression Ratio.....9.5-to-1  
Air Intake System..... Turbo Charged/After Cooled  
Valve Seats ..... Hardened  
Lifter Type..... Hydraulic

#### Engine Parameters

Rated Synchronous RPM .....60 Hz, 3600  
Gross HP at rated kW (60kW) ..... 107

#### Exhaust System

Exhaust Flow at Rated Output 60 Hz (60kW) ..... 494 cfm  
Exhaust Temp. at Rated Output (60kW) ..... 1050° F

#### Combustion Air Requirements (Natural Gas)

Flow at rated power, 60 Hz (60kW) ..... 180 cfm

#### Governor

Type.....Electronic  
Frequency Regulation..... Isochronous  
Steady State Regulation ..... ± 0.25%

#### Engine Lubrication System

Type of Oil Pump ..... Gear  
Oil Filter ..... Full Flow Spin-on, Cartridge  
Crankcase Oil Capacity .... 5.25 U.S. qts. (including filter capacity)

### ◆ COOLING SYSTEM

Type..... Pressurized Closed Recovery  
Water Pump ..... Belt Driven  
Fan Speed..... 2050 rpm  
Fan Diameter..... 22 inches  
Fan Mode..... Puller  
Air Flow (inlet air including alternator and combustion air) ..... 3280 ft<sup>3</sup>/min.  
Coolant Capacity..... (2.5 U.S. gal.)  
Heat Rejection to Coolant (60kW) ..... 270,000 Btu/h  
Maximum Operating Air Temp. on Radiator..... 60° C (150° F)  
Maximum Ambient Temperature ..... 50° C (140° F)

### ◆ FUEL SYSTEM

Type of Fuel ..... Natural Gas, Propane Vapor  
Carburetor..... Down Draft  
Secondary Fuel Regulator..... Standard  
Fuel Shut-off Solenoid..... Standard  
Operating Fuel Pressure ..... 5 in. - 14 in. Water Column

#### Fuel Consumption - ft<sup>3</sup>/hr (Natural Gas/LPV)

	<u>Exercise</u>	<u>25%</u>	<u>50%</u>	<u>75%</u>	<u>100%</u>
	<u>Cycle</u>	<u>Load</u>	<u>Load</u>	<u>Load</u>	<u>Load</u>
60kW	123/49.3	267/101	483/183	672/255	862/327

### ◆ ELECTRICAL SYSTEM

Battery Charge Alternator ..... 12V, 30 Amp  
Static Battery Charger ..... 2.5 Amp  
Recommended Battery..... Group 26, 525CCA  
System Voltage ..... 12 Volts

#### Voltage Regulator

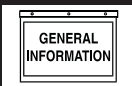
Type..... Electronic  
Sensing ..... Single-phase  
Regulation..... ± 1%  
Features..... V/F Adjustable, Adjustable  
Voltage and Gain LED Indicators

#### Power Adjustment for Ambient Conditions

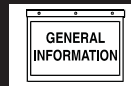
Temperature Deration  
3% for every 10° C above °C (60kW) ..... 25  
1.65% for every 10° above °F (60kW) ..... 77  
Altitude Deration  
1% for every 100 m above m (60kW) ..... 915  
3% for every 1000 ft. above ft. (60kW) ..... 3000

Controller ..... R-200C





## Stationary Emergency Generator Specifications



### ◆ COLD WEATHER KIT

---

For cold climates, optional cold weather kit (part number 0F6148) is recommended. The kit includes:

- Battery Warmer
- 4" Junction Box with hardware
- 6 qt. pack 5W-30 synthetic oil (engine)

### ◆ COOLANT HEATER KIT

---

The optional Coolant Heater Kit (part number 0H5156) is available to be used in conjunction with the Optional Cold Weather Kit. This kit includes:

- 1500 watt, 120 volt Engine Block Heater
- Heater Mounting Bracket
- All fittings, hoses and hardware to mount and plumb heater

## ALTERNATOR AC LEAD CONNECTIONS

See "Voltage Codes". This Stationary Emergency Generator may be rated at any one of three voltages, either single-phase or three-phase. The electrical wires in the unit's AC connection (lower) panel should be installed according to the number of leads and the voltage/phase required for the application. If there are any questions regarding lead connection, refer to the wiring diagrams at the back of this manual.

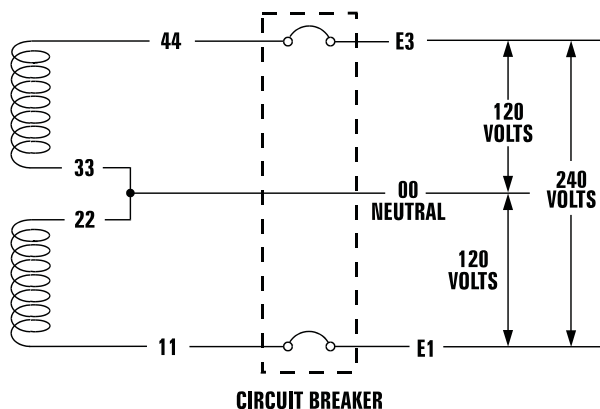
Voltage codes apply to the type of stator assembly installed on a particular generator.

### FOUR-LEAD, SINGLE-PHASE STATOR

Four-lead alternators (see Figure 7.1) are designed to supply electrical loads with voltage code "A" (240V, 1-phase, 60 Hz). Electrical power is produced in the stator power windings. These windings were connected at the factory to the main circuit breaker as shown in Figure 7.1.

The rated voltage between each circuit breaker terminal is 240V. The rated voltage between each circuit breaker terminal and the neutral point 00 is 120V.

**Figure 7.1 — Four-lead, Single-phase Stator**



## ALTERNATOR POWER WINDING CONNECTIONS

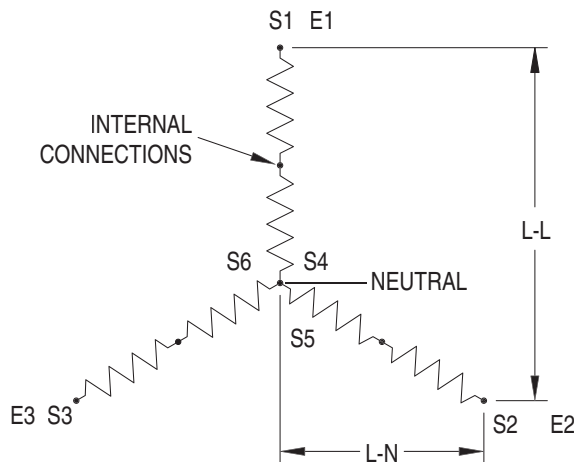
### 3-PHASE ALTERNATORS

The Stationary Emergency Generator is designed to supply 3-phase electrical loads. Electric power is produced in the alternator power windings. These windings were connected at the factory to the main circuit breaker with a "Y" configuration as shown in Figures 7.2, 7.3 and 7.4.

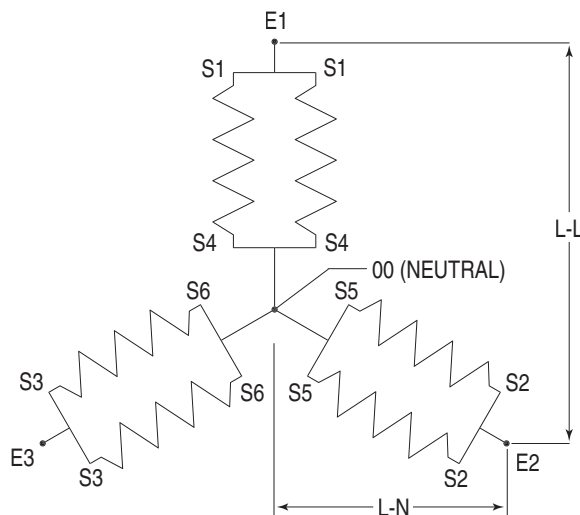
The rated voltage between circuit breaker terminals E1-E2, E1-E3 and E2-E3 is 480V, 208V or 600V depending on the model.

The rated voltage between each circuit breaker terminal and the neutral point 00 is 277V, 120V, or 346V depending on the model.

**Figure 7.2 — Stator Power Winding Connections - 3-phase, 277/480V (6 Lead)**

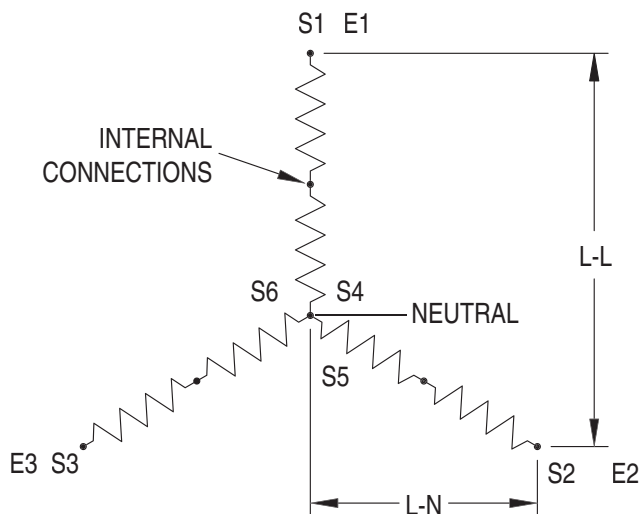


**Figure 7.3 — Stator Power Winding Connections - 3-phase, 120/208V (6 Lead)**



## General Information

**Figure 7.4 — Stator Power Winding Connections - 3-phase, 346/600V (6 Lead)**



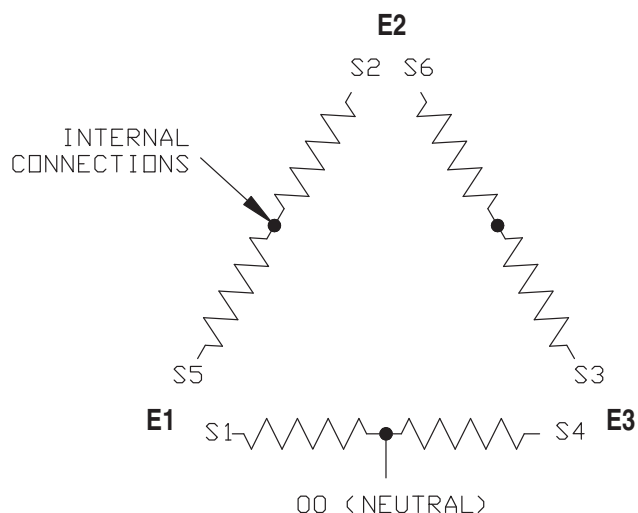
### **3-PHASE ALTERNATORS ("DELTA" CONFIGURATION)**

The Stationary Emergency Generator is designed to supply 3-phase electrical loads. Electric power is produced in the alternator power windings. These windings were connected at the factory to the main circuit breaker with a "Delta" configuration as shown in Figures 7.5.

The rated voltage between circuit breaker terminals E1-E2, E1-E3 and E2-E3 is 240V.

The rated voltage between E1 or E3 and the neutral point 00 is 120V.

**Figure 7.5 — Stator Power Winding Connections - 3-phase, 120/240V (6 Lead)**



## ALTERNATOR AC LEAD CONNECTIONS

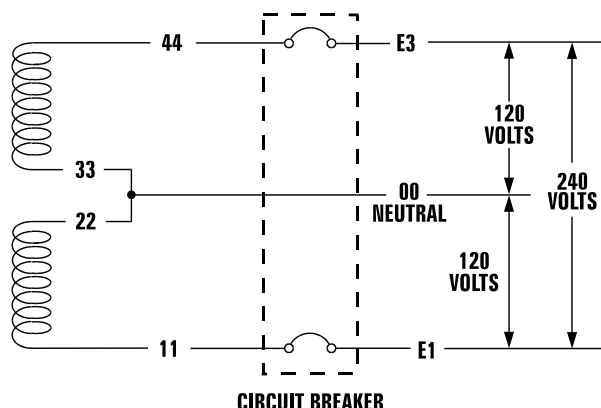
The electrical wires in the unit's AC connection (lower) panel should be installed according to the number of leads and the voltage/phase required for the application. The voltage and phase are described on the generator data label. The number of lead wires can be identified using the Specifications section and the power output rating on the generator data label. For example, if the generator produces 130kW, 277/480 Volt, 3-phase power, the generator has 12 alternator output leads. Figure 7.3 describes the stator power winding connection for the generator.

### FOUR-LEAD, SINGLE-PHASE STATOR

Four-lead alternators (see Figure 7.1) are designed to supply electrical loads with voltage code "A" (240V, 1-phase, 60 Hz). Electrical power is produced in the stator power windings. These windings were connected at the factory to the main circuit breaker as shown in Figure 7.1.

The rated voltage between each circuit breaker terminal is 240V. The rated voltage between each circuit breaker terminal and the neutral point 00 is 120V.

**Figure 7.1 — Four-lead, Single-phase Stator**



## ALTERNATOR POWER WINDING CONNECTIONS

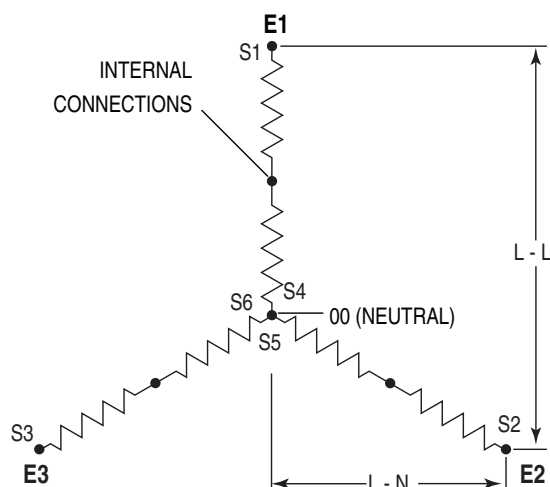
### 3-PHASE ALTERNATORS ("Y" CONFIGURATION)

The Stationary Emergency Generator is designed to supply 3-phase electrical loads. Electric power is produced in the alternator power windings. These windings were connected at the factory to the main circuit breaker with a "Y" configuration as shown in Figures 7.2 through 7.6.

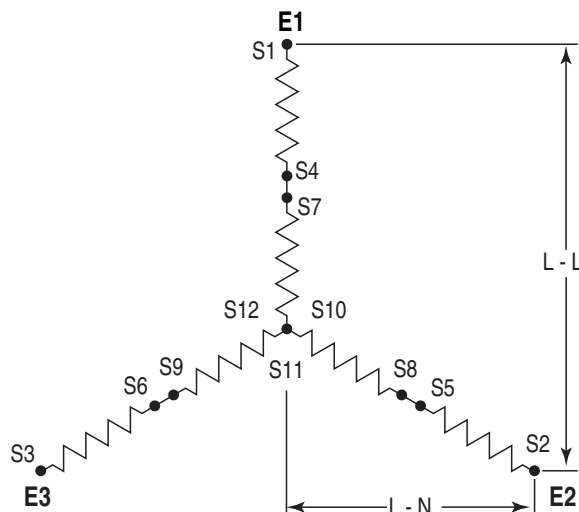
The rated voltage between circuit breaker terminals E1-E2, E1-E3 and E2-E3 is 480V, 208V or 600V depending on the model.

The rated voltage between each circuit breaker terminal and the neutral point 00 is 277V, 120V, or 346V depending on the model.

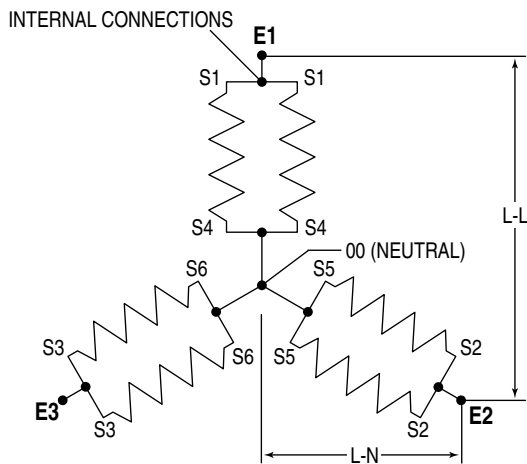
**Figure 7.2 — Stator Power Winding Connections - 3-phase, 277/480V (6 Lead)**



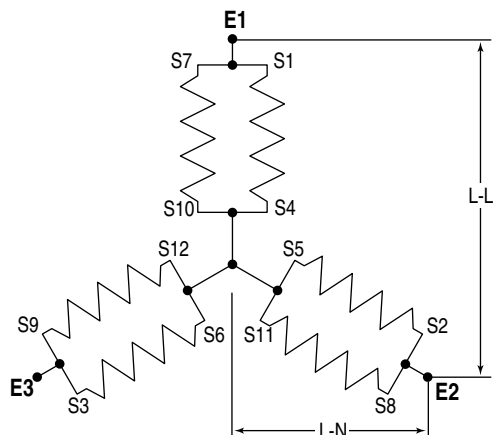
**Figure 7.3 — Stator Power Winding Connections - 3-phase, 277/480V (12 Lead)**



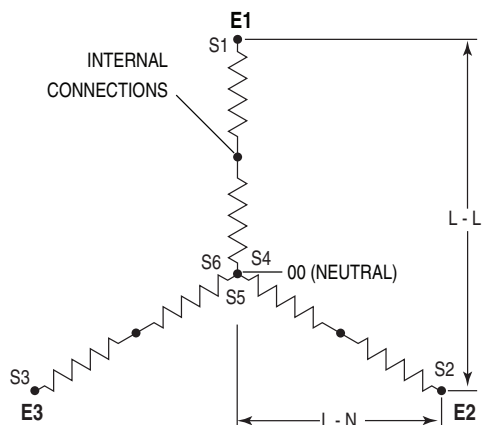
**Figure 7.4 — Stator Power Winding Connections - 3-phase, 120/208V (6 Lead)**



**Figure 7.5 — Stator Power Winding Connections - 3-phase, 120/208V (12 Lead)**



**Figure 7.6 — Stator Power Winding Connections - 3-phase, 346/600V (6 Lead)**



## 3-PHASE ALTERNATORS ("DELTA" CONFIGURATION)

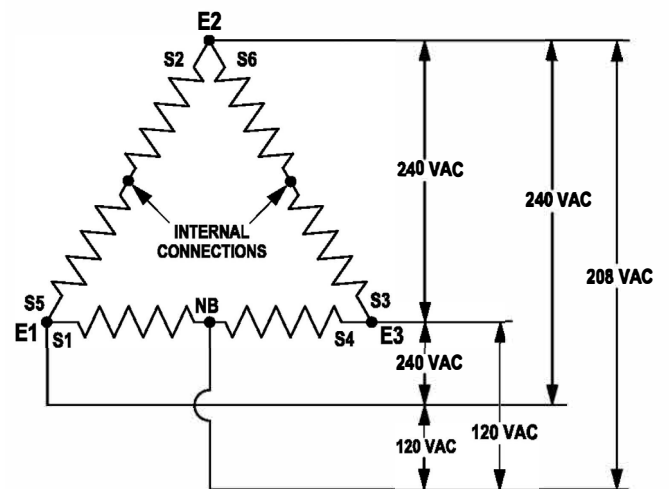
The Stationary Emergency Generator is designed to supply 3-phase electrical loads. Electric power is produced in the alternator power windings. These windings were connected at the factory to the main circuit breaker with a "Delta" configuration as shown in Figures 7.7 and 7.8.

The rated voltage between circuit breaker terminals E1-E2, E1-E3 and E2-E3 is 240V.

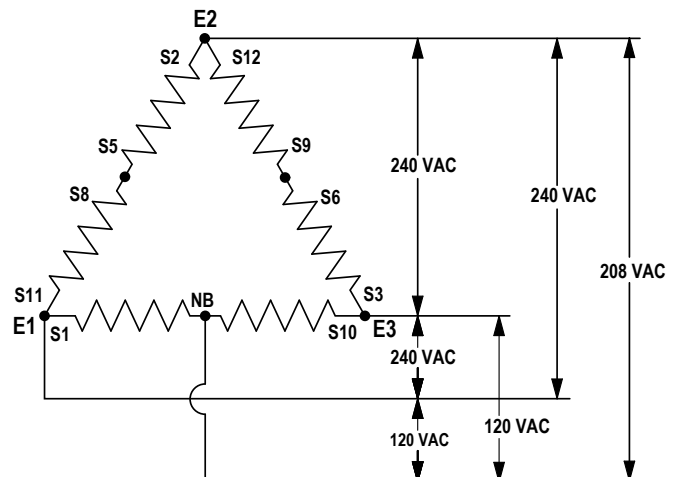
The rated voltage between E2 and the neutral point 00 is 208V. The rated voltage E1-00 and E3-00 is approximately 120V.

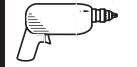
**NOTE:** The voltage measured from E2 to 00 can greatly vary when single phase load is placed on alternator.

**Figure 7.7 — Stator Power Winding Connections - 3-phase, 120/240V (6 Lead)**



**Figure 7.8 — Stator Power Winding Connections - 3-phase, 120/240V (12 Lead)**





## INSTALLATION

Refer to the separate "Installation Guide" supplied with the unit.

For safety reasons, the manufacturer recommends that this equipment be installed, serviced and repaired by a Service Dealer or other competent, qualified electrician or installation technician who is familiar with applicable codes, standards and regulations. The operator also must comply with all such codes, standards and regulations.

## PREPARATION BEFORE START-UP

The instructions in this section assume that the Stationary Emergency Generator has been properly installed, serviced, tested, adjusted and otherwise prepared for use by a competent, qualified installation contractor. Be sure to read the "Safety Rules", as well as all other safety information in this manual, before attempting to operate this (and related) equipment.

Before starting the generator for the first time, the installer must complete the following procedures. For follow-up maintenance information and/or service intervals, please refer to the "Maintenance" section and the "Service Schedule".

### ◆ TRANSFER SWITCH

If this generator is used to supply power to any electrical system normally powered by an electric utility, the National Electrical Code requires that a transfer switch be installed. The transfer switch prevents electrical backfeed between two different electrical systems. (For additional information, see the applicable transfer switch manual for this unit.) The transfer switch, as well as the generator and other electrical components, must be properly located and mounted in strict compliance with applicable codes, standards and regulations.

### ◆ FUEL SYSTEM

Make sure the fuel supply system to the generator (a) delivers the correct fuel at the correct pressure and (b) is properly purged and leak tested according to code. No fuel leakage is permitted. See "Specifications" for more information.

### ◆ GENERATOR SET LUBRICATION

Check the engine crankcase oil level before operating and add oil to the proper level – the dipstick "FULL" mark. Never operate the engine with the oil level below the dipstick "ADD" mark. See "Specifications" and "Engine Oil Recommendations".

Check the oil level in the generator gearbox (if so equipped) prior to initial use and at the intervals indicated by the "Service Schedule." The recommended oil is SAE 90 gear lubricant.

#### NOTE:

**This engine is shipped from the manufacturer with "break-in" oil. This oil should be changed after 30 hours of operation.**

## ◆ PRIOR TO INITIAL START-UP



### CAUTION

**⚠ Prior to initially starting the generator, it must be properly prepared for use. Any attempt to crank or start the engine before it has been properly serviced with the recommended types and quantities of engine fluids (oil, coolant, fuel, etc.) may result in an engine failure.**

### ◆ ENGINE COOLANT

Have the engine cooling system properly filled with the recommended coolant mixture. Check the system for leaks and other problems. See "Specifications" and "Coolant" sections.

### ◆ BELT TENSION

Check the engine-fan belt tension and condition prior to placing the unit into service and at recommended intervals. Belt tension is correct when a force of approximately 22 pounds (10 kg), applied midway between pulleys, deflects the belt about 3/8- to 5/8-inch (10 to 16 mm).

### ◆ ELECTRICAL SYSTEM

Make sure the generator is properly connected to an approved earth ground.

Make sure the generator battery is fully charged, properly installed and interconnected, and ready for use.

#### NOTE:

**Battery charger must be connected to 120 VAC, 15 amp circuit to operate.**

Check to ensure that there are no loose electrical connections. Restrain any loose wires to keep them clear of any moving generator set components.

## INITIAL INSPECTION FOR GENSET STARTUP

Inspect for the following.

- Freight Damage.
- Manuals present.
- Fluid Levels (Oil, coolant, battery, Gear Drive).
- Correct fuel piping.
- Correct muffler installation for external applications (open units only).
- Adequate air flow, clearances and ventilation per installation drawings and applicable codes.
- Correct AC and DC wire size, connections and grounding. Control and communication wiring to/from the transfer switch must be run in a separate conduit from the AC power leads.
- **Battery charger connection to 120 VAC.**
- Unit secured to pad.





## START-UP CHECKLIST



### WARNING

**⚠ Before working on the Stationary Emergency Generator, ensure the following:**

- The AUTO/OFF/MANUAL switch is in the OFF position.
- The 120VAC supply to the battery charger is switched OFF.

### ◆ PREPARATION FOR START-UP

- Ensure that the 120VAC circuit breaker to the battery charger is open.
- Remove the fuse from the the control panel. Open the front door of the control box and remove the 15 Amp ATO fuse in the lower left-hand corner of the control box.
- Connect the battery cables to the battery. Attach negative battery cable last.
- Close the 120VAC circuit breaker to the battery charger.
- Measure the voltage at the battery before and after the charger is turned on.
- Verify all AC electrical connections are tight at the circuit breaker and transfer switch.
- Visually inspect entire area looking for loose paper, plastic wrappings, leaves, etc.
- Check all hoses clamps fittings for leaks or damage.
- Check all electrical plugs throughout the generator. Ensure each plug is seated correctly and fully inserted into its receptacle.
- Verify the AUTO/OFF/MANUAL switch is in OFF position.
- Open the valve to the engine fuel line.
- Bleed the fuel system of air. (necessary for long fuel lines).
- Open the generator main line circuit breaker.
- Connect a manometer to the gas line and record the static pressure. It must be as listed in the Specifications.
- Insert the fuse into the control panel.
- Move the AUTO/OFF/MANUAL switch to the manual position. The engine should now crank and start.
- Check voltage at the generator terminals.
- For 3-phase units, check phase rotation at the transfer switch terminals. The generator phase rotation must match the utility phase rotation.
- Check for coolant, fuel, oil, and exhaust leaks.
- Close the generators main line circuit breaker.
- Turn the generator set off.
- Connect the UTILITY supply to the transfer switch.
- Set the AUTO/OFF/MANUAL switch to AUTO.
- Disconnect utility power before the transfer switch.  
Engine should start, transfer to load.  
Run at least 15 minutes on generator power. Make certain all 3-phase loads are functioning correctly (correct phase rotation).
- Reconnect Utility power  
Transfer switch will transfer back to Utility and engine will shut down within the given time parameters set up for the specific transfer switch and controller.
- Install all covers, access plates and door panels.
- Put the Owners Manual in a safe and accessible place.
- Make certain the AUTO/OFF/MANUAL switch is in the AUTO position.

## STATIONARY EMERGENCY GENERATOR CONTROL AND OPERATION

Refer to the appropriate control panel operator's manual for this unit.

### OPERATING UNIT WITH MANUAL TRANSFER SWITCH

If the Stationary Emergency Generator was installed in conjunction with a transfer switch capable of manual operation only, the following procedure applies. A manually operated transfer switch is one that will not provide automatic start-up and does not include an intelligence circuit.

#### ENGINE START-UP AND TRANSFER

For additional information, refer to the applicable control panel manual for this unit, as well as any literature pertaining to the specific transfer switch.

#### **⚠ DANGER!**

**⚠ The Maintenance Disconnect Switch and the AUTO/OFF/MANUAL switches (if so equipped) must be set properly, or the generator will crank and start as soon as the utility power to the transfer switch is turned off. Refer to applicable control panel and transfer switch manuals for more information.**

**⚠ Do not proceed until certain that utility source voltage is available to the transfer switch and the transfer switch main contacts are set to UTILITY.**

**⚠ Do not attempt manual operation until all power supplies to the transfer switch have been positively turned off, or extremely dangerous - possibly lethal - electrical shock will result.**

**⚠ Transfer switch enclosure doors should be kept closed and locked. Only authorized personnel should be allowed access to the transfer switch interior. Extremely high and dangerous voltages are present in the transfer switch.**

In order to transfer load from the utility source to the generator, follow these directions:

- Turn OFF or disconnect the utility power circuit to the transfer switch, using the means provided (such as the utility source main line circuit breaker).
- Set the transfer handle to its UTILITY (NORMAL) position with load circuits connected to the utility power supply.
- Set the generator's main line circuit breaker to its OFF (or OPEN) position.
- Start the generator.

#### **⚠ CAUTION!**

**⚠ Do not crank the engine continuously for longer than 30 seconds, or the heat may damage the starter motor.**

- Let engine stabilize and warm up.
- Check all applicable instrument and gauge readings. When certain that all readings are correct, move the transfer switch manual handle to the STANDBY (or EMERGENCY STANDBY) position, i.e., load circuits supplied by the generator.
- Set the generator's main line circuit breaker to its ON (or CLOSED) position.
- Load circuits are now powered by the generator.

#### **RETRANSFER AND SHUTDOWN**

For additional information, refer to the applicable control panel manual for this unit, as well as any literature pertaining to the specific transfer switch.

To transfer the load back to the utility power source and shut down the generator, follow these directions:

- Set the generator's main line circuit breaker to its OFF (or OPEN) position.
- Manually move the transfer switch handle to its UTILITY (NORMAL) position, i.e., load circuits connected to the utility.
- Turn ON the utility power supply to the transfer switch, using the means provided (such as the utility power source main line circuit breaker).
- Let the generator run at no-load for a few minutes to stabilize internal temperatures.
- Shut down the generator.

### OPERATING UNIT WITH AUTOMATIC TRANSFER SWITCH

If the Stationary Emergency Generator has been installed with an automatic transfer switch, the engine may be started and stopped automatically or manually.

#### **NOTE:**

**Refer to the applicable manual for your transfer switch and to "Transfer Switch Start Signal Connections". In addition, please note the dangers under "Engine Start-up and Transfer."**

## MAINTENANCE PERFORMED BY SERVICE FACILITIES

### **⚠ WARNING!**

**⚠ Before working on the generator, ensure the following:**

- The AUTO/OFF/MANUAL switch is in the OFF position.
- The 15A fuse has been removed from the control box.
- The 120VAC supply to the battery charger is switched OFF.
- The negative battery cable has been removed.

### ***EVERY THREE MONTHS***

1. Check battery condition.
2. Inspect and test fuel system.
3. Check transfer switch.
4. Inspect exhaust system.
5. Check engine ignition system.
6. Check fan belts.

### ***ONCE EVERY SIX MONTHS***

1. Test Engine Safety Devices (low oil pressure, low coolant level, high coolant temperature).

### ***ONCE ANNUALLY***

1. Test engine governor; adjust or repair, if needed.
2. Clean, inspect generator.
3. Flush cooling system.
4. Clean/re-gap spark plugs or replace as necessary.

### ***FIRST 30 OPERATING HOURS***

1. Change engine "break-in" oil and filter.

### ***FIRST 100 OPERATING HOURS***

1. Change engine oil and oil filter. After initial change, service engine oil and filter at 100 operating hours or six months, whichever comes first.
2. Retorque cylinder head.
3. Retorque intake and exhaust manifold.

### ***EVERY 500 OPERATING HOURS***

1. Service air filter.
2. Check starter.
3. Check engine DC alternator.

## COOLING SYSTEM

Air intake and outlet openings in the generator compartment must be open and unobstructed for continued proper operation. This includes such obstructions as high grass, weeds, brush, leaves and snow.

Without sufficient cooling and ventilating air flow, the engine/generator quickly overheats, which causes it to shut down. (See the installation diagram.)

### **⚠ WARNING!**



**The exhaust system parts from this product get extremely hot and remains hot after shut-down. High grass, weeds, brush, leaves, etc. must remain clear of the exhaust. Such materials may ignite and burn from the heat of the exhaust system.**

## OVERLOAD PROTECTION FOR ENGINE DC ELECTRICAL SYSTEM

Engine cranking, start up and running are controlled by a solid state Engine Controller circuit board. Battery voltage is delivered to that circuit board via a 15 amp fuse. These overcurrent protection devices will open if the circuit is overloaded.

### **⚠ CAUTION!**



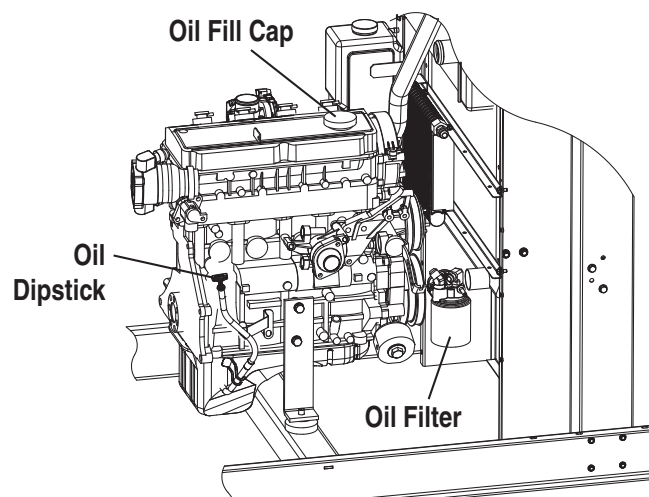
**If a circuit breaker opens or a fuse element melts, find the cause of the overload before resetting the circuit breaker or replacing the fuse.**

## CHECKING FLUID LEVELS

### ***CHECK ENGINE OIL***

Check engine crankcase oil level (Figure 10.1) at least every 20 hours of operation, or prior to use.

**Figure 10.1 - Oil Dipstick and Oil Fill Cap**



## Maintenance

- Remove oil dipstick and wipe dry with a clean, lint-free cloth.
- Install oil dipstick, then remove again.
- Oil should be between FULL and ADD marks.
- If oil level is below the dipstick ADD mark, remove oil fill cap. Add the recommended oil to bring oil level up to the FULL mark. DO NOT FILL ABOVE THE "FULL" MARK. See "Engine Oil Recommendations" for recommended oils.

### BATTERY FLUID

Check battery electrolyte fluid based on the Maintenance Schedule. Fluid should cover separators in all battery cells. If fluid level is low, add distilled water to cover tops of separators. DO NOT USE TAP WATER IN BATTERY.

### ENGINE COOLANT

Check coolant level in coolant recovery bottle. See the Specifications section.

- Add recommended coolant mixture as necessary.
- Periodically remove radiator pressure cap (only when engine has cooled down) to make sure the coolant recovery system is functioning properly. Coolant should be at bottom of radiator filler neck. If coolant level is low, inspect gasket in radiator pressure cap. Replace cap, if necessary. To have pressure cap tested, contact a Service Facility. Inspect cooling system and coolant recovery system for leaks.

## MAINTENANCE OWNER/ OPERATOR CAN PERFORM

### ⚠ WARNING!

**⚠ Before working on the generator, ensure the following:**

- The AUTO/OFF/MANUAL switch is in the OFF position.
- The 15A fuse has been removed from the control box.
- The 120VAC supply to the battery charger is switched OFF.
- The negative battery cable has been removed.

### CHECK ENGINE OIL LEVEL

Refer to "Checking Fluid Levels".

### CHECK BATTERY

- See "Checking Fluid Levels".
- Check battery cables for condition, tightness, corrosion or damage. Clean, tighten or replace as necessary.

### EXERCISE SYSTEM

Start the generator engine at least once every seven days and let it run at least 20 minutes. For more detailed exercise information, see the respective sections in the Control Panel Technical Manual that is supplied with the unit.

### INSPECT COOLING SYSTEM

- Inspect engine cooling system. See "Maintenance Schedule".
- Check hoses for damage, deterioration, leaks, etc. Correct any discrepancies found.
- Check hose clamps for tightness.

### CHECK ENGINE COOLANT LEVEL

See the "Checking Fluid Levels" section.

### PERFORM VISUAL INSPECTION

Complete a thorough visual inspection of the entire engine-generator monthly. Look for obvious damage, loose, missing or corroded nuts, bolts and other fasteners. Look for fuel, oil or coolant leaks.

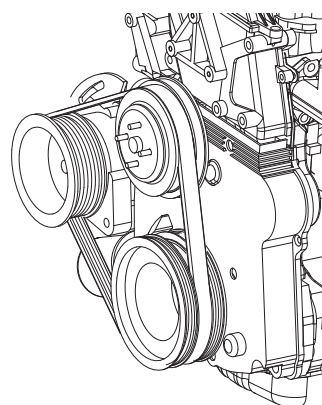
### INSPECT EXHAUST SYSTEM

Inspect the exhaust system at least once every three months. Check all exhaust system pipes, mufflers, clamps, etc. for condition, tightness, leaks, security, damage.

### CHECK FAN BELT

- Inspect fan belts every three months. Replace any damaged, deteriorated, worn or otherwise defective belt.
- Check fan belt tension. Thumb pressure, exerted midway between pulleys, should deflect about 3/8 to 5/8 of an inch. Adjust belt tension as required.
- Check fan belt alignment (see Figure 10.2).

Figure 10.2 – Fan Belt



### INSPECT ENGINE GOVERNOR

Visually inspect electronic governor.

### ⚠ DANGER!

**⚠ Do not attempt to adjust the governor. Only qualified service facilities should adjust the governor. Excessively high operating speeds are dangerous and increase the risk of personal injury. Low speeds impose a heavy load on the engine when adequate engine power is not available and may shorten engine life. Correct rated frequency**

**and voltage are supplied only at the proper governed speed. Some connected electrical load devices may be damaged by incorrect frequency and/or voltage. Only qualified service technicians should adjust the governed speed.**

## **CHANGING ENGINE OIL**

### **⚠ CAUTION!**

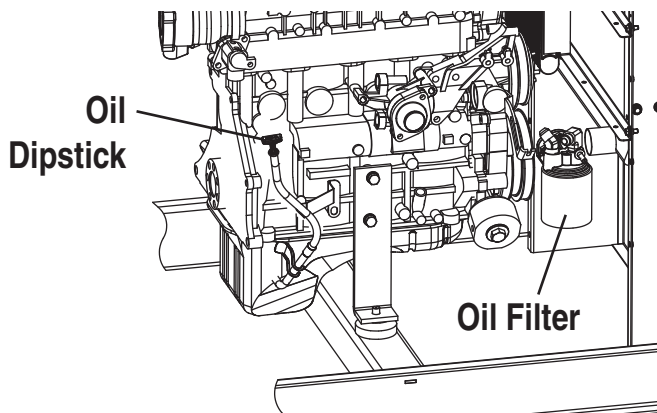
**⚠ Hot oil may cause burns. Allow engine to cool before draining oil. Avoid prolonged or repeated skin exposure with used oil. Thoroughly wash exposed areas with soap.**

Refer to maintenance performed by service facilities for engine oil and filter change frequencies.

Drain the oil while the engine is still warm from running. This means warm up the engine, shut it down and drain immediately as follows:

1. Cut the zip-tie securing the oil drain hose.
2. Loosen and remove OIL DRAIN HOSE CAP. Drain oil completely into suitable container.
3. When all oil has drained, install and tighten OIL DRAIN HOSE CAP, and secure drain hose with a new zip-tie.
4. Turn OIL FILTER (Figure 10.3) counterclockwise and remove. Properly dispose of old filter.

**Figure 10.3 – Oil Filter**



5. Apply light coating of new engine oil to seal of new oil filter. Install FILTER and tighten by hand only. DO NOT OVER TIGHTEN.
6. Remove OIL FILL CAP and add recommended oil. Crankcase oil capacity is listed in the "Specifications" section.

### **⚠ CAUTION!**

**⚠ After refilling the crankcase with oil, always check oil level on dipstick. NEVER OPERATE ENGINE WITH OIL BELOW THE DIPSTICK "ADD" MARK.**

7. Start engine and check for oil leaks.

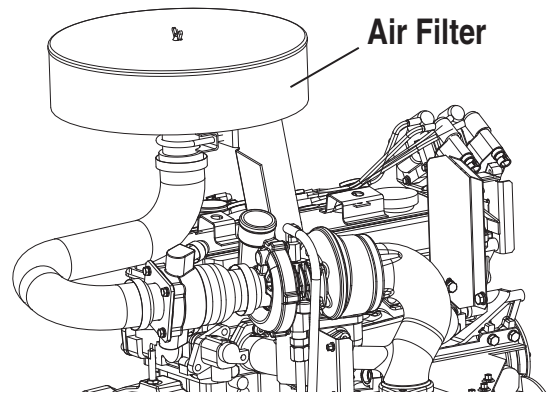
8. Shut OFF engine and wait 10 minutes for the oil to settle down into the oil pan. Recheck oil level on dipstick. DO NOT fill above the dipstick "FULL" mark.
9. Dispose of used oil at a proper collection center.

## **CHANGING THE ENGINE AIR FILTER**

To replace the engine air filter, remove the air filter cover and replace the air filter making sure it is positioned properly before reattaching the cover (Figure 10.4).

See the "Service Schedule," for air filter maintenance.

**Figure 10.4 – Engine Air Filter**

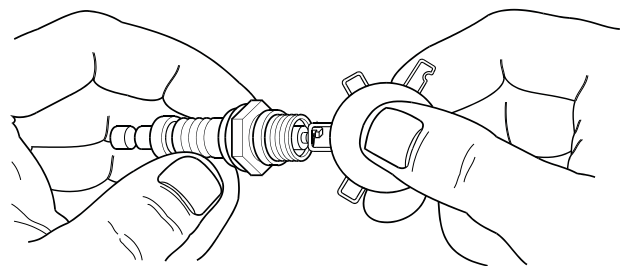


## **SPARK PLUGS**

Reset the spark plug gap or replace the spark plugs as necessary (Figure 10.5).

1. Clean the area around the base of the spark plugs to keep dirt and debris out of the engine. Clean by scraping or washing using a wire brush and commercial solvent. Do not blast the spark plugs to clean.
2. Remove the spark plugs and check the condition. Replace the spark plugs if worn or if reuse is questionable. See the "Service Schedule" section for recommended inspection.
3. Check the spark plug gap using a wire feeler gauge. Adjust the gap to 0.71 mm (0.028 inch) by carefully bending the ground electrode (Figure 10.5).

**Figure 10.5 – Setting the Spark Plug Gap**



## **COOLANT CHANGE**

Every year, have a service facility drain, flush and refill the cooling system. See "Specifications" for cooling system recommendations.



## MISCELLANEOUS MAINTENANCE

### CLEANING THE GENERATOR

Keep the generator as clean and as dry as possible. Dirt and moisture that accumulates on internal generator windings have an adverse effect on insulation resistance.

Periodically clean generator exterior surfaces. A soft brush may be used to loosen caked on dirt. Use a vacuum system or dry, low pressure air to remove any accumulations of dirt. The generator is housed inside an all-weather enclosure, clean the enclosure with a soft, damp cloth or sponge and water.

Once each year have the generator cleaned and inspected by a Service Dealer. That dealer will use dry, low pressure air to clean internal windings. Parts inside the control console should be cleaned and inspected at this time as well.

Finally, have the insulation resistance of stator and rotor windings checked. If insulation resistances are excessively low, the generator may require drying.

### BATTERY

All lead-acid storage batteries discharge when not in use. Refer to specific instructions and warnings that accompany the battery. If such information is not available, observe the following precautions when handling a battery:


- DO NOT use jumper cables and a booster battery to crank or start the generator engine.
- DO NOT recharge a weak battery while it is installed in the generator. Remove battery from generator and recharge in a well-ventilated area, away from fuel vapors, sparks, heat or flames.
- Battery electrolyte fluid is an extremely caustic sulfuric solution that can cause severe burns. DO NOT permit fluid to contact eyes, skin, clothing, painted surfaces, wiring insulation, etc. If any battery fluid is spilled, flush the affected area with clear water immediately.
- Always wear safety glasses, rubber apron and gloves when handling a battery.
- Batteries give off explosive hydrogen gas while charging. The gas can form an explosive mixture around the battery for several hours after charging. Any spark, heat or flames can ignite the gas and cause an explosion which can shatter the battery, causing blindness or other serious injury.


### BATTERY MAINTENANCE

The battery should be inspected per the "Scheduled Maintenance" section. The following procedure should be followed for inspection:

1. Inspect the battery posts and cables for tightness and corrosion. Tighten and clean as necessary.
2. Check the battery fluid level of unsealed batteries and, if necessary, fill with DISTILLED WATER ONLY. DO NOT USE TAP WATER IN BATTERIES.
3. Have the state of charge and condition checked. This should be done with an automotive-type battery hydrometer.


### ⚠ DANGER!


 Storage batteries give off explosive hydrogen gas. This gas can form an explosive mixture around the battery for several hours after charging. The slightest spark can ignite the gas and cause an explosion. Such an explosion can shatter the battery and cause blindness or other injury. Any area that houses a storage battery must be properly ventilated. Do not allow smoking, open flame, sparks or any spark producing tools or equipment near the battery.

 Battery electrolyte fluid is an extremely corrosive sulfuric acid solution that can cause severe burns. Do not permit fluid to contact eyes, skin, clothing, painted surfaces, etc. Wear protective goggles, protective clothing and gloves when handling a battery. If fluid is spilled, flush the affected area immediately with clear water.

 Do not use any jumper cables or booster battery to crank and start the generator engine. If the battery has completely discharged, remove it from the generator for recharging.

### ⚠ WARNING!

 Be sure the AUTO/OFF/MANUAL switch is set to the OFF position, before connecting the battery cables. If the switch is set to AUTO or MANUAL, the generator can crank and start as soon as the battery cables are connected.

 Be sure the 120VAC power supply to the battery is turned OFF, or sparking may occur at the battery posts as the cables are attached and cause an explosion.

### BATTERY REPLACEMENT

#### NOTE:

Unit DOES NOT include battery.

When supplying or replacing the battery, the recommended number and type of battery is listed in the Specifications Section.

#### NOTE:

The BCI number should be located directly on the battery.





## Stationary Emergency Generator Service Schedule



### SERVICE SCHEDULE

#### 22 KW - 150 KW GASEOUS STATIONARY EMERGENCY GENERATOR

The following is a recommended maintenance schedule for Gaseous Stationary Emergency Generator sets from 22kW to 150 kW in size. The established intervals in the schedule are the maximum recommended when the unit is used in an average service application. They will need to be decreased (performed more frequently) if the unit is used in a severe application. Use calendar time, from the previous maintenance interval to determine the next required maintenance interval.

#### Service Maintenance Interval Information:

The various service maintenance intervals are designated by interval numbers as follows:

- 1 An early inspection of the generator set to insure it is ready to operate when required and to identify any potential problem areas.



*This inspection may be performed by the end user providing the following safety steps are taken to prevent the engine from starting automatically without warning:*

To prevent injury, perform the following steps in the order indicated before starting any maintenance:

- Disable the generator set from starting and/or connecting to the load by setting the control panel Auto/Off/Manual switch to the "OFF" position.
- Remove the 15 amp control panel fuse.
- Turn off the battery charger.\*
- Remove the negative battery cable.



*\* The battery charger must be turned off BEFORE removing the battery cable to prevent an over current condition from burning out sensitive control panel components and circuits.*

Following all maintenance, reverse these steps to insure the unit is returned to standby setup for normal operation when required.

- 2 A wear-in service inspection of the generator set to insure it is ready to operate and carry the load when required, and to identify any potential problem areas.

*Performed **ONLY ONCE** following the first three months or the first 30 hours of operation after purchase of the unit.*

*This inspection contains some maintenance tasks which require special tools, equipment, and/or knowledge to accomplish and should be performed only by a Service Dealer.*

- 3 An operational inspection of the generator set to insure it is ready to operate and carry the load when required, and to identify any potential problem areas.

*Performed semi-annually or following each 50 hours of operation of the unit.*

*This inspection contains some maintenance tasks which require special tools, equipment, and/or knowledge to accomplish and should be performed only by a Service Dealer.*

- 4 A mid-level inspection of the generator set to insure it is ready to operate and carry the load when required, and to identify any potential problem areas.

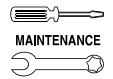
*Performed annually or following each 100 hours of operation of the unit.*

*This inspection contains some maintenance tasks which require special tools, equipment, and/or knowledge to accomplish and should be performed only by a Service Dealer.*

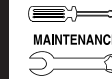
- 5 A comprehensive inspection of the generator set to insure it is properly serviced and ready to operate and carry the load when required, and to identify any potential problem areas.

*Performed annually or following each 250 hours of operation of the unit.*

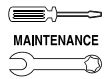
*This inspection contains some maintenance tasks which require special tools, equipment, and/or knowledge to accomplish and should be performed only by a Service Dealer.*



## Stationary Emergency Generator Service Schedule



Maintenance Tasks	Level 1		Level 2		Level 3		Level 4		Level 5	
	Recom- mended to be done monthly/ 10 hrs.	Task Comp. (Date- Initials)	Required to be done 3 months/ Break-in 30 hrs.	Task Comp. (Date- Initials)	Required to be done Semi- annually/ 50 hrs.	Task Comp. (Date- Initials)	Required to be done Annually/ 100 hrs.	Task Comp. (Date- Initials)	Required to be done Bi- annually/ 250 hrs.	Task Comp. (Date- Initials)
1. Disable the unit from operating per the first page warning.										
2. Check the engine oil level. Adjust as necessary.										
3. Check the engine coolant level. Adjust as necessary.										
4. Check the engine coolant thermal protection level. Correct as necessary.										
5. Check the natural gas delivery system for leaks and correct pressure on gas engine driven units. Tighten connections as necessary.										
6. Check the air inlets and outlets of the enclosure and radiator for debris. Clean as necessary.										
7. Check the battery electrolyte level and specific gravity if accessible. Adjust as necessary.										
8. Check the battery posts, cables, and charger for loose connections corrosion, and proper operation. Correct as necessary.										
9. Check the unit wiring for loose connections, corrosion, and damage. Correct as necessary.										

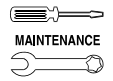


## Stationary Emergency Generator Service Schedule

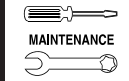


Maintenance Tasks	Level 1		Level 2		Level 3		Level 4		Level 5	
	Recom- mended to be done monthly/ 10 hrs.	Task Comp. (Date- Initials)	Required to be done 3 months/ Break-in 30 hrs.	Task Comp. (Date- Initials)	Required to be done Semi- annually/ 50 hrs.	Task Comp. (Date- Initials)	Required to be done Annually/ 100 hrs.	Task Comp. (Date- Initials)	Required to be done Bi- annually/ 250 hrs.	Task Comp. (Date- Initials)
10. Check the engine accessory drive belts and fan coupling device if equipped for correct tension, wear, weather cracking, and damage. Replace as necessary.										
11. Check the engine valve clearance/lash. Adjust as necessary.**										
12. Visually inspect the unit looking for leaks, wear or damage, loose connections or components, and corrosion. Correct as necessary.										
13. Test the engine and transfer switch safety devices. Correct and/or adjust as necessary.										
14. Initiate an automatic start and transfer of the unit to site load and exercise it for at least 1 hour looking for leaks, loose connections or components, and abnormal operating conditions. Correct as necessary.										
15. Replace the engine accessory drive belts.										
16. Check gearbox oil level (if equipped).										
17. Change gearbox oil (if equipped).										

\*\* Not required for engines equipped with hydraulic lifters. See the "Specification" section for lifter type.



## Stationary Emergency Generator Service Schedule



Maintenance Tasks	Level 1 Recom- mended to be done monthly/ 10 hrs.	Task Comp. (Date- Initials)	Level 2 Required to be done 3 months/ Break-in 30 hrs.	Task Comp. (Date- Initials)	Level 3 Required to be done Semi- annually/ 50 hrs.	Task Comp. (Date- Initials)	Level 4 Required to be done Annually/ 100 hrs.	Task Comp. (Date- Initials)	Level 5 Required to be done Bi- annually/ 250 hrs.	Task Comp. (Date- Initials)
18. Start and exercise the unit at full rated load (use a load bank if the site load is not enough) for at least 2 hours looking for leaks, loose connections or components, and abnormal operating conditions. Correct as necessary.										
19. Perform an engine oil analysis (send a sample to a lab for results). Change the engine oil and filters if the analysis results indicate this is required.										
20. Change the engine oil.										
21. Replace the engine oil filter(s).										
22. Replace engine spark plugs. Clean and re-gap or replace as necessary.										
23. Replace the engine air filter(s).										
24. Perform a 5 minute no-load operational run of the unit looking for any post service problems.										
25. Return the unit to standby setup for operation when required.										



## Stationary Emergency Generator Troubleshooting



### TROUBLESHOOTING GUIDE

PROBLEM	CAUSE	CORRECTION
Engine won't crank.	<ol style="list-style-type: none"> <li>15 amp fuse blown.</li> <li>Loose or corroded or defective battery cables.</li> <li>Defective starter contactor.</li> <li>Defective starter motor.</li> <li>Dead or Defective Battery.</li> <li>5 amp fuse blown.</li> </ol>	<ol style="list-style-type: none"> <li>Replace fuse.</li> <li>Tighten, clean or replace battery cables as necessary.</li> <li>Replace contactor.*</li> <li>Replace starter motor.*</li> <li>Remove, change or replace battery.</li> <li>Replace fuse.*</li> </ol>
Engine cranks but won't start	<ol style="list-style-type: none"> <li>Out of fuel.</li> <li>Fuel solenoid (FS) is defective</li> <li>Open Wire #14A from Engine Control circuit board.</li> <li>Spark plugs defective.</li> <li>Door on tank not closed.</li> </ol>	<ol style="list-style-type: none"> <li>Replenish fuel.</li> <li>Replace solenoid.*</li> <li>Reconnect wire.</li> <li>Clean, regap or replace plugs.</li> <li>Close door on tank.</li> </ol>
Engine starts hard, runs rough.	<ol style="list-style-type: none"> <li>Flame arrestor (air cleaner) plugged or damaged.</li> <li>Plugged fuel line.</li> <li>Defective spark plugs.</li> <li>Fuel pressure incorrect.</li> </ol>	<ol style="list-style-type: none"> <li>Clean or replace as needed.</li> <li>Unclog fuel line.</li> <li>Clean, regap or replace plugs.</li> <li>Confirm fuel pressure to regulator is as recommended in SPECIFICATIONS.</li> </ol>
Engine starts then shuts down.	<ol style="list-style-type: none"> <li>Engine oil level is low.</li> <li>Engine is overheated.</li> <li>Defective Low Oil Pressure Switch</li> <li>Defective Coolant Temperature Switch</li> <li>Defective Control Module circuit board.</li> <li>Coolant Level is Low.</li> <li>Defective Low Coolant Level Switch</li> </ol>	<ol style="list-style-type: none"> <li>Check oil and add oil as needed.</li> <li>Check cooling system for leaks.</li> <li>Replace switch.*</li> <li>Replace switch.*</li> <li>Replace board.*</li> <li>Repair leak - Add coolant.</li> <li>Replace Switch.*</li> </ol>
AUTO/OFF/MANUAL Switch at OFF, engine continues to run	<ol style="list-style-type: none"> <li>Defective AUTO/OFF/MANUAL switch</li> <li>Open/disconnected wire #15A between AUTO/OFF/MANUAL switch and Control Module circuit board.</li> <li>Defective Control Module circuit board</li> </ol>	<ol style="list-style-type: none"> <li>Replace switch.*</li> <li>Reconnect/close wire.</li> <li>Replace board.*</li> </ol>
No AC output from generator.	<ol style="list-style-type: none"> <li>Check main line circuit breaker.</li> <li>Check circuit breaker &amp; fuses.</li> <li>Transfer switch set to NORMAL position</li> <li>Generator internal failure.</li> <li>Thermal circuit breaker open.</li> </ol>	<ol style="list-style-type: none"> <li>Reset to ON or CLOSED.</li> <li>Reset and replace, if necessary.</li> <li>Set to GENERATOR position.</li> <li>*</li> <li>Auto-reset - Wait 5 min. and attempt restart.</li> </ol>

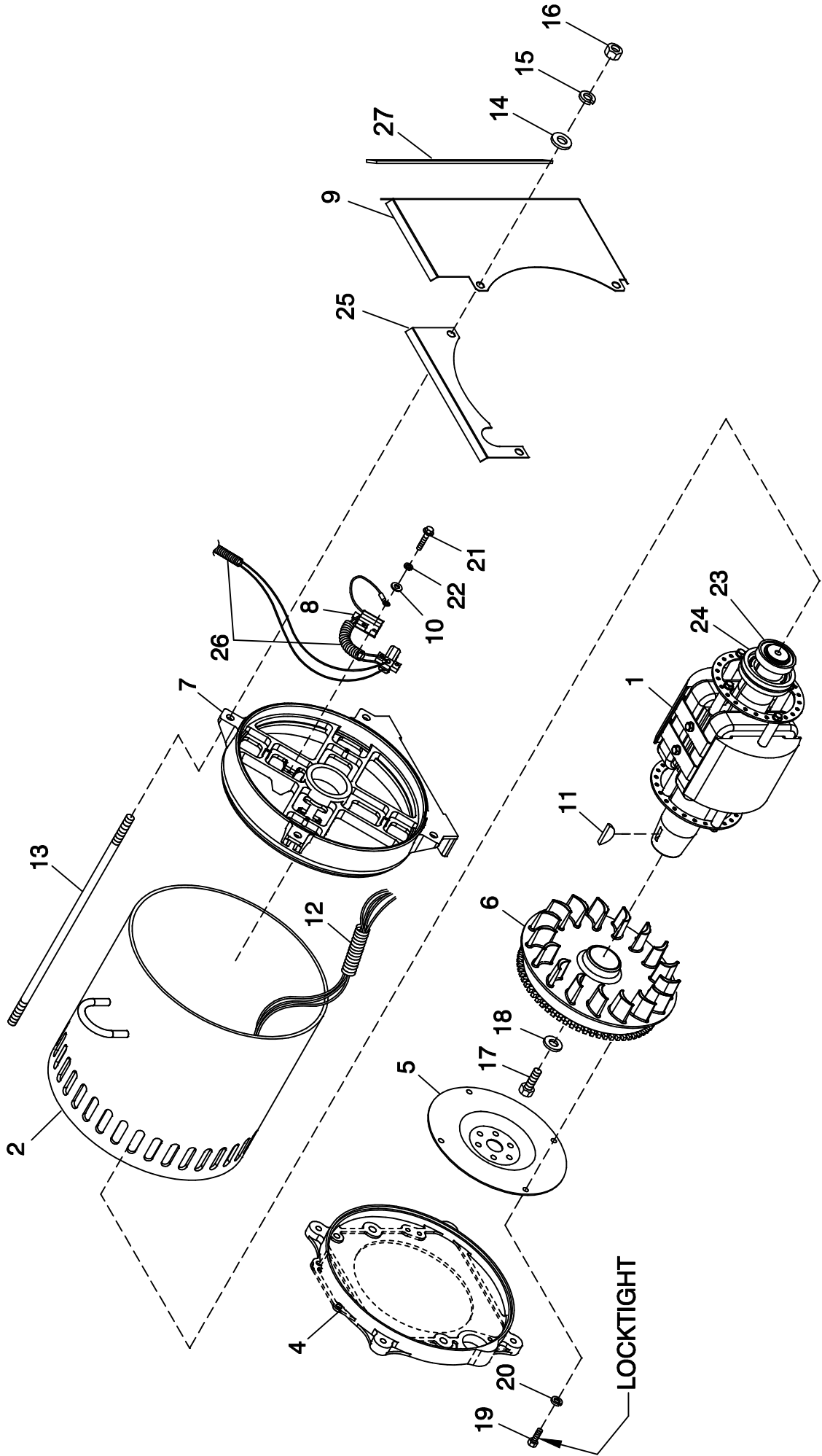
**\*Contact the nearest Authorized Dealer for assistance.**

## Notes

[illegible]



GROUP A



EXPLODED VIEW:  
CPL ALTERNATOR DIRECT EXCITATION  
DRAWING #: 0F9803

EXPLODED VIEW: CPL ALTERNATOR DIRECT EXCITATION  
DRAWING #: 0F9803

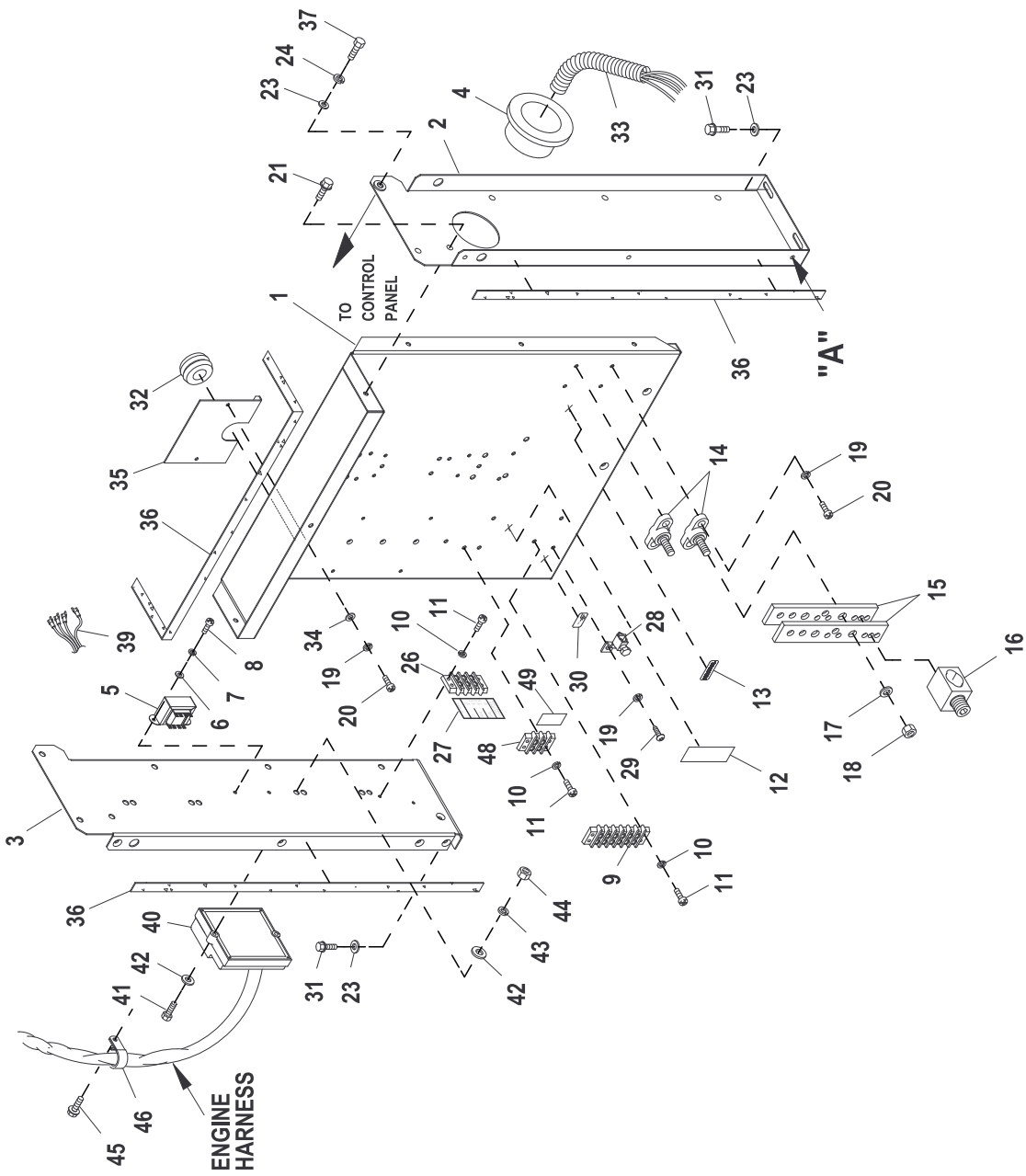
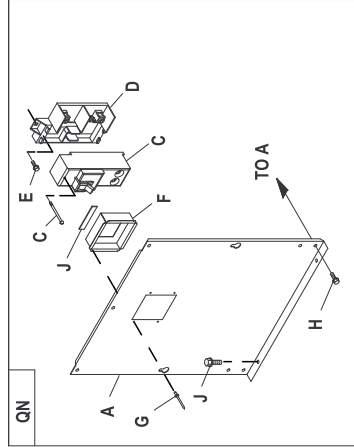
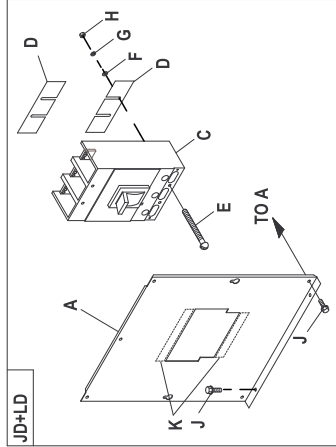
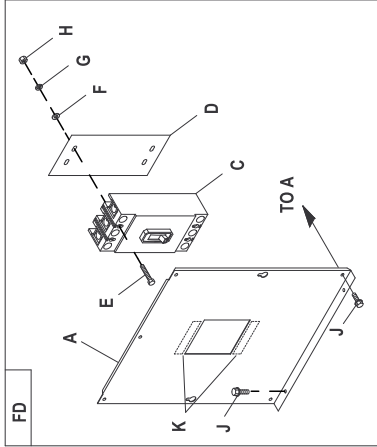
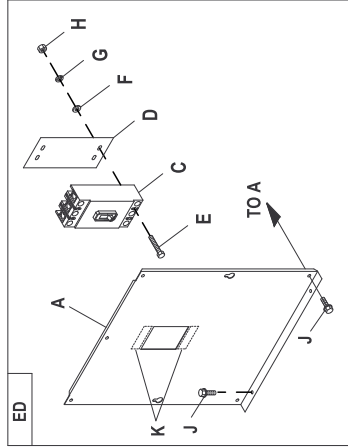
GROUP A

APPLICABLE TO:

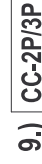
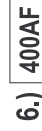
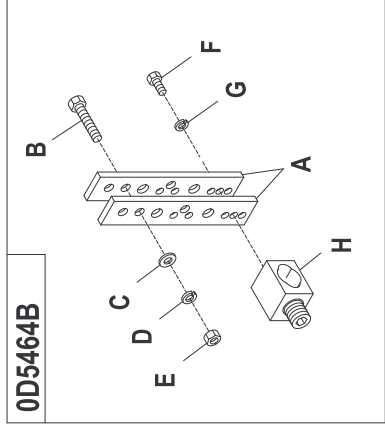
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1	0F9677	1	ROTOR-2390-45KD1 CPL
	0G0056	1	ROTOR-2390-35KD1 CPL
	0G0959	1	ROTOR-2390-45KD1 CPL (G2)
	0G1155	1	ROTOR-2390-35KD1 CPL (G2)
	0G1931	1	ROTOR 25KW 3PH DIRECT 390 1800
	0G2101	1	ROTOR 25KW 1PH DIRECT 390 1800
	0G3734	1	RTR-2390-60KD2 CPL
	0G6562	1	RTR 390 35AD1 CPL
	0G6564	1	RTR 390 35KD1 CPL
2	0F9664	1	STATOR-390 45K 2P 1PH DIRECT
	0G0057	1	STATOR-2390-35AD1 CPL
	0G0058	1	STATOR-2390-35KD1 CPL
	0G0059	1	STATOR-2390-35GD1 CPL
	0G0183	1	STATOR-2309-45KW 2P 3PH 208V
	0G0184	1	STATOR-2309-45-KD1 CPL
	0G1932	1	ASSY STR 390 25GD3 CPL
	0G2098	1	ASSY STR 390 25AD1 CPL
	0G2099	1	ASSY STR 390 25KD3 CPL
	0G2100	1	ASSY STR 390 25JD3 CPL
	0G3736	1	ASSY STR 2390 60AD2 CPL
	0G3737	1	ASSY STR 390 60KW 2P 3PH 208V
	0G3738	1	ASSY STR 390 60KW 2P 3PH 480V
	0G6104	1	STR-2390--45JD1 CPL
	0G6563	1	STR 390 35AD1 CPL
	0G6565	1	STR 390 35GD1 CPL
	0G6566	1	STR 390 35KD1 CPL
	0G6567	1	STR 390 35JD1 CPL
	0H0201	1	STR-2390--60JD2 CPL
	0H1299	1	ASSY STR 390 36AD1 CPL
	0H1300	1	ASSY STR 390 36JD1 CPL
	0H1301	1	ASSY STR 390 36 GD1 CPL
3	0C9708	REF	INSTR HYPOT TEST (NOT SHOWN)
4	SEE ENGINE EV	REF	ENGINE ADAPTER
5	SEE ENGINE EV	REF	FLEXPLATE
6	0F5767B	1	ASSY FLYWHEEL CPL W/40MM FAN B
7	0E5706	1	REAR BEARING CARRIER 390/DRCT
8	0F7874	1	ASSY BRUSH HOLDER 390/HSB
	0F7874A	1	ASSY BRUSH HOLDER 390/HSB
9	0G0587	1	GUARD REAR BEARING CARRIER
10	038150	4	WASHER FLAT #8 ZINC
11	023454	1	KEY WOODRUFF #E
12	077043E	1	CONDUIT FLEX 1.0" ID (35" LG)
13	04576100BU	4	STUD M14-2.0 570 G5 ZINC
14	052646	4	WASHER FLAT M14
15	043123	4	WASHER LOCK M14
16	051779	4	NUT HEX M14-2.0 G8 YEL CHR
17	0A2601	1	SCREW HHC M16-2.0 X 45 G8.8
18	072879	1	SPACER .69 X 2.75 X .37 ST/ZNC
19	0F8408	4	SCREW HHC M10-1.50 X 16 G10.9
20	046526	4	WASHER LOCK M10
21	0C3992	4	SCREW HHTT M4-0.7 X 16 BP
22	022264	4	WASHER LOCK #8-M4
23 *	047248	1	BALL BEARING-45 MM
24 *	070892	1	SLIP RING MACHINED
25	0G0588	1	GUARD REAR BEARING CARRIER
26	077043A	1	CONDUIT FLEX .38" ID (60")
27	056326	1	TRIM VINYL BLACK 1/8GP (16.5"LG)

\* ROTOR REPLACEMENT PARTS

# GROUP A

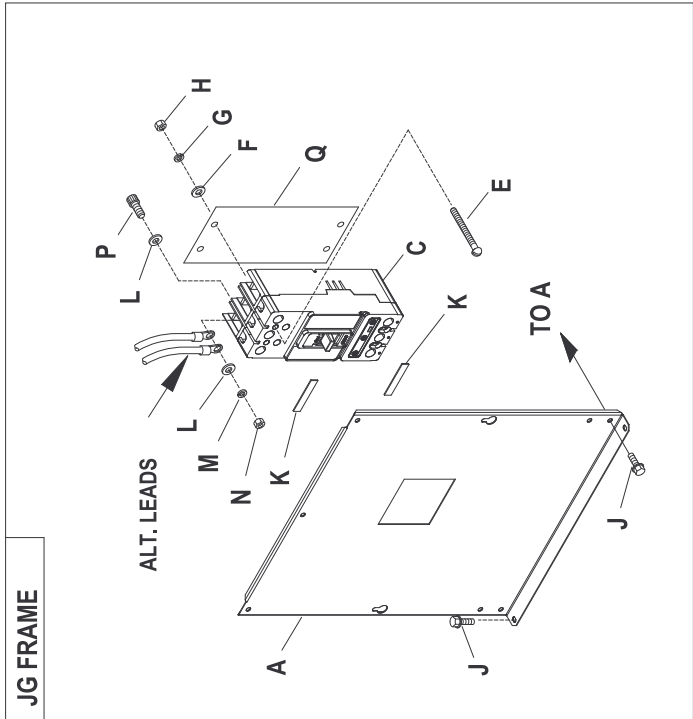


5.) 225AF



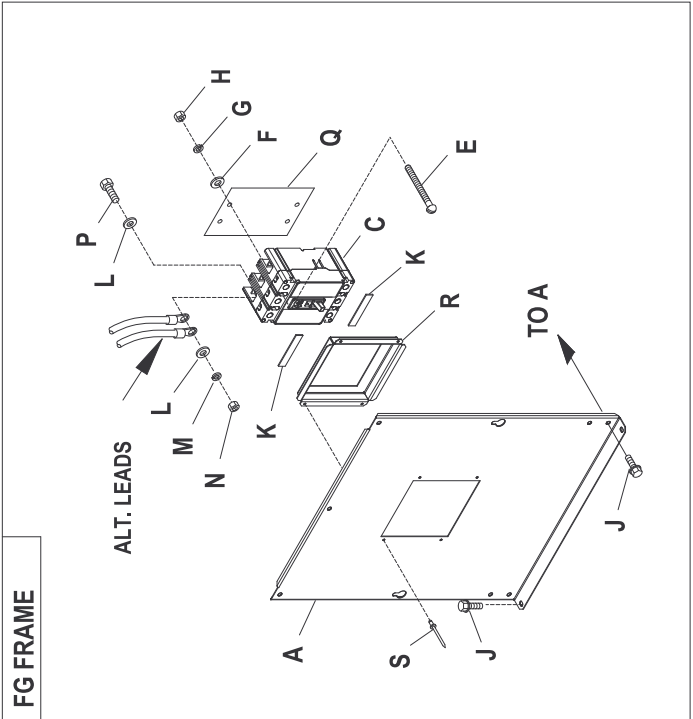
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JG FRAME



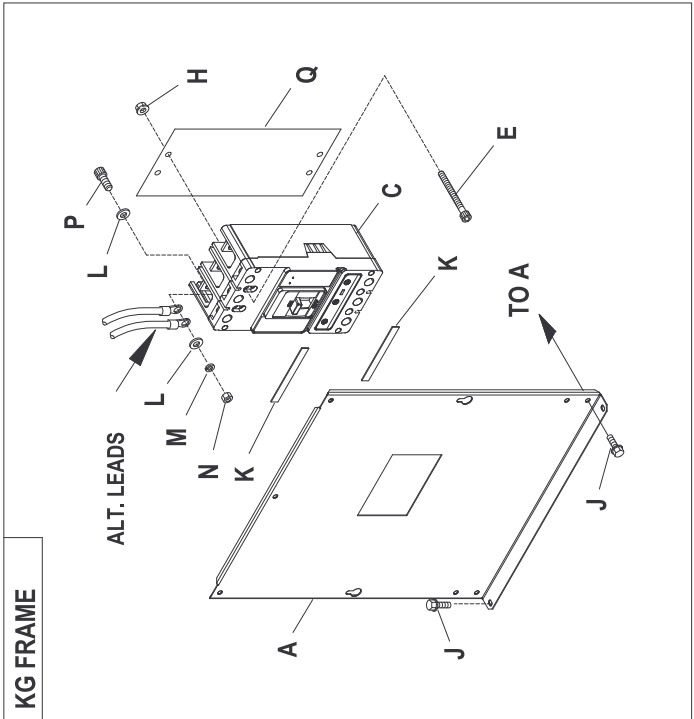
12.)

FG FRAME



11.)

KG FRAME



## EXPLODED VIEW: EV CPL C2&amp;C4 R200C CB CONN

DRAWING #: 0H1730

GROUP A

ITEM	PART#	QTY.	DESCRIPTION
PAGE 1			
1	0F3137	1	PAN CB CONN BOX
2	0F3188	1	STAND RH CONTROL
3	0F3189	1	STAND LH CONTROL
4	023484N	1	BUSHING SNAP SB-2.5-31
5	0F6366B	1	XFMR DUAL 120V/16V (FOR 120/240V & 277/480V UNITS)
	0F6366A	1	XFMR DUAL 104V/16V (FOR 120/208V UNITS)
6	043180	2	WASHER FLAT M4
7	022264	2	WASHER LOCK #8-M4
8	0C3990	2	SCREW PHTT M4-0.7 X 10 ZYC
(1) 9	046357	REF	BLOCK TERM 20A 6 X 6 X 1100V
10	022155	6	WASHER LOCK #6
11	0C2428	6	SCREW PHTT #6-32 X 1/2 ZYC
12	0G7992	1	DECAL RTS CUSTOMER CONNECTION
13	0A9457	1	DECAL NEUTRAL
14	057073	2	JUNCTION BLOCK 3/8-16
(2) 15	0D5466	REF	BUS BAR NEUTRAL BLOCK 390
(2) 16	0A7822	REF	LUG SLDLSS 600/250-1/0 X 1/4-28
17	022237	2	WASHER LOCK 3/8
18	022241	2	NUT HEX 3/8-16 STEEL
19	049226	6	WASHER LOCK M5
20	0C2266	6	SCREW PHTT M5-0.8 X 16 ZYC
21	0C2454	8	SCREW THF M6-1 X 16 N WA Z/JS
23	022473	8	WASHER FLAT 1/4-M6 ZINC
24	022097	4	WASHER LOCK M6-1/4
(1) 26	0D4698	REF	BLOCK TERM 20A 6 X 3 X 1100V
27	0H0026	1	DECAL CHARGER POWER 120VAC C2
28	025433	1	LUG SLDLSS #6-14 X 13/64 CU
29	024469	1	SCREW HHTT #10-32 X 3/8 CZ
30	067210A	1	DECAL GROUND LUG
31	0D6029	4	SCREW HHTT M6-1.0 X 16 ZYC
32	081008	1	GROMMET 1.25 X .25 X .75
33	077043J	1	CONDUIT FLEX 2.0" ID (36" LG)
34	051713	2	WASHER FLAT M5
35	0F6156	1	PLATE WIRE SNGL GALV
36	029289	1	TAPE ELEC 1/2 FOAM (AS REQ'D)
37	047411	4	SCREW HHC M6-1.0 X 16 G8.8
(3) 39	0G0770	1	HARNESS, TRANSFORMER ADAPTER
(4) 40	0H0348	1	PCB ENCLOSURE ASSY 4.2L IGN MD
(4) 41	036943	2	SCREW PPHM #10/32 X 2
(4) 42	023897	4	WASHER FLAT #10 ZINC
(4) 43	022152	2	WASHER LOCK #10
(4) 44	022158	2	NUT HEX #10-32 STEEL
45	0C2454	1	SCREW THF M6-1 X 16 N WA Z/JS
46	055934D	1	CLAMP VINYL 1.06 X .406 Z
47	0F6145	A/R	SEAL WEATHER .45"DIA
48	048766	REF	BLOCK TERM 20A 2 X 6 X 1100V
49	0G7991	1	DECAL GTS CUSTOMER CONNECTION
1)	UL CIRCUIT BREAKER (ED)		
A	0F3328	1	COVER ED CB SHORT STND
C	0D5552	REF	CB 0050A 3P 480V S ED4 LL
	0D5553	REF	CB 0060A 3P 480V S ED4 LL
	0D5554	REF	CB 0070A 3P 480V S ED4 LL
	0D5556	REF	CB 0090A 3P 480V S ED4 LL
	0D9693	REF	CB 0125A 3P 480V S ED4 LL
D	0F0492	1	INSULATOR CB S (ED-3P)
E	048927	4	SCREW RHM #10-32 X 4-1/2
F	023897	4	WASHER FLAT #10 ZINC
G	022152	4	WASHER LOCK #10
H	022158	4	NUT HEX #10-32 STEEL
J	0C2454	9	SCREW THF M6-1 X 16 N WA Z/JS
K	029289	1	TAPE ELEC 1/2 FOAM (AS REQ'D)

## EXPLODED VIEW: EV CPL C2&amp;C4 R200C CB CONN

DRAWING #: 0H1730

GROUP A

ITEM	PART#	QTY.	DESCRIPTION
2)			UL CIRCUIT BREAKER (FD)
A	0F3138	1	COVER CB CONN BOX
C	0D5572	REF	CB 0150A 3P 600V S FD6 LL
	0D5573	REF	CB 0175A 3P 600V S FD6 LL
	0D5574	REF	CB 0200A 3P 600V S FD6 LL
	0D5575	REF	CB 0225A 3P 600V S FD6 LL
	0D5576	REF	CB 0250A 3P 600V S FD6 LL
D	0F0199	1	INSULATOR CB FD FRAME 30MIL
E	081320	4	SCREW SHC 1/4-20 X 4.5 G8.8 NZ
F	022473	4	WASHER FLAT 1/4-M6 ZINC
G	022097	4	WASHER LOCK M6-1/4
H	022127	4	NUT HEX 1/4-20 STEEL
J	0C2454	9	SCREW THF M6-1 X 16 N WA Z/JS
K	029289	1	TAPE ELEC 1/2 FOAM (AS REQ'D)
3)			UL CIRCUIT BREAKER (JD+LD)
A	0F3329	1	COVER JD/LD CB SHRT STAND
C	0D5577	REF	CB 0300A 3P 600V S JD6 LL
D	0F2353	2	INSULATOR CIRCUIT BR. JD/LD
E	022770	4	SCREW RHM 1/4-20 X 3
F	022473	4	WASHER FLAT 1/4-M6 ZINC
G	022097	4	WASHER LOCK M6-1/4
H	022127	4	NUT HEX 1/4-20 STEEL
J	0C2454	9	SCREW THF M6-1 X 16 N WA Z/JS
K	029289	1	TAPE ELEC 1/2 FOAM (AS REQ'D)
4)			UL CIRCUIT BREAKER (QN)
A	0F8135	1	COVER QN FRM CB
C	0E7283	REF	CB 0150A 2P 240V S QN2 LL
	0E7284	REF	CB 0175A 2P S QN2 LL 240V
	0E3628	REF	CB 0200A 2P 240V S QN2 LL
D	0E3664	1	BASE, QN CIRCUIT BREAKER
E	074908	2	SCREW HHTT M5-0.8 X 10 BP
F	0F8140	1	COVER QN CB DISH
G	036261	4	RIVET POP .125 X .275 SS
H	0C2454	11	SCREW THF M6-1X16 N WA Z/JS
J	029289	1	TAPE ELEC 1/2 FOAM (AS REQ'D)

(1) ITEM INCLUDED WITH HARNESS

(2) ITEM INCLUDED WITH 0D5464B

(3) ITEM USED WITH EARLY MODEL 208V UNITS ONLY

(4) ITEMS USED ON 4.2L MODELS ONLY.

## PAGE 2

5)			UL CIRCUIT BREAKER (225AF) (2P & 3P)
A	0F4185	1	COVER CB C2-C4 (225AF)
B	058306	3	SCREW SHC M8-1.25 X 25 G12.9
C	0F4165\$	REF	CIRCUIT BREAKERS 200A FRAME (3P)
	0F4143	REF	CB 0040A 3P 480V 225AF (3P)
	0F4148	REF	CB 0125A 3P 480V G 225AF
	0F4149	REF	CB 0150A 3P 480V G 225AF
	0F4151	REF	CB 0200A 3P 480V G 225AF
	0G5247\$	REF	CB 200A FRAME G 240V (2P)
	0G5250	REF	CB 175A 2 POLE 240V 225AF (2P)
	0G4478	REF	CB 200A 2 POLE 240V 225AF (2P)
	0F4145	REF	CB 0060A 3P 480V G 225AF (3P)
D	0F4186	1	COVER CB DISH 225AF (3P)
	0F4186AGS0R	1	COVER CB DISH 225AF (2P)
E	036261	4	RIVET POP .125 X .275 SS
(2) F	053640	2/4	SCREW RHM #8-32 X 3-1/4
(2) G	038150	2/4	WASHER FLAT #8 ZINC
(2) H	022264	2/4	WASHER LOCK #8-M4
(2) J	022471	2/4	NUT HEX #8-32 STEEL
K	029289	2	TAPE ELEC 1/2 FOAM
(2) M	022129	6/9	WASHER LOCK M8-5/16
N	0F8432	1	INSULATOR CB 225AF (3P)



## EXPLODED VIEW: EV CPL C2&amp;C4 R200C CB CONN

DRAWING #: 0H1730

GROUP A

ITEM	PART#	QTY.	DESCRIPTION
	0F8432A	1	INSULATOR CB 225AF (2P)
P	0C2454	11	SCREW THF M6-1 X 16 N WA Z/JS
(2) R	0F8451	2/3	LUG SLDLSS 300 MCM-6 AL/CU
(2) S	049821	4/6	SCREW SHC M8-1.25 X 30 C12.9
(2) T	022145	4/6	WASHER FLAT 5/16-M8 ZINC
(2) U	045771	2/3	NUT HEX M8-1.25 G8 CLEAR ZINC
(2) V	0F8843	2/3	BUS BAR 200A LUG ADAPTOR
(1) W	W/CB	2	TERMINAL COVER CB
X	0G3259	1	DECAL TERMINAL SHOCK HZD BI
6)	UL CIRCUIT BREAKER (400AF)		
A	0F4187	1	COVER CB C2-C4 400AF
C	0F4166\$	REF	CIRCUIT BREAKERS 400A FRAME
E	042419	4	SCREW RHM 10-32 X 4
F	023897	4	WASHER FLAT #10 ZINC
G	022152	4	WASHER LOCK #10
H	022158	4	NUT HEX #10-32 STEEL
J	0C2454	9	SCREW THF M6-1 X 16 N WA Z/JS
K	029289	1	TAPE ELEC 1/2 FOAM
(2) L	052647	2/3	SCREW SHC M10-1.5 X 25 G12.9
(2) M	046526	2/3	WASHER LOCK M10
N	W/CB	3	BUS BAR CB ADAPTER 225-400 A
P	0A7822	3	LUG SLDLSS 600/250-1/0 X 1/4-28
(1) S	W/CB	2	TERM COVER CB
T	023334	6	SCREW HHC 1/4-28 X 1/2 G5
U	022097	6	WASHER LOCK M6-1/4
V	022473	6	WASHER FLAT 1/4-M6 ZINC
(2) W	W/CB	2/3	SCREW SHC M10-1.5 X 25 G12.9
(2) X	W/CB	2/3	WASHER LOCK M10
Y	0G3259	1	DECAL TERMINAL SHOCK HZD BI
7)	NEUTRAL BLOCK 390 / 200-400A		
A	0D5466	2	BUS BAR NEUTRAL BLOCK 390
B	039287	1	SCREW HHC M8-1.25 X 45 G8.8 FT
C	022145	1	WASHER FLAT 5/16-M8 ZINC
D	022129	1	WASHER LOCK M8-5/16
E	045771	1	NUT HEX M8-1.25 G8 YEL CHR
F	045335	2	SCREW HHC 1/4-28 X 3/4 G5
G	083896	2	WASHER LOCK 1/4-M6 SS
H	0A7822	1	LUG SLDLSS 600/250-1/0 X 1/4-28
8)	UL CIRCUIT BREAKER (BQ)		
A	0G1968	1	COVER BQ CIR BREAKER CPL 3P
	0G1970	REF	COVER BQ CIR BREAKER CPL 2P
C	0A2077	REF	CB 0125A 2P 240V S BQ2 LL
	040532	REF	CB 0100A 3P 240V S BQ3 LL
D	0C3990	2	SCREW PHTT M4-0.7 X 10 ZYC
E	0E7890	1	BRKT CB MTG BACK
	0E6002	REF	MTG TRACK BQ SIEMENS CB 3P
F	022859	6	SCREW RHM #10-32 X 3/4
G	0G0008	1	BRKT BQ CB STANDOFF
H	023897	6	WASHER FLAT #10 ZINC
J	022152	6	WASHER LOCK #10
K	022158	6	NUT HEX #10-32 STEEL
M	029289	1	TAPE ELEC 1/2 FOAM
N	0C2454	11	SCREW THF M6-1 X 16 N WA Z/JS
9)	UL CIRCUIT BREAKER (CC-2P/3P)		
A	0F4185	1	COVER CB C2-C4 (225AF)
C	0H4748	REF	CB 0175A 2P 240V E CC LL
	0H4749	REF	CB 0200A 2P 240V E CC LL
	0H4913	REF	CB 0100 3P 240V E CC LL
	0H4914	REF	CB 0125 3P 240V E CC LL
	0H4915	REF	CB 0150 3P 240V E CC LL
	0H4916	REF	CB 0175 3P 240V E CC LL
	0H4917	REF	CB 0200 3P 240V E CC LL
D	0H4823A	1	COVER CB DISH 2P E CC
	0H4823B	1	COVER CB DISH 3P E CC

## EXPLODED VIEW: EV CPL C2&amp;C4 R200C CB CONN

DRAWING #: 0H1730

GROUP A

ITEM	PART#	QTY.	DESCRIPTION
E	036261	4	RIVET POP .125 X .275 SS
(2) F	038150	2/4	WASHER FLAT #8 ZINC
(2) G	022264	2/4	WASHER LOCK #8-M4
(2) H	022471	2/4	NUT HEX #8-32 STEEL
J	0H4698	1	INSULATOR CB 2P E TYPE CC
	0H4698A	1	INSULATOR CB 3P E TYPE CC
K	0C2454	11	SCREW HWHT M6-1 X 16 N WA Z/JS
(2) L	023897	4/6	WASHER FLAT #10 ZINC
(2) M	049226	2/3	WASHER LOCK M5
(2) N	051716	2/3	NUT HEX M5-0.8 G8 CLEAR ZINC
P	029289	2	TAPE ELEC 1/2 FOAM
(2) R	053640	2/4	SCREW RHM #8-32 X 3-1/4
(2) S	052619	2/3	SCREW HHC M5-0.8 X 20 G8.8

(1) HARDWARE FOR MTG. CB TERMINAL COVERS IS  
SUPPLIED WITH CIRCUIT BREAKERS.

(2) QTY. REQ'D FOR "2POLE / 3POLE" BREAKER

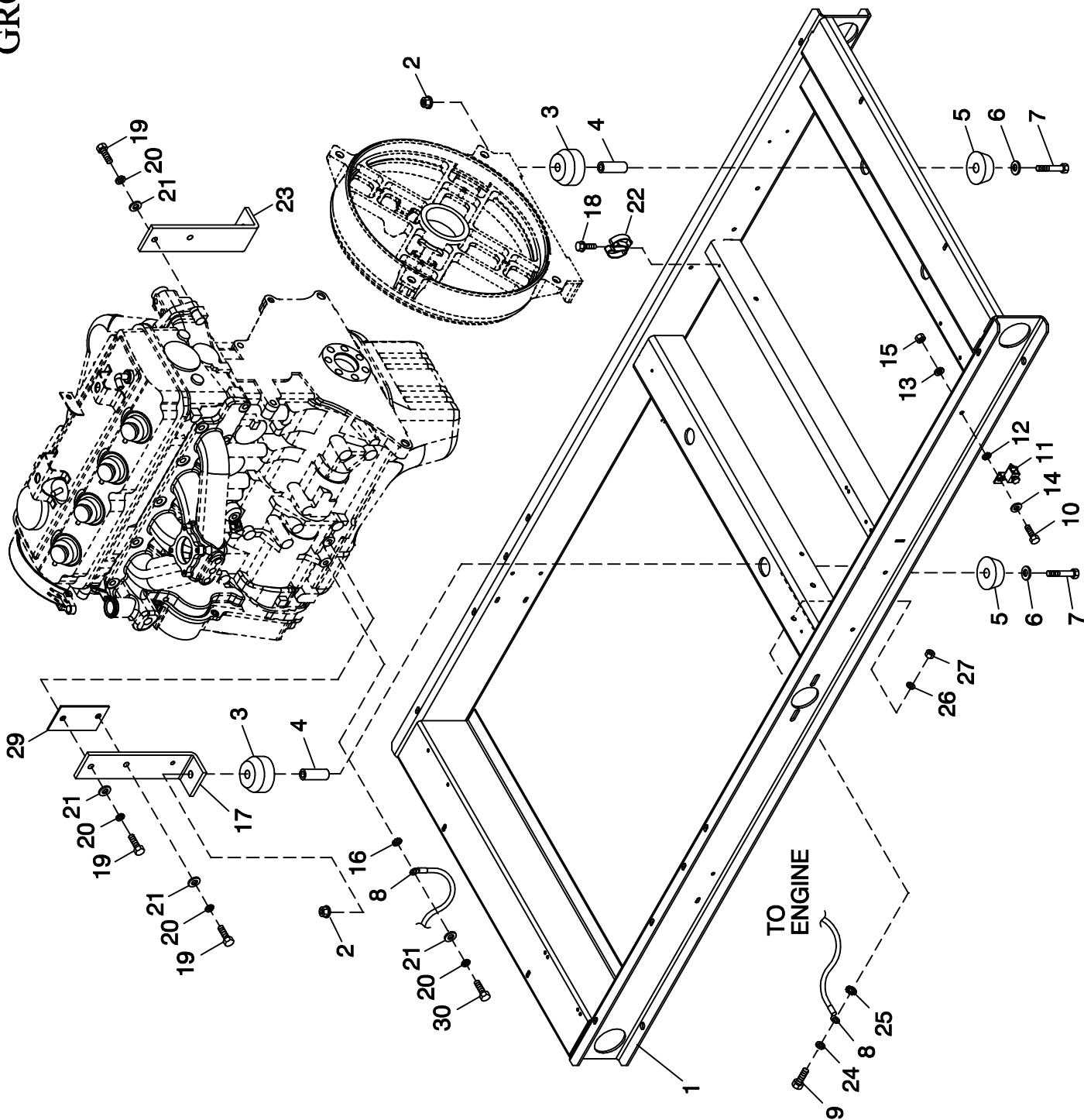
## PAGE 3

10)	UL CIRCUIT BREAKER (JG)		
A	0H5629	1	COVER JG E CB C2 STAND
C	0H5580	REF	CB 0250 3P 600V E JG LL
E	022770	4	SCREW RHM 1/4-20 X 3
F	022473	4	WASHER FLAT 1/4-M6 ZINC
G	022097	4	WASHER LOCK M6-1/4
H	022127	2	NUT HEX 1/4-20 STEEL
J	0C2454	9	SCREW THF M6-1 X 16 N WA Z/JS
K	029289	1	TAPE ELEC 1/2 FOAM
L	022145	6	WASHER FLAT 5/16-M8 ZINC
M	022129	3	WASHER LOCK M8-5/16
N	045771	3	NUT HEX M8-1.25 G8 CLEAR ZINC
P	049897	3	SCREW SHC M8-1.25 X 20 G8
Q	0H5576A	1	INSULATOR CB E 3P JG
11)	UL CIRCUIT BREAKER (KG)		
A	0H5630	1	COVER KG E CB C2 STAND
C	0H5582	REF	CB 0300 3P 600V E KG LL
E	0D2157	4	SCREW SHC M6-1.0 X 50 C8.8
H	0D3700	4	NUT FLANGE M6-1.0 NYLOK
J	0C2454	9	SCREW THF M6-1 X 16 N WA Z/JS
K	029289	1	TAPE ELEC 1/2 FOAM
L	022145	6	WASHER FLAT 5/16-M8 ZINC
M	022129	3	WASHER LOCK M8-5/16
N	045771	3	NUT HEX M8-1.25 G8 CLEAR ZINC
P	049821	3	SCREW SHC M8-1.25 X 30 C12.9
Q	0H5581A	1	INSULATOR CB E 3P KG
12)	UL CIRCUIT BREAKER (3P FG)		
A	0F4185	1	COVER CB G 225AF C2-C4
C	0H5486	REF	CB 0060 3P 480V E FG LL
	0H5488	REF	CB 0080 3P 480V E FG LL
	0H5490	REF	CB 0100 3P 480V E FG LL
E	0H5721	4	SCREW PPHM #8-32 X 1-3/4 ZINC
F	038150	4	WASHER FLAT #8 ZINC
G	022264	4	WASHER LOCK #8-M4
H	022471	4	NUT HEX #8-32 STEEL
J	0C2454	9	SCREW THF M6-1 X 16 N WA Z/JS
K	029289	1	TAPE ELEC 1/2 FOAM
L	023897	6	WASHER FLAT #10 ZINC
M	049226	3	WASHER LOCK M5
N	051716	3	NUT HEX M5-0.8 G8 CLEAR ZINC
P	052619	3	SCREW HHC M5-0.8 X 20 G8.8
Q	0H4698A	1	INSULATOR CB 3P E TYPE CC/FG
R	0H5560	1	COVER CB DISH 3P E FD
S	036261	4	RIVET POP .125 X .275 SS

ITEM	PART#	QTY.	DESCRIPTION
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# GROUP C



EXPLODED VIEW:  
MOUNTING BASE 2.4L G2  
DRAWING #: 0G7578

## EXPLODED VIEW: MOUNTING BASE 2.4L G2

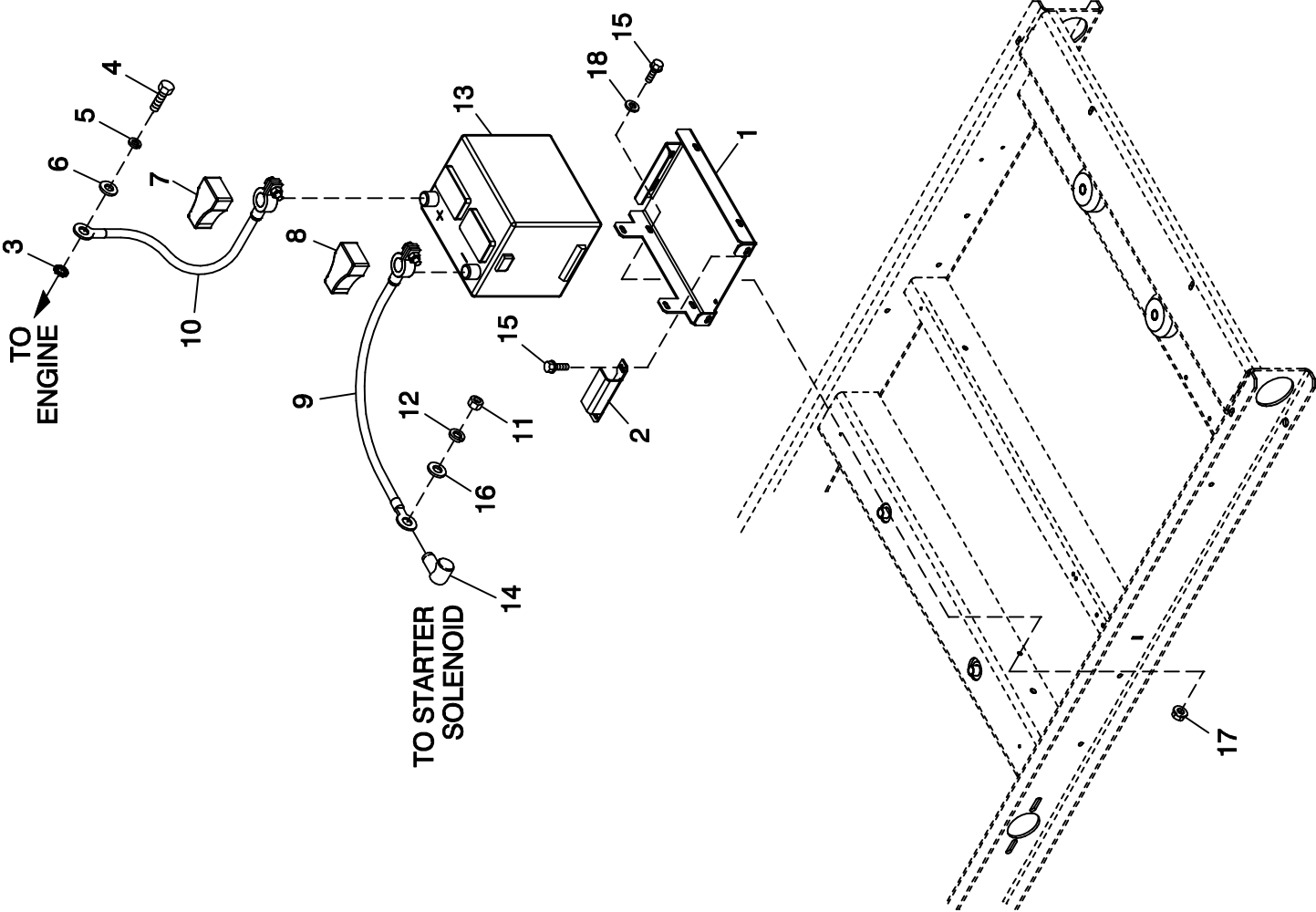
DRAWING #: 0G7578

GROUP C

APPLICABLE TO:

ITEM	PART #	QTY.	DESCRIPTION
1	0G37260ST03	1	WELDMENT FRAME 2.4L C2 60KW
2	052860	4	NUT FLANGED HEX M12-1.75
3	052251	4	DAMPENER VIBRATION 40 BLUE
4	052257	4	SPACER .49 X .62 X 1.87 PWDR/ZNC
5	052252	4	DAMPENER VIBRATION
6	052259	4	WASHER FLAT M12
7	052891	4	SCREW HHC M12-1.75 X 80 G8.8
8	0536210410	1	ASSY WIRE 14.00"
9	042909	1	SCREW HHC M8-1.25 X 30 G8.8
10	047411	1	SCREW HHC M6-1.0 X 16 G8.8
11	055414	1	LUG SLDLSS #2-#8 X 17/64 CU
12	022447	1	WASHER SHAKEPROOF INT 1/4
13	022097	1	WASHER LOCK M6-1/4
14	022473	2	WASHER FLAT M6-1/4 ZINC
15	049813	1	NUT HEX M6 -1.0 G8 YEL CHR
16	022261	1	WASHER SHAKEPROOF INT 3/8
17	0F9597A	1	SUPPORT LH ENGINE 2.4L
18	045764	1	SCREW HHTT M4-0.7 X 8 BP
19	062963	4	SCREW HHC M10-1.25 X 30 G8.8
20	022302	5	WASHER LOCK 7/16
21	022131	5	WASHER FLAT 3/8-M10 ZINC
22	065852	1	SPRING CLIP HOLDER .37-.62
23	0F9597	1	SUPPORT RH ENGINE 2.4L
24	022129	1	WASHER LOCK M8-5/16
25	026204	1	WASHER SHAKEPROOF INT 5/16
26	022145	1	WASHER FLAT 5/16-M8 ZINC
27	045771	1	NUT HEX M8-1.25 G8 CLEAR ZINC
29	0F9596A	1	SPACER LH ENGINE MOUNT
30	052212	1	SCREW HHC M10-1.25 X 25 C8.8

GROUP C



EXPLODED VIEW:  
BATTERY 60KW C2  
DRAWING #: 0G7580

EXPLODED VIEW: BATTERY 60KW C2  
DRAWING #: 0G7580

GROUP C

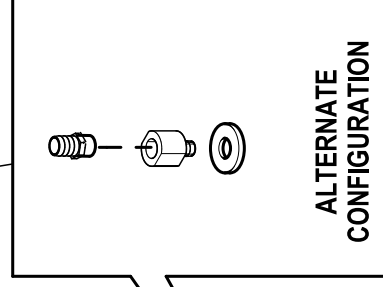
APPLICABLE TO:

ITEM	PART #	QTY.	DESCRIPTION
1	0F3408C	1	BATTERY TRAY, C1 & C2
2	0F3411	1	STRAP BATTERY RETAINMENT
3	025507	REF	WASHER SHAKEPROOF EXT 7/16 STL
4	052212	REF	SCREW HHC M10-1.25 X 25 G8.8
5	046526	REF	WASHER LOCK M10
6	022131	REF	WASHER FLAT 3/8-M10 ZINC
7	050331A	REF	BATTERY POST COVER RED +
8	050331	REF	BATTERY POST COVER BLACK -
9	038805Y	1	CABLE BATTERY BLACK #1 X 18.00
10	03880400AE	1	CABLE BATT RED #1 X 18.00
11	045771	REF	NUT HEX M8-1.25 G8 YEL CHR
12	022129	REF	WASHER LOCK M8-5/16
13	077483	REF	BATTERY 12VDC 75-AH 26
14	0F3976	1	BOOT CONTACTOR CABLES
15	042568	4	SCREW HHC M6-1.0 X 20 C8.8
16	022145	REF	WASHER FLAT 5/16-M8 ZINC
17	0D3700	4	NUT FLANGE M6-1.0 NYLOK
18	049811	4	WASHER FLAT M6

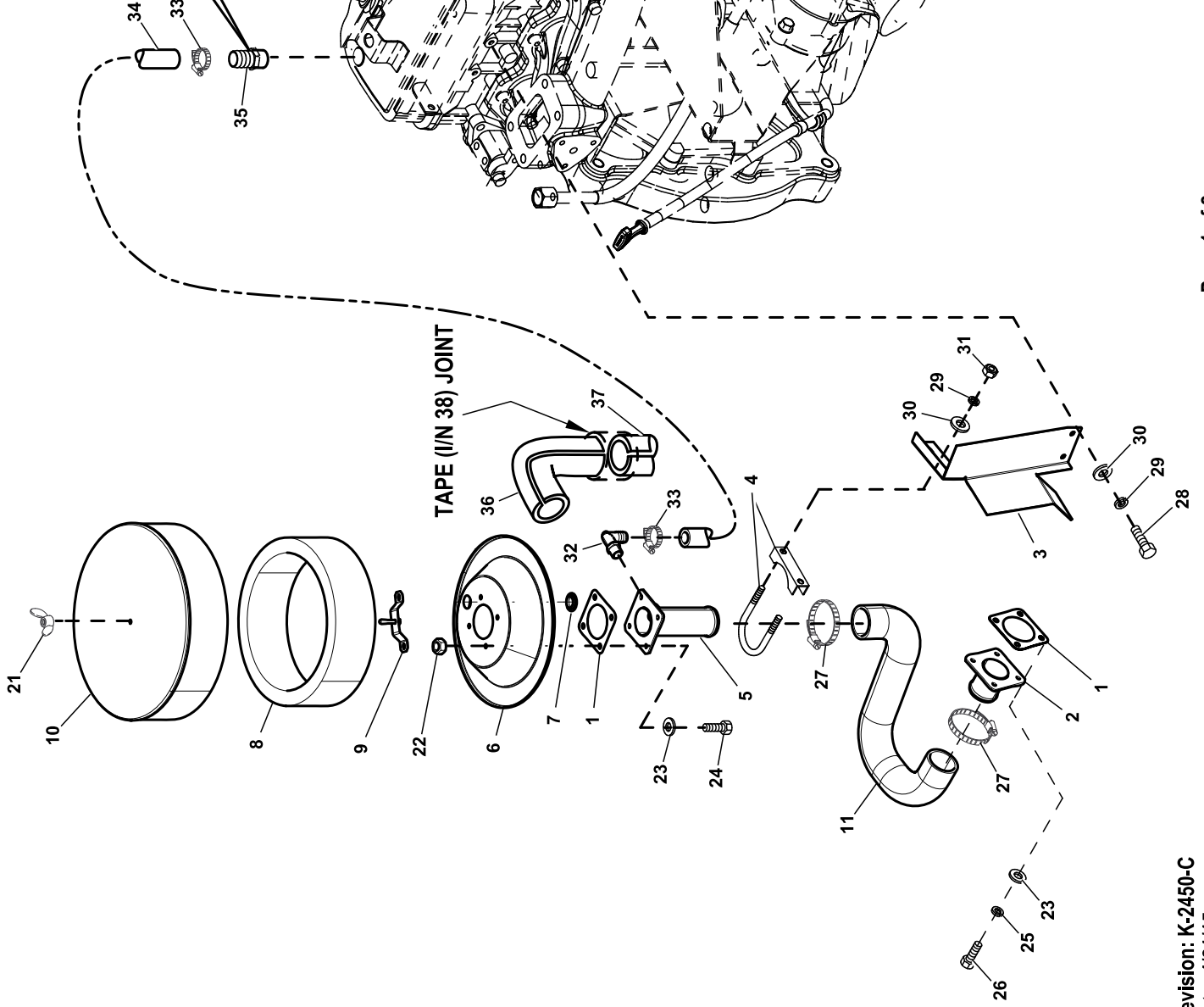


# GROUP D

35 SEE NOTE (4)



ALTERNATE  
CONFIGURATION



TAPE (1/IN 38) JOINT

**EXPLODED VIEW: EV AIR CLEANER 2.4L G2 TURBO****DRAWING #: 0H1954****GROUP D**

ITEM	PART#	QTY.	DESCRIPTION
1	0F4269	2	GASKET MIXER BODY
2	0H0030	1	ADAPTOR-MIXER
3	0G39340ST03	1	BRACKET AIR INTAKE
4	035480	1	BOLT U 5/16-18 X 2.06
5	0H0028	1	ADAPTOR-AIR CLEANER
6	0F4271	1	BASE PLATE, AIR CLEANER
7	0H0219	1	PLUG PLASTIC 2.5" BLACK
8	0F5418	1	ELEMENT AIR FILTER
9	0F4270	1	HOLD DOWN AIR CLEANER PLATED
10	0F6323	1	PLATE, AIR CLEANER TOP
11	0H0035	1	HOSE AIR INTAKE
12	0G0153	1	BARBED EL 90 1/2NPT X 3/4 HOSE
13	0D3700	4	NUT FLANGE M6-1.0 NYLOK
14	049811	8	WASHER, FLAT, M6
15	045757	4	SCREW HHC M6-1.0 X 25 G8.8
16	022097	4	WASHER LOCK M6-1/4
17	047411	4	SCREW HHC M6-1.0 X 16 C8.8
18	022145	2	WASHER FLAT 5/16-M8 ZINC
19	022129	2	WASHER LOCK M8-5/16
20	039253	2	SCREW HHC M8-1.25 X 20 G8.8
21	037561	1	NUT WING 1/4-20 W/NY INS ST ZN
22	0D3700	4	NUT FLANGE M6-1.0 NYLOK
23	049811	8	WASHER, FLAT, M6
24	045757	4	SCREW HHC M6-1.0 X 25 G8.8
25	022097	4	WASHER LOCK M6-1/4
26	047411	4	SCREW HHC M6-1.0 X 16 C8.8
27	086133C	2	CLAMP HI TORQUE 1.75 - 2.625
28	039253	2	SCREW HHC M8-1.25 X 20 G8.8
29	022129	4	WASHER LOCK M8-5/16
30	022145	4	WASHER FLAT 5/16-M8 ZINC
31	022259	2	NUT HEX 5/16-18 STEEL
32	0H1712	1	BARBED EL-90 POLY 1/2NPT X 3/4
33	057822	2	CLAMP HOSE #8 .53-1.00
34	059057	1	HOSE 3/4 ID SAE-30R2 (6"LG)
35	0H0027	1	FITTING VENT VALVE COVER 2.4L
	047527(3)(4)	1	BARBED STR 1/2NPT X 3/4
	0H1644(4)	1	FTG VNT VALVE COVER
	0G10080103(4)	1(REF)	GASKET, PCV VALVE
36(1)(2)	0H1787A	1	PIPE INSULATION ELBO
37(2)	0H1787	1	PIPE INSULATION (4.5"LG)
38(2)	0H1801	1	PIPE INSULATION TAPE (7"LG)

(1)TRIM PIPE INSULATION ELBOW TO FIT.

(2)INSULATION SHALL COMPLETELY COVER I/N'S 32, 34 &amp; 35.

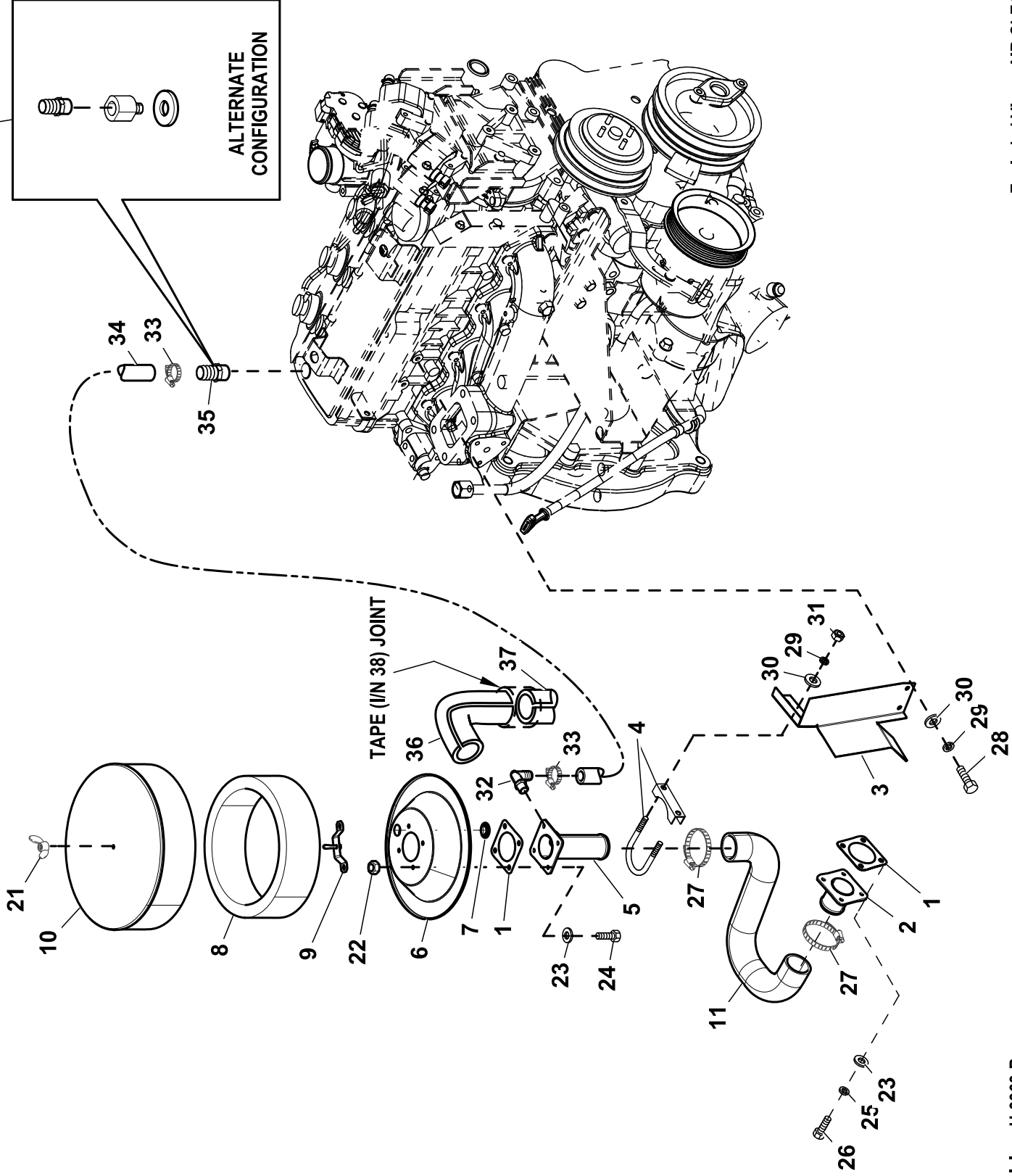
(3)APPLY PIPE SEALANT COMPOUND TO THREADS.

(4) ALTERNATE CONFIGURATION REQUIRES ALL NOTED PARTS.

NOTE: APPLY LOCTITE 620 BEARING RETAINMENT COMPOUND TO OUTSIDE  
SURFACE OF FITTING (I/N 35) THAT PRESSES INTO VALVE COVER.

# GROUP D

35 SEE NOTE (4)



**EXPLODED VIEW: AIR CLEANER 2.4L G2 TURBO****DRAWING #: 0H1954****GROUP D****APPLICABLE TO:**

ITEM	PART#	QTY.	DESCRIPTION
1	0F4269	2	GASKET MIXER BODY
2	0H0030	1	ADAPTOR-MIXER
3	0G39340ST03	1	BRACKET AIR INTAKE
4	035480	1	BOLT U 5/16-18 X 2.06
5	0H0028	1	ADAPTOR-AIR CLEANER
6	0F4271	1	BASE PLATE, AIR CLEANER
7	0H0219	1	PLUG PLASTIC 2.5" BLACK
8	0F5418	1	ELEMENT AIR FILTER
9	0F4270	1	HOLD DOWN AIR CLEANER PLATED
10	0F6323	1	PLATE, AIR CLEANER TOP
11	0H0035	1	HOSE AIR INTAKE
12	0G0153	1	BARBED EL 90 1/2NPT X 3/4 HOSE
13	0D3700	4	NUT FLANGE M6-1.0 NYLOK
14	049811	8	WASHER, FLAT, M6
15	045757	4	SCREW HHC M6-1.0 X 25 G8.8
16	022097	4	WASHER LOCK M6-1/4
17	047411	4	SCREW HHC M6-1.0 X 16 C8.8
18	022145	2	WASHER FLAT 5/16-M8 ZINC
19	022129	2	WASHER LOCK M8-5/16
20	039253	2	SCREW HHC M8-1.25 X 20 G8.8
21	037561	1	NUT WING 1/4-20 W/NY INS ST ZN
22	0D3700	4	NUT FLANGE M6-1.0 NYLOK
23	049811	8	WASHER, FLAT, M6
24	045757	4	SCREW HHC M6-1.0 X 25 G8.8
25	022097	4	WASHER LOCK M6-1/4
26	047411	4	SCREW HHC M6-1.0 X 16 C8.8
27	086133C	2	CLAMP HI TORQUE 1.75 - 2.625
28	039253	2	SCREW HHC M8-1.25 X 20 G8.8
29	022129	4	WASHER LOCK M8-5/16
30	022145	4	WASHER FLAT 5/16-M8 ZINC
31	022259	2	NUT HEX 5/16-18 STEEL
32	0H1712	1	BARBED EL-90 POLY 1/2NPT X 3/4
33	057822	2	CLAMP HOSE #8 .53-1.00
34	059057	1	HOSE 3/4 ID SAE-30R2 (7.62"LG")
35	0H0027	1	FITTING VENT VALVE COVER 2.4L
	047527(3)(4)	1	BARBED STR 1/2NPT X 3/4
	0H1644(4)	1	FTG VNT VALVE COVER
	0G10080103(4)	1(REF)	GASKET, PCV VALVE
36(1)(2)	0H1787A	1	PIPE INSULATION ELBO
37(2)	0H1787	1	PIPE INSULATION (4.5"LG)
38(2)	0H1801	1	PIPE INSULATION TAPE (7"LG)

(1)TRIM PIPE INSULATION ELBOW TO FIT.

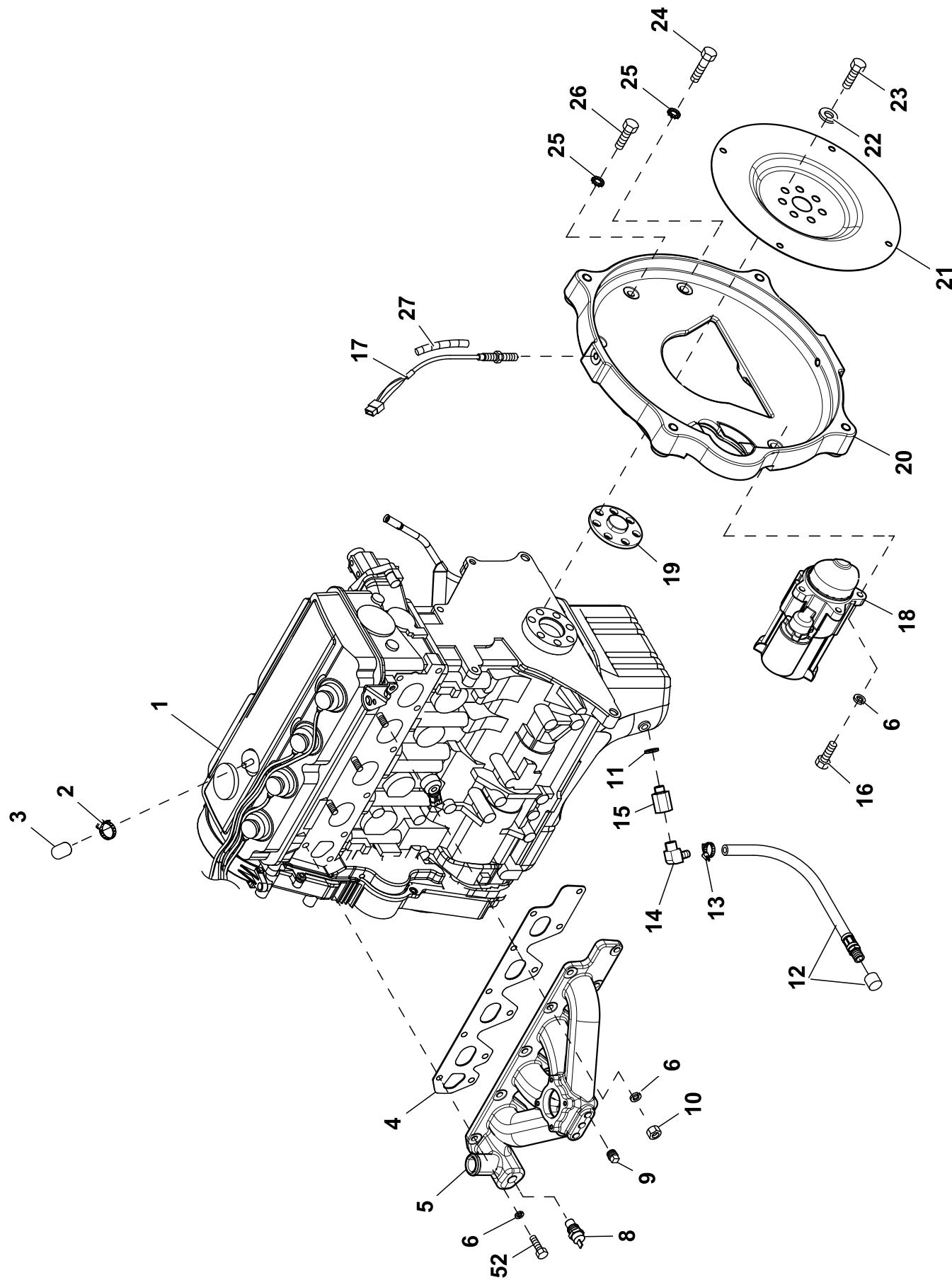
(2)INSULATION SHALL COMPLETELY COVER I/N'S 32, 34 &amp; 35.

(3)APPLY PIPE SEALANT COMPOUND TO THREADS.

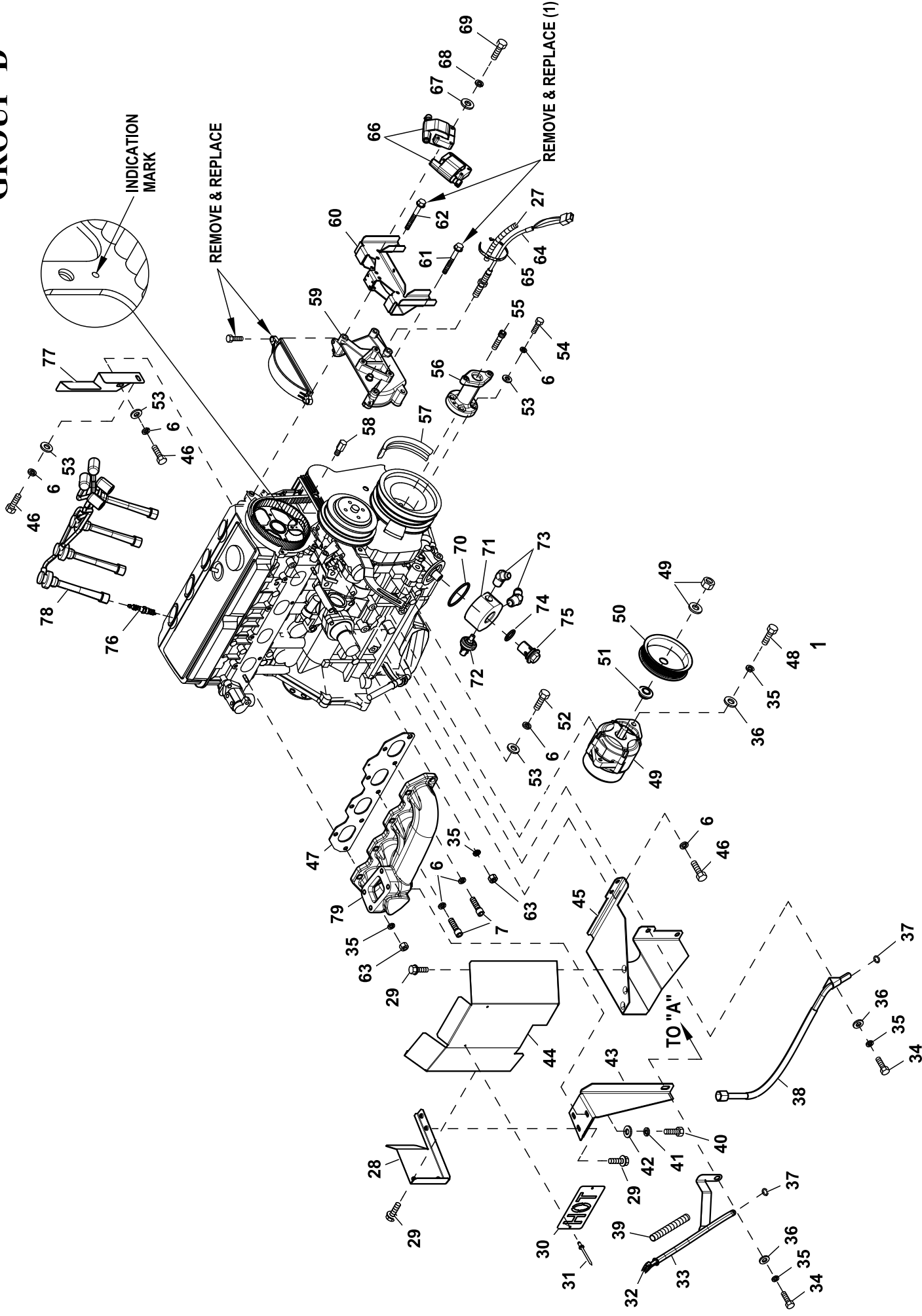
(4) ALTERNATE CONFIGURATION REQUIRES ALL NOTED PARTS.

NOTE: APPLY LOCTITE 620 BEARING RETAINMENT COMPOUND TO OUTSIDE SURFACE OF FITTING (I/N 35) THAT PRESSES INTO VALVE COVER.

# GROUP D



## GROUP D



## EXPLODED VIEW: ENGCOMPRT 2.4L G2 TURBO

DRAWING #:0H2647

GROUP D

APPLICABLE TO:

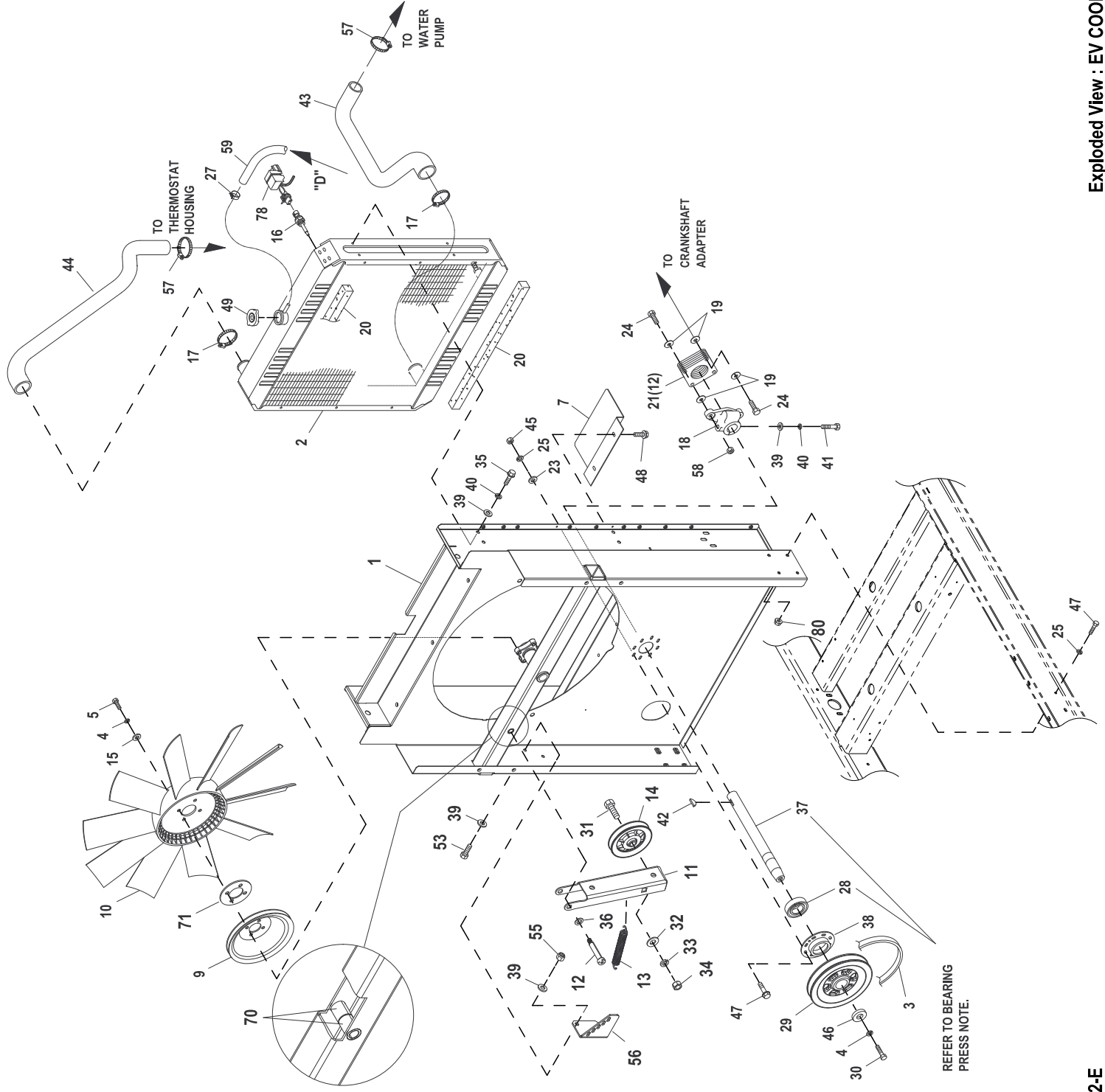
ITEM	PART#	QTY.	DESCRIPTION
1	0H1619	1	ENGINE 2.4L G2 CERTIFIED
2	035472	1	CLAMP HOSE #6 .43-.78
3	0G1738	1	CAP ANTIFREEZE RUBBER 9.5DIA
4	0G0950	1(REF)	GASKET INTAKE MANIFOLD G2
5	0G8488	1	MANIFOLD INTAKE (MACHINED)
6	022129	30	WASHER LOCK M8-5/16
7	058306	7	SCREW SHC M8-1.25 X 25
8	0A6751	1	SWITCH HI-TEMP 245D X 3/8NPT
	0E0502	1	TEMPERATURE SENDER, DELPHI
9	026073A	3	PLUG STD PIPE 1/4 STEEL SQ HD
10	045771	3	NUT HEX M8-1.25 G8 CLEAR ZINC
11	057772	1	WASHER NYLON .565
12	069860E	1	HOSE DRAIN ASSY 28"
13	0C7649	1	CLAMP HOSE .38-.87
14	043790A	1	BARBED EL 90 3/8NPT X 3/8 VS
15	057765	1	ADAPTER M14-1.50 X 3/8 NPT
16	049821	3	SCREW SHC M8-1.25 X 30 C12.9
17	0D2244M	1	MAGNETIC PICKUP
18	0G7461	1	MOTOR STARTER
19	0F9583	1	SPACER 2.4L G2 FLEX PLATE
20	0F9420	1	ADAPTER ENGINE
21	0G6093E	1	FLEX PLATE 2 POLE 2.4L G2
22	063076	7	WASHER FLAT .531 ID X 1.062 OD
23	0G1394	7	SCREW HHC M12-1.25 X 20 C10.9
24	052830	2	SCREW HHC M10-1.25 X 45 G8.8
25	025507	5	WASHER SHAKEPROOF EXT 7/16 STL
26	062963	3	SCREW HHC M10-1.25 X 30 G8.8
27	077043H	2	CONDUIT FLEX .25"ID
28	0G3995	1	SHIELD INNER HEAT 2.4L TURBO
29	090388	7	SCREW HHTT M6-1.0 X 12 ZINC
30	0D3701	1	PLATE "HOT"
31	0F0710	2	RIVET POP .125 X 0.337 STEEL
32	0F2664H	1	ASSY DIPSTICK W/TEXT GTH-530
33	0G8427A	1	ASSY DIPSTICK TUBE 2.4 G2
34	052213	3	SCREW HHC M10-1.25 X 20 C8.8
35	046526	6	WASHER LOCK M10
36	022131	4	WASHER FLAT 3/8-M10 ZINC
37	0G3823	2	O-RING SIZE 9.0MM X 2.0MM NITR
38	0G7902	1	TUBE TURBO OIL RETURN G2 2.4L
39	0H2574	1	CONDUIT THERMAL FLEX 13MM ID
40	047411	1	SCREW HHC M6-1.0 X 16 C8.8
41	022097	1	WASHER LOCK M6-1/4
42	022473	1	WASHER FLAT 1/4-M6 ZINC
43	0G39910ST03	1	BRACKET EXH MANIFOLD 2.4 TURBO
44	0G4000	1	HEAT SHIELD TURBO 2.4L
45	0G39970ST03	1	BRACKET HEAT SHIELD 2.4L
46	042907	4	SCREW HHC M8-1.25 X 16 C8.8
47(1)	0G0951	1(REF)	GASKET EXHAUST MANIFOLD
48	052243	1	SCREW HHC M10-1.5 X 60 G8.8
49	0E9868A	1	ALTERNATOR DC W/OUT PULLEY
50	0G0788	1	PULLEY DC ALTERNATOR (3600 RPM)
51	0F3217	1	SPACER DC ALTERNATOR PULLEY
52	0A8258	9	SCREW HHC M8-1.25 X 25 G10.9
53	022145	7	WASHER FLAT 5/16-M8 ZINC
54	039414	4	SCREW HHC M8-1.25 X 35 G8.8
55	0G0149	1	SCREW SHC M14-1.5 X 35 G10.9
56	0F9501	1	ADAPTER 2.4L CRANKSHAFT MACH
57 (1)	0G0952	1(REF)	POLY V-BELT G2 (3600 RPM)
58	0G1472A	1	CAM SENSOR PIN ASSY
59	0G1477	1(REF)	COVER CAM GEAR G2 REWORKED
60	0G8852	1	BRACKET ASM-2.4L COIL G2
61(1)	052265	1(REF)	SCREW HHC M8-1.25 X 65 C8.8
62(1)	052203	1(REF)	SCREW HHC M8-1.25 X 70 G8.8
63	046525	2	NUT HEX M10-1.25 G8 YEL CHR
64	0G3921A	1	VR SENSOR ASSY 3/8-24 LOW SENS
65	029333A	3	TIE WRAP UL 7.4"X .19" BLK



**EXPLODED VIEW: ENGCOMPRT 2.4L G2 TURBO****DRAWING #: 0H2647****GROUP D****APPLICABLE TO:**

ITEM	PART#	QTY.	DESCRIPTION
66	0G8853	4	COIL-2.4L G2 IGNITION
67	023897	8	WASHER FLAT #10 ZINC
68	022152	8	WASHER LOCK #10
69	034413	8	SCREW HHM #10-32 X 1-1/4
70	0G9350	1	O-RING 2.5"X 2.75"X 1/8" VITON
71	0G9329	1	ADAPTOR OIL FILTER 2.4L G2
72	0A8584	1	SWITCH OIL PRESSURE 10 PSI 2 POL (R-PANEL)
73	0G9910	2	ADAPTOR 45D JIC37 1/2NPT X 3/4
74	0G9349	1	O-RING 1" X 1.25" X 1/8" VITON
75	0G9330	1	NUT OIL FILTER ADAPTOR 2.4L G2
76	084750	4	PLUG SPARK
77	0G4003	1	SHIELD HEAT IGNITION COIL 2.4L
78	0G8854	1	SPARK PLUG WIRE SET 2.4L G2 IG
79	0H1432B	1	MANIFOLD EXH 60K G2 TURBO (MA)
80 (1)	0A45310244	1(REF)	FILTER 1.5L/2.4L G2 OIL (NOT SHOWN)
81	0H1275A	1	HARN ENG 2.4L R-200C 3600 RPM (NOT SHOWN)

# GROUP D



**GROUP D**

TO ENGINE OIL IN

TO ENGINE OIL OUT

TO TURBO

TO INTAKE

TO "A"

TO "B"

TO "C"

TO "D"

ASSY #0G9331A

Exploded View - EV COOLING SYSTEM 2.4L C3

## EXPLODED VIEW: EV COOLING SYSTEM 2.4L G2

DRAWING #: 0H3078

## GROUP D

ITEM	PART#	QTY.	DESCRIPTION
1	0H30830ST03	1	WELDMENT RADIATOR SUPPORT C2
2	0F2608	1	RADIATOR 598 X 568 X 49 CPL RH
3	0F5263	1	V-BELT 31/64" X 57-3/8"
4	046526	5	WASHER LOCK M10
(1) 5	059981	4	SCREW HHC M10-1.5 X 30 G10.9
6	0D3700	4	NUT FLANGE M6-1.0 NYLOK
7	0F5050A	1	SHIELD RADIATOR C4
8	0G9332C	1	OIL LINE REMOTE FILTER/ENGINE
9	0F2573	1	PULLEY FAN V-GROOVE 9"
10	0F4011	1	FAN COOL 22" DIA 10 BLADE LH
11	0H20620ST03	1	ARM BELT TENSIONER
(1) 12	0H2051	1	SHOULDER BOLT 1/2 X 2-1/4"
13	0F2862	1	SPRING TENSION CPL
14	0F2560	1	PULLEY V-BELT 4" FLANGED
15	022131	4	WASHER FLAT 3/8-M10 ZINC
16	0E2507	1	PROBE COOLANT LEVEL 3/8 NPTF
	0H1827	1	PROBE COOLANT LEVEL 3/8-18NPTF
17	035685	2	CLAMP HOSE #28 1.32-2.25
18	0F2561	1	HUB FLEX PLATE
19	0C8145	8	WASHER FLEX (THIN)
20	052250	2	TAPE FOAM 1 X 1 (26.75" LG)
21	0C7043	12	DISK FLEX
22	0G9332B	1	OIL LINE REMOTE COOLER/FILTER
23	022473	8	WASHER FLAT 1/4-M6 ZINC
(1) 24	0C8146	4	SCREW HHC 5/16-24 X 1.124
25	022097	16	WASHER LOCK M6-1/4
26	076749	1	TANK COOLANT RECOVERY
(2) 27	048031C	2(REF)	CLAMP HOSE BAND 1/4
28	031971	1	BEARING #6205 2NSE C3 E SRI2 S
29	0H0271	1	PULLEY 5.125" DIA MACHINED
(1) 30	042911	1	SCREW HHC M10-1.5 X 30 G8.8
31	0F2872	1	SCREW HHC 1/2-13 X 2" G8
32	022304	1	WASHER FLAT 1/2 ZINC
33	022195	1	WASHER LOCK 1/2
34	022196	1	NUT HEX 1/2-13 STEEL
35	0F8651	8	SCREW HHFC M8-1.25 X 20 W/M6
36	052677	1	WASHER NYLON .50 X .87 X .06
37	0F9867	1	SHAFT FAN DRIVE
38	0F2461	1	RETAINER BEARING
39	022145	16	WASHER FLAT 5/16-M8 ZINC
40	022129	9	WASHER LOCK M8-5/16
(1) 41	039287	1	SCREW HHC M8-1.25 X 45 C8.8
42	082774	1	KEY WOODRUFF 4 X 19D
43	0G0795	1	HOSE LOWER RADIATOR G2
44	0G0816	1	HOSE UPPER RADIATOR G2 (USED WITH MANFLD P/N 0G0707)
	0H1546	1	HOSE UPPER RADIATOR G2 (USED WITH MANFLD P/N 0G8488)
45	049813	8	NUT HEX M6 X 1.0 G8 YEL CHR
46	052644	1	SPACER .5 X 1.5 X .25 STL/ZINC
47	0C8566	20	SCREW HHFC M6-1.0 X 20 G8.8
48	0C2454	9	SCREW THF M6-1 X 16 N WA Z/JS
49	090283	1	CAP RADIATOR 13 PSI
50	080713	1	BRACKET COOLANT TANK
51	055934M	1	CLAMP STL/VNL .75 X .343 Z
52	0A5259A	2	HOSE 2"ID X 3.0"LG
53	039253	2	SCREW HHC M8-1.25 X 20 C8.8
54	0G9595	1	BRACKET RESERVOIR MOUNTING
55	049820	5	NUT HEX LOCK M8-1.25 NY INS
56	0H30880ST03	1	BRACKET TENSIONER SPRING
57	099502	2	CLAMP HOSE #24 B1.06-2.00
58	0C8165	2	NUT HEX LOCK 5/16-24 NY INS
59	029032	1	HOSE 9/32 ID (36"LG)
60	0G3762	1	CAC 504W X 152H X 50D 2.4L G2
61	0G1285C	8	CLAMP CNST TENSION 1.75-2.625
62	071296A	2	HOSE 2"ID X 3.0"LG
63	0G3985	1	TUBE CAC IN G2 TURBO

**EXPLODED VIEW: EV COOLING SYSTEM 2.4L G2****DRAWING #: 0H3078****GROUP D**

ITEM	PART#	QTY.	DESCRIPTION
64	0G3989	1	TUBE CAC OUT G2 TURBO
65	0C2454B	4	SCREW THF M6-1 X 30 N WA DELTA
66	0G9332A	1	OIL LINE REMOTE ENG/COOLER
67	0C4975	1	ADAPTOR 1/2 NPT X 3/4 JIC 3/4-16
68	0G3990	1	COOLER OIL 2.4L G2 TURBO
69	0C4973D	2	ADAPTER 90D JIC37 1/2NPT X 3/4
(4) 70	0H2844	2 (REF)	BEARING SLEEVE 1/2" X 3/4 X 1
71	0G53150AL0R	1	SPACER CPL COOLING FAN 1/8"
72	0G3986	2	MOUNT OIL COOLER 2.4L G2
73	0G9910	1	ADAPTER 45D JIC37 1/2NPT X 3/4
74	0G9331	1	MOUNT REMOTE OIL FILTER 2.4 G2
(3) 75	0G9333	1	NIPPLE-OIL FILTER
76	0A45310244	1	FILTER 1.5L/2.4L G2 OIL
77	043107	3	SCREW HHC M8-1.25 X 25 C8.8
(5) 78	0H1851	1	ASSY PCB LCL SENSOR (USE WITH I/N 16, P/N 0H1827 ONLY)
79	029333A	9	TIE WRAP UL 7.4" X .19" BLK (NOT SHOWN)
80	0D3700	8	NUT FLANGE M6-1.0 NYLOK
81	048031C	1	CLAMP HOSE BAND .50
82	029032	1	HOSE 9/32 ID (27"LG)
83	085662	3	TIE WRAP UL 14.6 X .14 BLK (NOT SHOWN)

**BEARING PRESS NOTE:**

APPLY LOCTITE 620 BEARING RETAINMENT COMPOUND TO BEARING SURFACE ON ITEM 37 PRIOR TO PRESSING ITEM 28 ONTO ITEM 37.

ALSO APPLY LOCTITE 620 BEARING RETAINMENT COMPOUND TO THE OUTSIDE OF 28 PRIOR TO INSTALLING ITEM 28 INTO ITEM 38.

(1) APPLY MEDIUM STRENGTH BLUE THREAD LOCKING FLUID TO THREADS.

(2) INCLUDED WITH I/N 26.

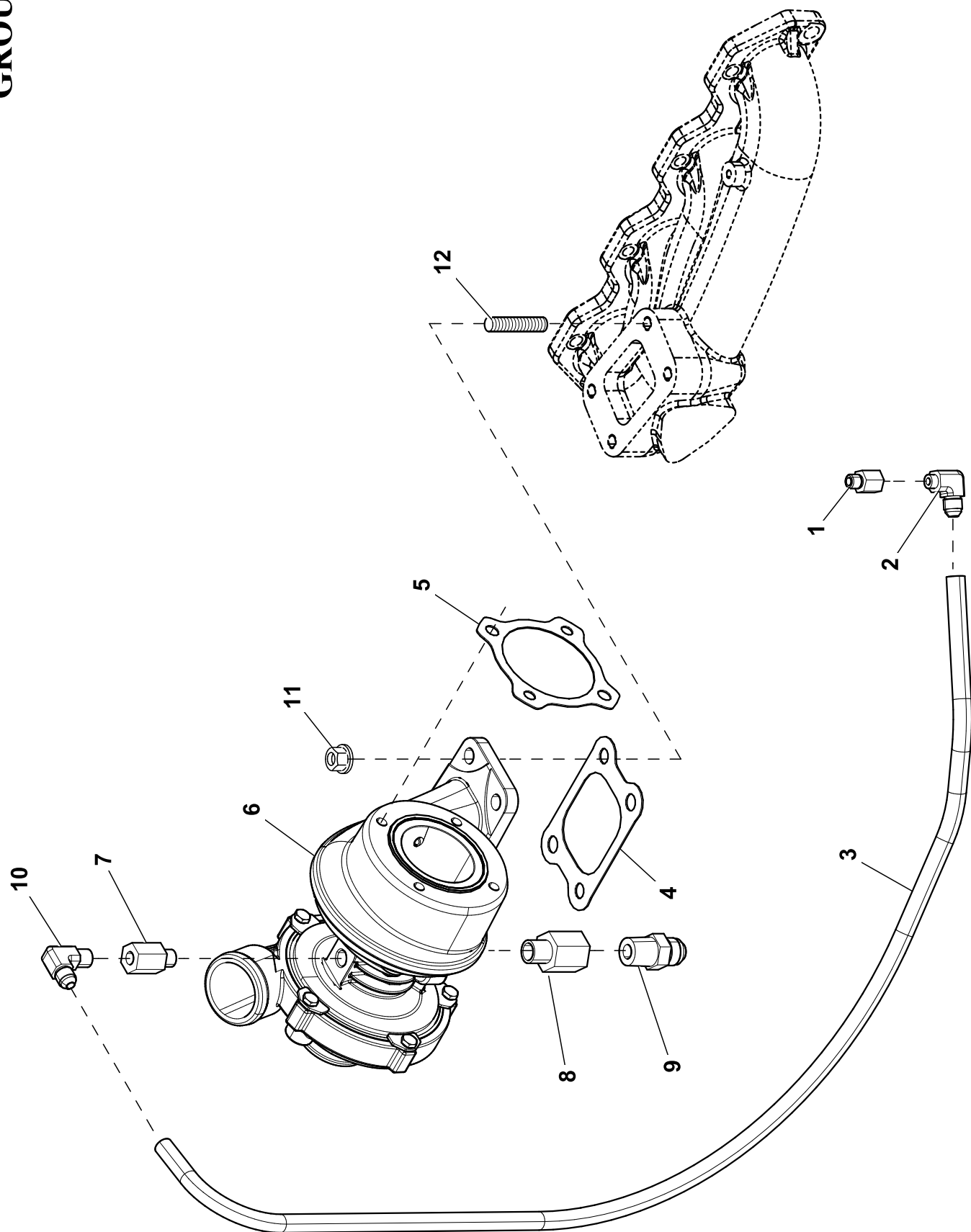
(3) APPLY LOCTITE #266 TO I/N 75 PRIOR TO ASSEMBLY.

(4) ITEM 70 IS INCLUDED WITH ITEM 1.

(5) USE WITH R-200 CONTROL PANEL ONLY.

(6) FASTEN HOSE TO RADIATOR SUPPORT USING TIE WRAP I/N 83. DIRECT HOSE TOWARD BASE OF UNIT.

GROUP D

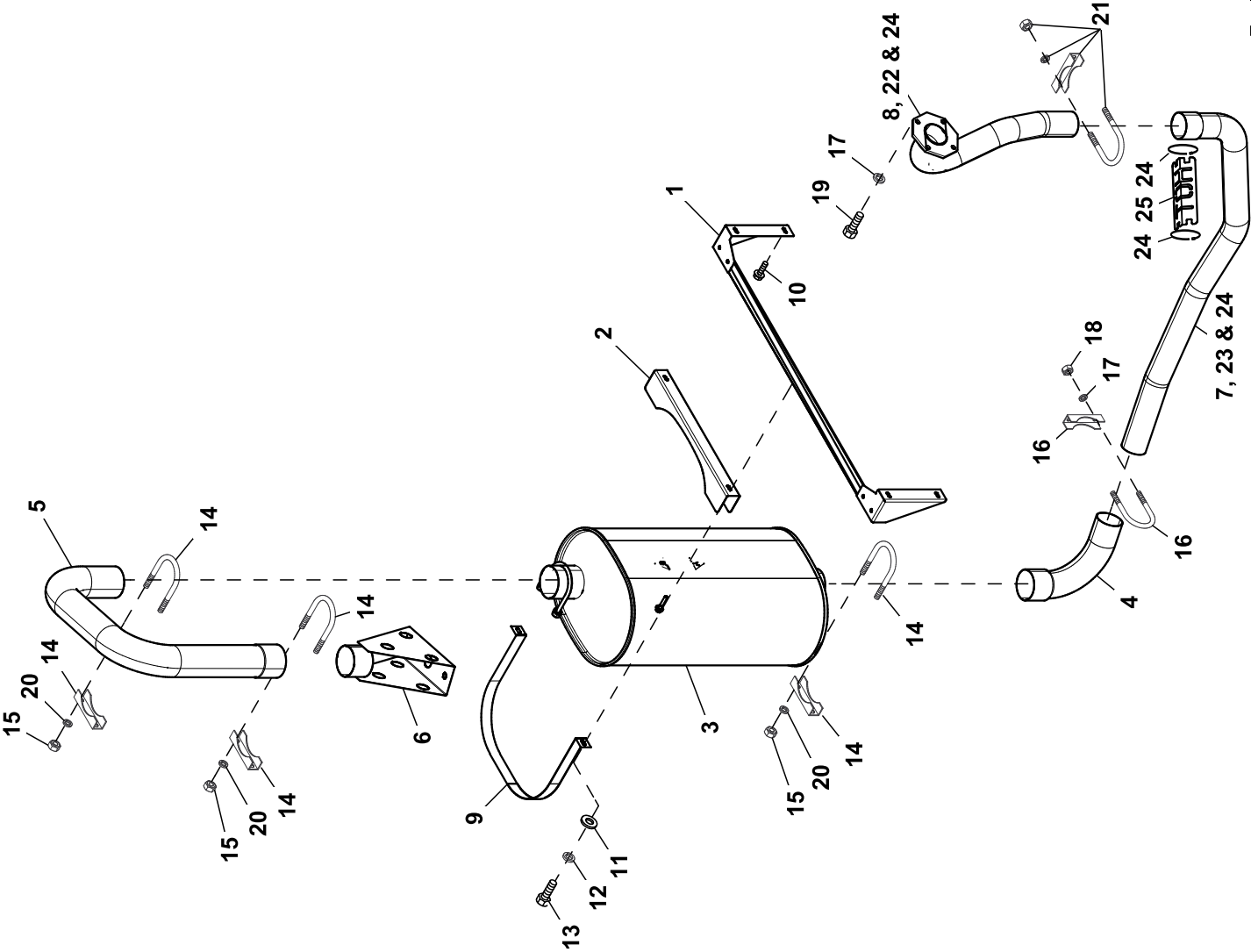


**EXPLODED VIEW: TURBO 2.4L G2****DRAWING #: 0H3356****GROUP D****APPLICABLE TO:**

ITEM	PART#	QTY.	DESCRIPTION
1	042574	1	ADAPTER 1/8NPTF TO 1/8 BSPT
2	064094	1	MALE ELBOW 45 #49X3
3	064096B	1	OIL SUPPLY 3LHA(38")
4	0G8690	1	GASKET 2.4L G2
5	0G8692	1	GASKET 2.4L G2
6	0H2811	1	TURBOCHARGER G2 2.4L
7	0A4707B	1	ADAPTER 1/4NPT X M12-1.5
8	0A4707F	1	ADAPTER 1/2NPT X M16-1.5
9	0C4975	1	ADAPTER 1/2 NPT X 37JIC 3/4-16
10	0C4973C	1	ADAPTER 90D JIC37 1/4NPT X 1/2
11	0E5343	4	NUT HEX FL WHIZ M10-1.50
12	0H0457	4	STUD M10-1.5 X 40 G10.9



GROUP F



**EXPLODED VIEW: EV MUFFLER EXH 2.4L G2 TURBO****DRAWING #: 0H3357****GROUP F**

ITEM	PART#	QTY.	DESCRIPTION
(1)1	0G86870ST03	1	BRACKET MUFFLER
2	0G8686	1	BRACKET STIFFENER
3	0K7782	1	MFLR 8.5"X11.5"X19" 2.5"IN/OUT
4	0G0113	1	EXHAUST ELBOW
5	0F2808D	1	EXHAUST PIPE
6	0G0007	1	DIFFUSER EXHAUST WELDMENT
7	0H3371	1	PIPE EXHAUST 2.4L 60kW
8	0H3372	1	UPPER EXHAUST PIPE ASM
9	0G8685	1	STRAP MUFFLER
10	0C2454	4	SCREW THF M6-1 X 16 N WA Z/JS
11	022473	2	WASHER FLAT 1/4-M6 ZINC
12	022097	2	WASHER LOCK M6-1/4
13	049721	2	SCREW HHC M6-1.0 X 35 G8.8 BLK
14	080762	3	BOLT U 3/8-16 X 2.62
15	022241	6	NUT HEX 3/8-16 STEEL
16	036797	1	BOLT U 5/16-18 X 2.25
17	070006	6	WASHER LOCK M8 SS
18	022259	2	NUT HEX 5/16-18 STEEL
19	0A6928	4	SCREW HHC M8-1.25 X 20 SS
20	022237	6	WASHER LOCK 3/8
21	0H1310	1	BOLT U 3/8-16 X 2.30 W/SADDLE
(2)22	0F3794	1	EXHAUST BLANKET 600MM LONG (NOT SHOWN)
(2)23	0G3770	1	EXHAUST BLANKET 737MM (NOT SHOWN)
24	0K1526	5	TIE WRAP, 14.3" STAINLESS STL (NOT SHOWN)
25	0D3701A	1	PLATE HOT 50 X 110

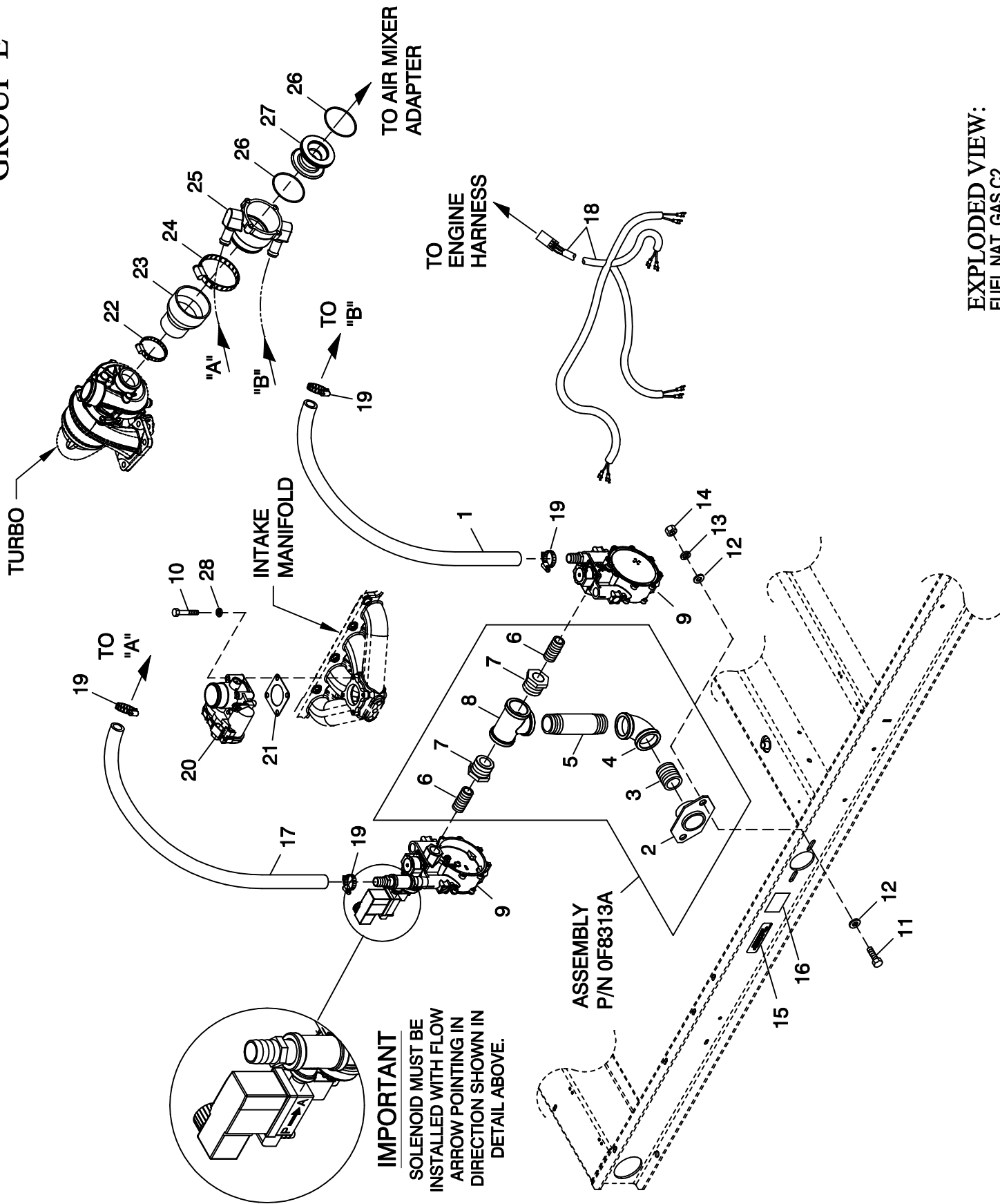
## NOTES (UNLESS OTHERWISE SPECIFIED):

(1) SHEET METAL PARTS LISTED IN THE BOM TABLE ARE REPRESENTING GENERIC PARTS (NO COLOR)

- MANUFACTURING: FOR CORRECT MATERIAL AND COLOR REFER TO XA BOM.
- CUSTOMER: WHEN ORDERING REPLACEMENT PARTS ENTER BASE NUMBER (FIRST 6 DIGITS ONLY) IN THE SYSTEM FOR CORRECT MATERIAL AND COLOR (FOR REFERENCE SEE GUIDELINE 0H7169).

(2) TWO TIE WRAPS ARE INCLUDED WITH EACH EXHAUST BLANKET, ONE AT EACH END.

# GROUP E



EXPLODED VIEW:  
FUEL NAT. GAS C2  
DRAWING #: 0G8694

## EXPLODED VIEW: FUEL NAT. GAS C2

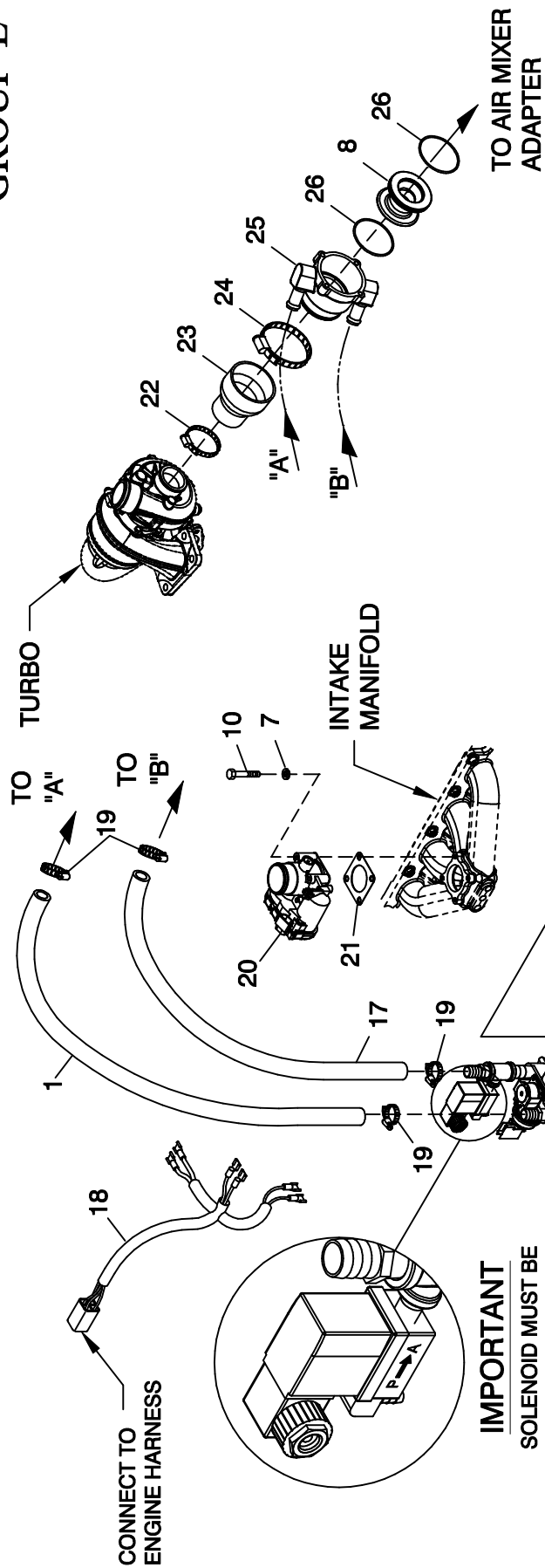
DRAWING #: 0G8694

GROUP E

APPLICABLE TO:

ITEM	PART #	QTY.	DESCRIPTION
1	059057	1	HOSE 3/4 ID SAE-30R2 (43" LG)
2	065908	1	FLANGE FUEL INLET
3	039130	1	NIPPLE CLOSE 1.25 NPT X 1.625
4	030131	1	ELBOW 90D 1-1/4 NPT
5	088963	1	NIPPLE PIPE 1.25 NPT X 5.5 BL IRN
6	026915	2	NIPPLE CLOSE 3/4 X 1.375
7	0A8064	2	BSHG RDCR HEX 1-1/4-3/4
8	064346	1	PIPE TEE 1-1/4 NPT
9	0G9239C	1	REG ASSY 2.4L 60KW NG CPL
10	046580	4	SCREW SHC M6-1.0 X 45 C12.9
11	043107	2	SCREW HHC M8-1.25 X 25 C8.8
12	022131	4	WASHER FLAT 3/8-M10 ZINC
13	022129	2	WASHER LOCK M8-5/16
14	045771	2	NUT HEX M8-1.25 G8 CLEAR ZINC
15	050279	1	DECAL FUEL INLET NG
16	0D1509	1	DECAL INLET PRESSURE
17	059057	1	HOSE 3/4 ID SAE-30R2 (43" LG)
18	0F6279	1	HARNES FUEL JUMPER DUAL REG
19	057823	4	CLAMP HOSE #10 .56-1.06
20	0E4394	1	ACTUATOR BOSCH 40 GOVERNOR
21	0E6586	1	GASKET BOSCH 32
22	086133C	1	CLAMP HI TORQUE 1.75 - 2.625
23	0F3857	1	REDUCER RUBBER 3.0"-2.00"
24	086133E	1	CLAMP HI TORQUE 2.75 - 3.625
25	0F3885	1	MIXER 40/60MM ACTUATOR ASSY
26	0G3167	2	O-RING 2-3/4 X 3/32 X 2-15/16
27	0F3691	1	VENTURI THROTTLE 32MM
28	022097	4	WASHER LOCK M6-1/4

# GROUP E



EXPLODED VIEW:  
FUEL SYSTEM LP 2.4L G2 TURBO  
DRAWING #: 0G8695

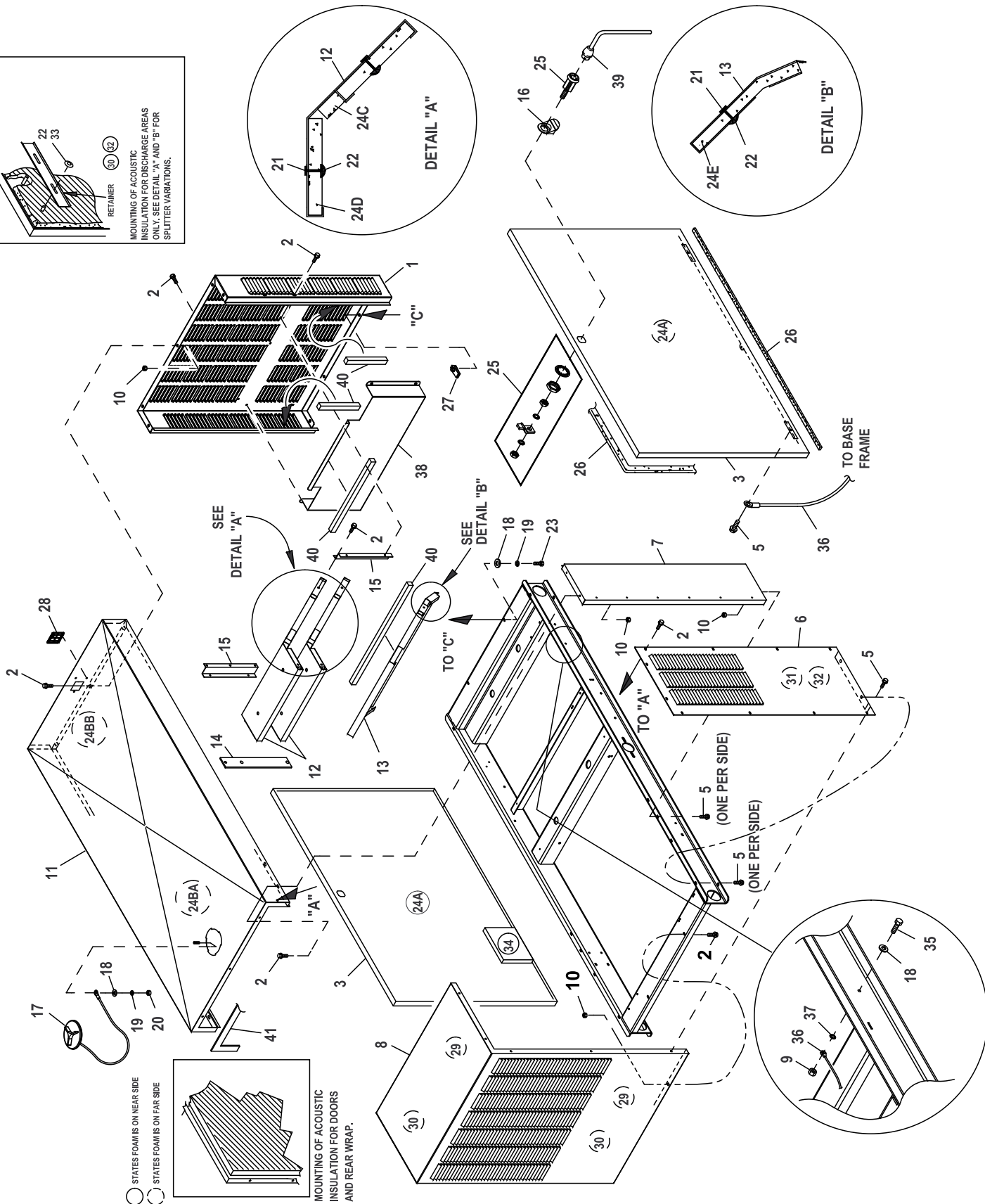
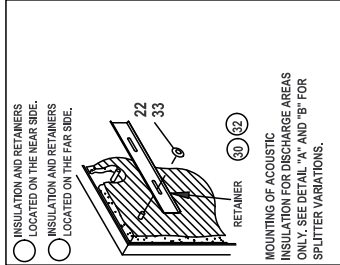
EXPLODED VIEW: FUEL SYSTEM LP 2.4L G2 TURBO  
DRAWING #: 0G8695

GROUP E

APPLICABLE TO:

ITEM	PART #	QTY.	DESCRIPTION
1	059057	1	HOSE 3/4 ID SAE-30R2 (45"LG)
2	075580	1	FLANGE, FUEL INLET
3	026915	1	NIPPLE CLOSE 3/4 X 1.375
4	026812	2	ELBOW 90D 3/4NPT
5	0F8379	1	NIPPLE PIPE 3/4 NPT X 7
6	026915	2	NIPPLE CLOSE 3/4 X 1.375
7	022097	4	WASHER LOCK M6-1/4
8	0F3691	1	VENTURI THROTTLE 32MM
9	0G9189C	1	REG ASSY 2.4L 60KW LPV CPL
10	046580	4	SCREW SHC M6-1.0 X 45 C12.9
11	043107	2	SCREW HHC M8-1.25 X 25 C8.8
12	022131	4	WASHER FLAT 3/8-M10 ZINC
13	022129	2	WASHER LOCK M8-5/16
14	045771	2	NUT HEX M8-1.25 G8 CLEAR ZINC
15	050280	1	DECAL FUEL INLET LPG
16	0D1509	1	DECAL INLET PRESSURE
17	059057	1	HOSE 3/4 ID SAE-30R2 (41" LG)
18	0F6155	1	HARNES FUEL JUMPER SINGLE REG
19	057823	4	CLAMP HOSE #10 .56-1.06
20	0E4394	1	ACTUATOR BOSCH 40 GOVERNOR
21	0E6586	1	GASKET BOSCH 32
22	086133C	1	CLAMP HI TORQUE 1.75 - 2.625
23	0F3857	1	REDUCER RUBBER 3.0"-2.00"
24	086133E	1	CLAMP HI TORQUE 2.75 - 3.625
25	0F3885	1	MIXER 40/60MM ACTUATOR ASSY
26	0G3167	2	O-RING 2-3/4 X 3/32 X 2-15/16

# GROUP F



**EXPLODED VIEW: EV ENCLOSURE C2 2.4L G2 TURBO****DRAWING #: 0J8688****GROUP F**

ITEM	PART#	QTY.	DESCRIPTION
(2)1	0G80180AL0R	1	REAR WRAP C2 G2 60KW
(1)2	0C2454	48	SCREW THF M6-1 X 16 N WA Z/JS
(2)3	0F58490AL0R	2	DOOR C2
4	087233	2	RIVET POP .1875 X .450 SS
(1)5	0E3257	10	SCREW TH-FRM M6 W/CAP SHKPRF W
(2)6	0F58520AL0R	2	DUCT DSCHRG LH&RH
(2)7	0F98330AL0R	2	FRONT CORNERS C2
(2)8	0F58510AL0R	1	DUCT DISCHARGE C2
9	049813	2	NUT HEX M6 X 1.0 G8 YEL CHR
(1)10	077992	17	NUT HEX LOCK M6-1.0 SS NY INS
(2)11	0F98350AL0R	1	ROOF C2
12	0F2786	2	SPLITTER C4
13	0F2785	1	SPLITTER LOWER C4
14	0F3364	1	SPLITTER STINGER C2
15	0F4880	2	SUPPORT SPLITTER LH C2
16	0F5049B	2	PULL TAB DOOR LOCK SS
17	0F4487A	1	ASSEMBLY COVER ACCESS
18	022473	7	WASHER FLAT 1/4-M6 ZINC
19	022097	5	WASHER LOCK M6-1/4
20	022127	1	NUT HEX 1/4-20 STEEL
21	0F3072	10	INSULATION RETAINMENT HANGER
22	078115	26	WASHER SELF LOCKING DOME #4-40
23	0C8566	4	SCREW HHFC M6-1.0 X 20 G8.8
24	0G6001A	1	KIT INSULATION C2
24A	0G5892	2	INSULATION DOOR C2
24B	0L3103	1	KIT INSULATION C2
24BA	0G5892A	1	INSULATION ROOF TOP
24BB	0G5892F	1	INSULATION ROOF TOP
24C	0G5892C	2	INSULATION SPLITTER
24D	0G5892D	2	INSULATION SPLITTER
24E	0G5892E	1	INSULATION LOWER SPLITTER
25	0F5048D	2	WISE-ACTION LATCH SLOTTED CIR
26	0E5968	1	GASKET EXTRUDED TRIM (328" LG)
27	0H0412	4	NUT U M6-1.0 GEOMET
28	0H1208A	1	RF COVER PLATE-PLASTIC-BISQUE
	0H1208B	1	RF COVER PLATE-PLASTIC-GREY
29	0F4051C	2	INSULATION DUCT
30	0F3890B	4	RETAINER INSULATION (820)
31	0F4051B	2	INSULATION DUCT SIDES
32	0F3890	4	RETAINER INSULATION (450)
33	078115A	6	WASHER SELF LOCKING DOME #8-32
34	0E5298L	1	FOAM 300 X 300 THERMAL ACO
35	042568	2	SCREW HHC M6-1.0 X 20 G8.8
36	0912970090	2	ASSY WIRE 14AWG GRN/YEL
37	022447	2	WASHER SHAKEPROOF INT 1/4
38	0G9473	1	DEFLECTOR INTAKE 2.4L G2 TURBO
39	0F8869D	1	KEY WISE-ACTION LATCH SLOT CIR
40	052250	1	TAPE FOAM 1X1 (71.0"LG)
41	066760	1	STRIP SEALANT 1/8 X 1 (44.52"LG)

**UNLESS OTHERWISE SPECIFIED:**

(1) ENCLOSURE NOTE: PANELS THAT FASTEN TO THE BASEFRAME (EXCEPT ITEM 1) MUST BE SECURED USING I/N 2 & 5 (THREAD FORMING FASTENERS) AND I/N 10 (LOCK NUT). LOCK NUT IS TO BE INSTALLED AFTER THREAD FORMING FASTENER HAS PENETRATED THROUGH EXTRUSIONS IN ENCLOSURE PANELS. ALL PANEL TO PANEL CONNECTIONS TO INCLUDE AT LEAST ONE CONNECTION POINT USING I/N 5 (THREAD FORMING FASTENER).

(2) SHEET METAL PARTS LISTED IN THE BOM TABLE ARE REPRESENTING GENERIC PARTS (NO COLOR)

- MANUFACTURING: FOR CORRECT MATERIAL AND COLOR REFER TO AS400 BOM.
- CUSTOMER: WHEN ORDERING REPLACEMENT PARTS ENTER BASE NUMBER (FIRST 6 DIGITS ONLY) IN THE SYSTEM FOR CORRECT MATERIAL AND COLOR (FOR REFERENCE SEE GUIDELINE 0H7169).



# OPTION 1 - SINGLE PHASE, R-SERIES CONTROL PANEL, 240V

## LEGEND

AR	= ALTERNATOR ROTOR
AS	= ALTERNATOR STATOR
MLCB	= MAIN CIRCUIT BREAKER
NB	= NEUTRAL BLOCK

GENERATOR OUTPUT  
CUSTOMER CONNECTION

E1 - E3 = 240VAC  
E1 - NB = 120VAC  
E3 - NB = 120VAC

PAGE 1 OF 4

# OPTION 1 - SINGLE PHASE, R-SERIES CONTROL PANEL, 240V

## LEGEND

AR	= ALTERNATOR ROTOR
AS	= ALTERNATOR STATOR
MLCB	= MAIN CIRCUIT BREAKER
NB	= NEUTRAL BLOCK

GENERATOR OUTPUT  
CUSTOMER CONNECTION

E1 - E3 = 240VAC  
E1 - NB = 120VAC  
E3 - NB = 120VAC

PAGE 1 OF 4

# OPTION 1 - SINGLE PHASE, R-SERIES CONTROL PANEL, 240V

## LEGEND

AR	= ALTERNATOR ROTOR
AS	= ALTERNATOR STATOR
MLCB	= MAIN CIRCUIT BREAKER
NB	= NEUTRAL BLOCK

GENERATOR OUTPUT  
CUSTOMER CONNECTION

E1 - E3 = 240VAC  
E1 - NB = 120VAC  
E3 - NB = 120VAC

PAGE 1 OF 4

# OPTION 1 - SINGLE PHASE, R-SERIES CONTROL PANEL, 240V

## LEGEND

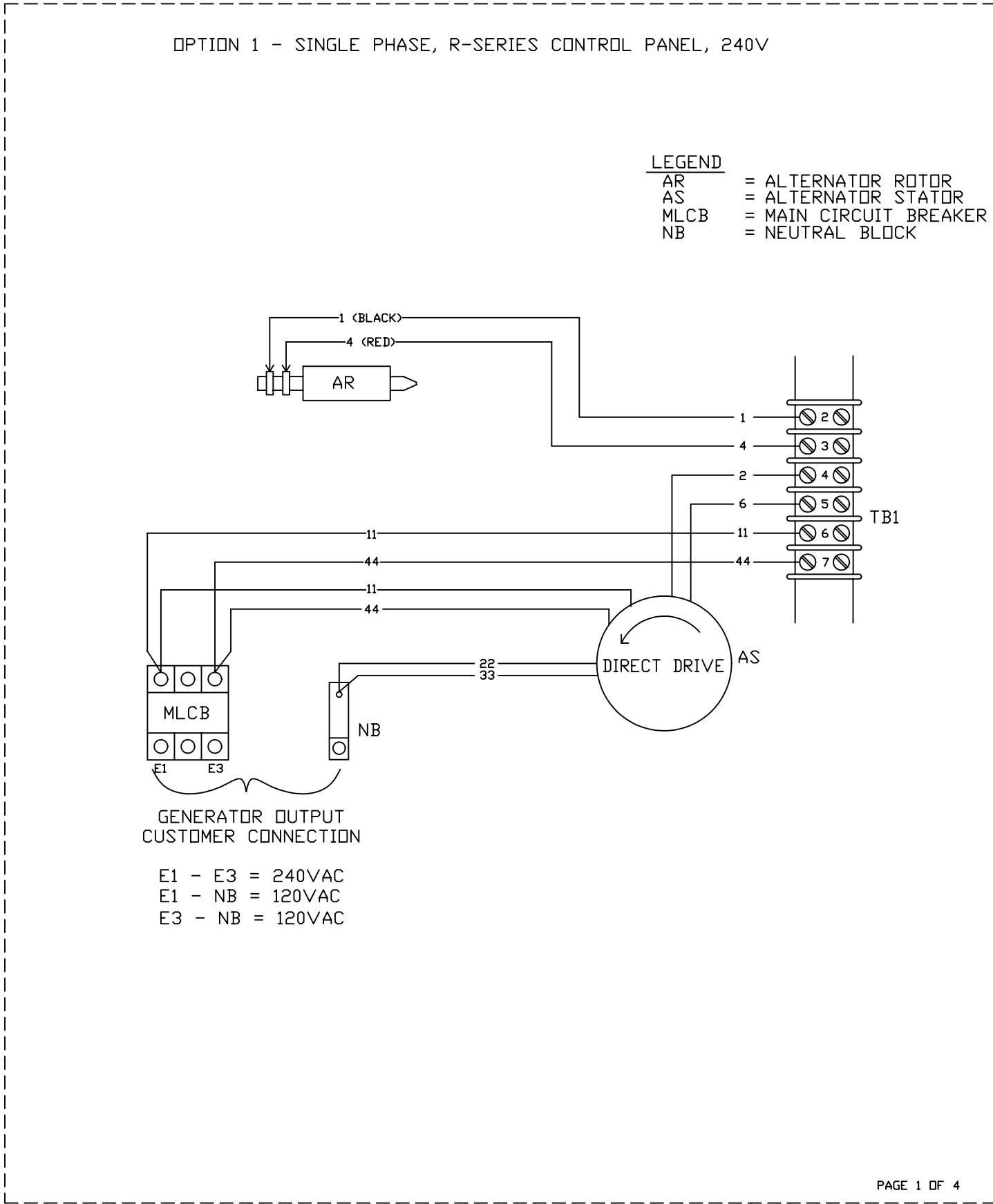
AR	= ALTERNATOR ROTOR
AS	= ALTERNATOR STATOR
MLCB	= MAIN CIRCUIT BREAKER
NB	= NEUTRAL BLOCK

The diagram illustrates the electrical connections for a single-phase generator system. At the top, the Alternator Rotor (AR) is shown with two input wires labeled '1 (BLACK)' and '4 (RED)'. These wires connect to terminals 1 and 4 on the TB1 terminal block. The Alternator Stator (AS) is represented by a circle with a clockwise rotation arrow, labeled 'DIRECT DRIVE AS'. It has four output wires connected to terminals 2, 3, 4, and 5 on TB1. Wires 2 and 3 are labeled '11' and '44' respectively, while wires 4 and 5 are labeled '11' and '44'. The Main Circuit Breaker (MLCB) is shown as a switch with three output terminals labeled E1, E3, and NB. Wire 11 from terminal 2 connects to E1, wire 44 from terminal 3 connects to E3, and wire 11 from terminal 4 connects to NB. Wire 44 from terminal 5 connects to the neutral block (NB). A bracket under E1 and E3 indicates the 'GENERATOR OUTPUT CUSTOMER CONNECTION'. Below the diagram, voltage specifications are listed.

GENERATOR OUTPUT  
CUSTOMER CONNECTION

E1 - E3 = 240VAC  
E1 - NB = 120VAC  
E3 - NB = 120VAC

PAGE 1 OF 4

[illegible]

[illegible]

# OPTION 2 - THREE PHASE, R-SERIES CONTROL PANEL, 6-WIRE 120/208V

## LEGEND

AR	= ALTERNATOR ROTOR
AS	= ALTERNATOR STATOR
MLCB	= MAIN CIRCUIT BREAKER
NB	= NEUTRAL BLOCK

The diagram illustrates the electrical connections for a three-phase, R-series control panel. At the top, the Alternator Rotor (AR) is shown with two input wires: 1 (BLACK) and 4 (RED). These wires connect to the MLCB (Main Circuit Breaker) and the AS (Alternator Stator) respectively. The MLCB has three output terminals labeled E1, E2, and E3, which are connected to the customer connection. The AS is connected to the MLCB via three wires labeled S1, S2, and S3. Additionally, the AS is connected to a terminal block (TB1) via three wires labeled S1, S2, and S3. The NB (Neutral Block) is connected to the MLCB via three wires labeled S4, S5, and S6. The AS is also connected to the NB via three wires labeled S4, S5, and S6. The AS is labeled 'DIRECT DRIVE AS'.

GENERATOR OUTPUT  
CUSTOMER CONNECTION

E1 TO E2  
E2 TO E3 \*208VAC  
E1 TO E3

E1, E2, OR E3 TO NB = \* 120VAC

\*NOTE: THE 8th DIGIT OF THE MODEL NUMBER SPECIFIES OUTPUT VOLTAGE

"G" = 120/208VAC

PAGE 2 OF 4

# OPTION 2 - THREE PHASE, R-SERIES CONTROL PANEL, 6-WIRE 120/208V

## LEGEND

AR	= ALTERNATOR ROTOR
AS	= ALTERNATOR STATOR
MLCB	= MAIN CIRCUIT BREAKER
NB	= NEUTRAL BLOCK

The diagram illustrates the electrical connections for a three-phase, R-series control panel. At the top, the Alternator Rotor (AR) is shown with two input wires: 1 (BLACK) and 4 (RED). These wires connect to the MLCB (Main Circuit Breaker) and the AS (Alternator Stator) respectively. The MLCB has three output terminals labeled E1, E2, and E3, which are connected to the customer connection. The AS is connected to the MLCB via three wires labeled S1, S2, and S3. Additionally, the AS is connected to a terminal block (TB1) via three wires labeled S1, S2, and S3. The NB (Neutral Block) is connected to the MLCB via three wires labeled S4, S5, and S6. The AS is also connected to the NB via three wires labeled S4, S5, and S6. The AS is labeled 'DIRECT DRIVE AS'.

GENERATOR OUTPUT  
CUSTOMER CONNECTION

E1 TO E2  
E2 TO E3 \*208VAC  
E1 TO E3

E1, E2, OR E3 TO NB = \* 120VAC

\*NOTE: THE 8th DIGIT OF THE MODEL NUMBER SPECIFIES OUTPUT VOLTAGE

"G" = 120/208VAC

PAGE 2 OF 4

# OPTION 2 - THREE PHASE, R-SERIES CONTROL PANEL, 6-WIRE 120/208V

## LEGEND

AR	= ALTERNATOR ROTOR
AS	= ALTERNATOR STATOR
MLCB	= MAIN CIRCUIT BREAKER
NB	= NEUTRAL BLOCK

The diagram illustrates the wiring for a three-phase, 120/208V system. It includes a Main Circuit Breaker (MLCB) with terminals E1, E2, and E3. A Neutral Block (NB) is connected to terminal S6. The Alternator Stator (AS) is connected to terminals S1, S2, S3, S4, S5, and S6. The Alternator Rotor (AR) is connected to terminals 1 (BLACK) and 4 (RED) on the TB1 terminal block. The AS is also connected to terminals 2, 3, 4, 5, 6, and 7 on the TB1 terminal block. The MLCB is connected to terminals E1, E2, and E3. The NB is connected to terminal S6. The diagram also shows the connection between the MLCB and the AS, and between the NB and the AS.

GENERATOR OUTPUT  
CUSTOMER CONNECTION

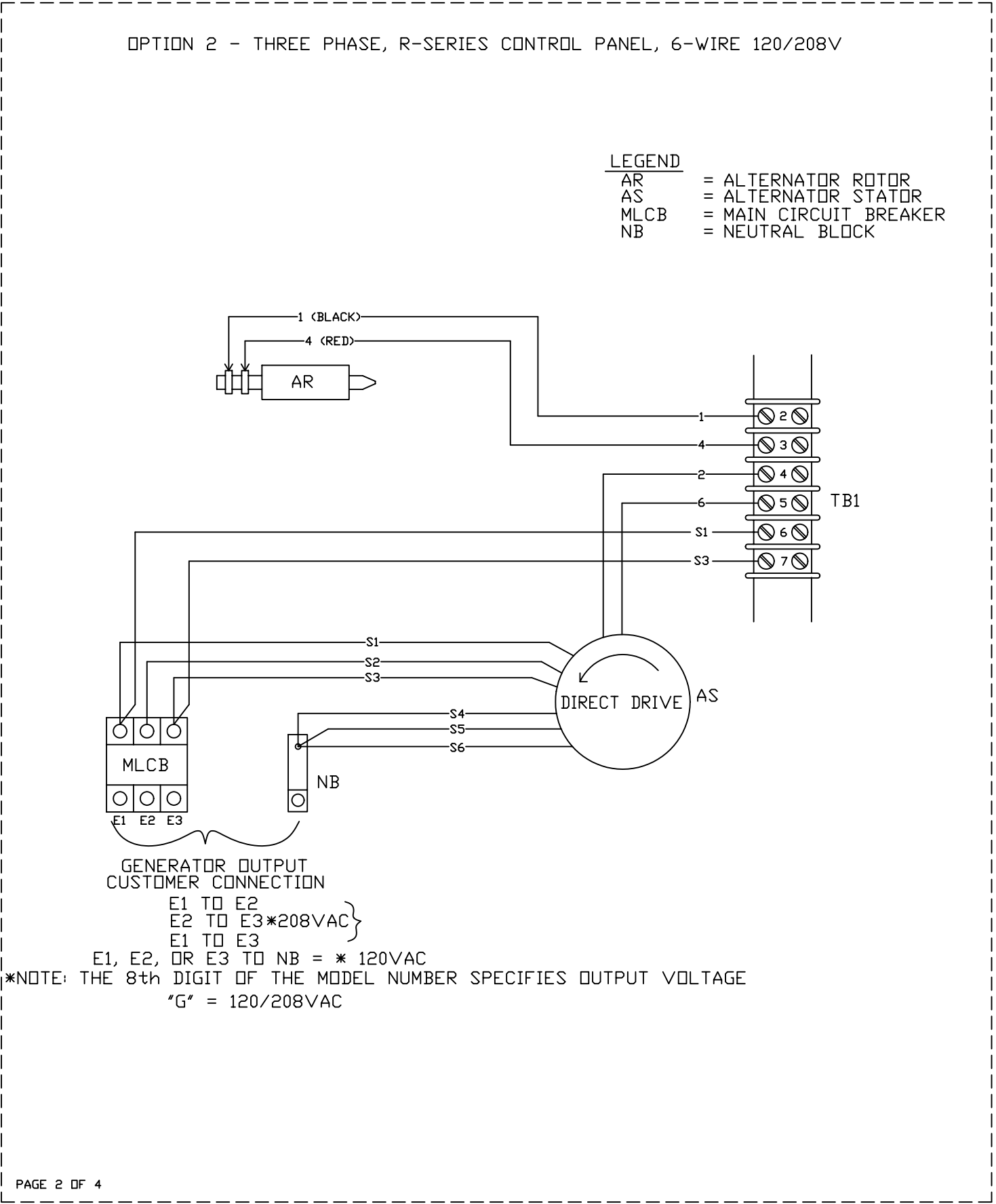
E1 TO E2  
E2 TO E3 \*208VAC  
E1 TO E3

E1, E2, OR E3 TO NB = \* 120VAC

\*NOTE: THE 8th DIGIT OF THE MODEL NUMBER SPECIFIES OUTPUT VOLTAGE

"G" = 120/208VAC

PAGE 2 OF 4



OPTION 2 - THREE PHASE, R-SERIES CONTROL PANEL, 6-WIRE 120/208V

LEGEND  
AR = ALTERNATOR ROTOR  
AS = ALTERNATOR STATOR  
MLCB = MAIN CIRCUIT BREAKER  
NB = NEUTRAL BLOCK

The diagram illustrates the electrical connections for a three-phase generator system. At the top left, the Alternator Rotor (AR) is shown with two input wires: wire 1 (BLACK) and wire 4 (RED). These wires connect to terminals 1 and 4 on the Terminal Block (TB1) located on the right side of the diagram. TB1 has seven terminals labeled 2 through 7. Wires 2, 6, and 7 from TB1 are connected to the Alternator Stator (AS), which is represented by a circle labeled "DIRECT DRIVE AS". Specifically, wire 2 connects to terminal S1, wire 6 connects to terminal S2, and wire 7 connects to terminal S3 on the AS. Wires 3 and 5 from TB1 are connected to the Main Circuit Breaker (MLCB) at the bottom left. The MLCB has six terminals labeled E1, E2, E3, and three unlabeled ones. Wires 4, 5, and 6 from TB1 are connected to the Neutral Block (NB) at the bottom center. The NB has four terminals, with wires 4, 5, and 6 connecting to its top three terminals. A wavy line indicates the "GENERATOR OUTPUT CUSTOMER CONNECTION" between the MLCB and the NB.

GENERATOR OUTPUT  
CUSTOMER CONNECTION  
E1 TO E2  
E2 TO E3 \*208VAC }  
E1 TO E3

E1, E2, OR E3 TO NB = \* 120VAC

\*NOTE: THE 8th DIGIT OF THE MODEL NUMBER SPECIFIES OUTPUT VOLTAGE  
"G" = 120/208VAC

PAGE 2 OF 4

[illegible]

# OPTION 2 - THREE PHASE, R-SERIES CONTROL PANEL, 6-WIRE 120/208V

## LEGEND

AR	= ALTERNATOR ROTOR
AS	= ALTERNATOR STATOR
MLCB	= MAIN CIRCUIT BREAKER
NB	= NEUTRAL BLOCK

GENERATOR OUTPUT  
CUSTOMER CONNECTION

E1 TO E2  
E2 TO E3 \*208VAC  
E1 TO E3

E1, E2, OR E3 TO NB = \* 120VAC

\*NOTE: THE 8th DIGIT OF THE MODEL NUMBER SPECIFIES OUTPUT VOLTAGE

"G" = 120/208VAC

PAGE 2 OF 4

[illegible]

# OPTION 2 - THREE PHASE, R-SERIES CONTROL PANEL, 6-WIRE 120/208V

## LEGEND

AR	= ALTERNATOR ROTOR
AS	= ALTERNATOR STATOR
MLCB	= MAIN CIRCUIT BREAKER
NB	= NEUTRAL BLOCK

GENERATOR OUTPUT  
CUSTOMER CONNECTION

E1 TO E2  
E2 TO E3 \*208VAC  
E1 TO E3

E1, E2, OR E3 TO NB = \* 120VAC

\*NOTE: THE 8th DIGIT OF THE MODEL NUMBER SPECIFIES OUTPUT VOLTAGE

"G" = 120/208VAC

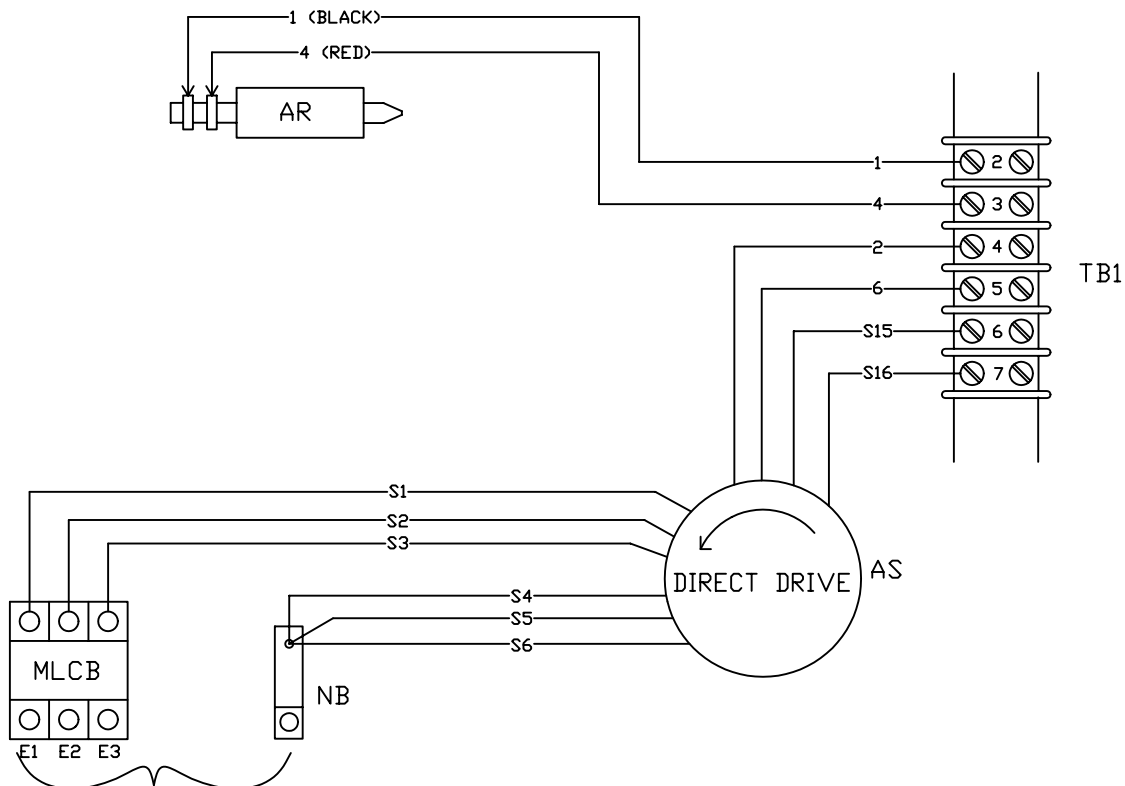
PAGE 2 OF 4

## GROUP G

OPTION 3 - THREE PHASE, R-SERIES CONTROL PANEL, 6-WIRE 277/480V

### LEGEND

AR	= ALTERNATOR ROTOR
AS	= ALTERNATOR STATOR
MLCB	= MAIN CIRCUIT BREAKER
NB	= NEUTRAL BLOCK



GENERATOR OUTPUT  
CUSTOMER CONNECTION

E1 TO E2  
E2 TO E3\*480VAC  
E1 TO E3

E1, E2, OR E3 TO NB = \* 277VAC

\*NOTE: THE 8th DIGIT OF THE MODEL NUMBER SPECIFIES OUTPUT VOLTAGE

"K" = 227/480VAC

# OPTION 4 - THREE PHASE, R-SERIES CONTROL PANEL, 12-WIRE 120/208

## LEGEND

AR	= ALTERNATOR ROTOR
AS	= ALTERNATOR STATOR
MLCB	= MAIN CIRCUIT BREAKER
NB	= NEUTRAL BLOCK

GENERATOR OUTPUT  
CUSTOMER CONNECTION

E1 TO E2  
E2 TO E3\*208VAC  
E1 TO E3

E1, E2, OR E3 TO NB = \* 120VAC

\*NOTE: THE 8th DIGIT OF THE MODEL NUMBER SPECIFIES OUTPUT VOLTAGE

"G" = 120/208VAC

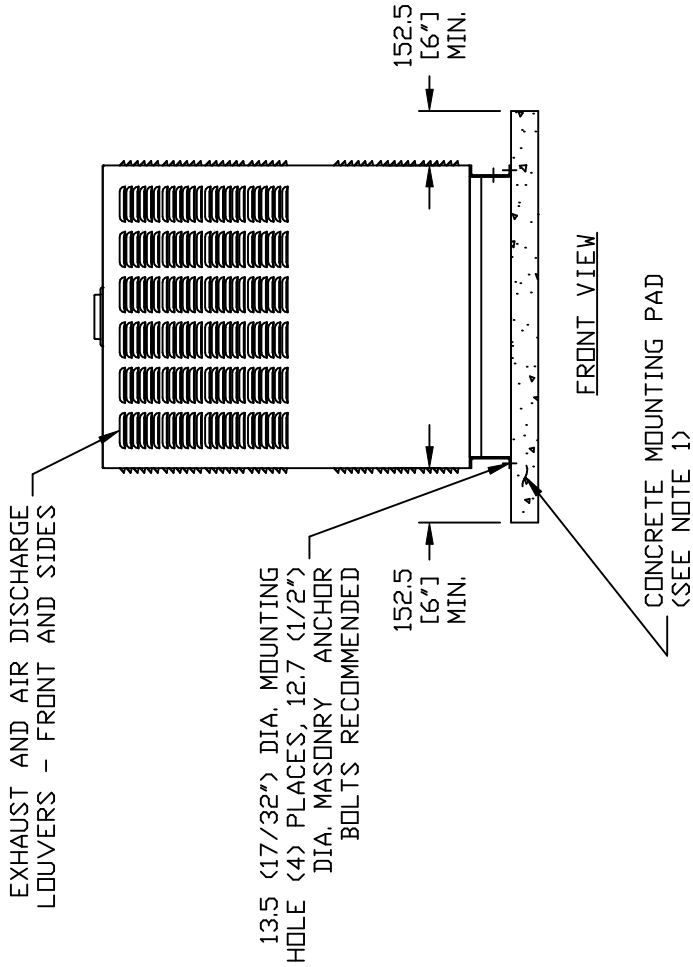
PAGE 4 OF 4

**WIRING - DIAGRAM**  
**R-SERIES CPL ALTERNATOR**  
**DRAWING #: 0F6839**

NOTES:

GROUP G

- 1) MINIMUM RECOMMENDED CONCRETE PAD SIZE: 1155 (45 1/2") WIDE X 2255 (88 7/8") LONG. REFERENCE INSTALLATION GUIDE SUPPLIED WITH UNIT FOR CONCRETE PAD GUIDELINES.
- 2) ALLOW SUFFICIENT ROOM ON ALL SIDES OF THE GENERATOR FOR MAINTENANCE AND SERVICING. THIS UNIT MUST BE INSTALLED IN ACCORDANCE WITH CURRENT APPLICABLE NFPA 37 AND NFPA 70 STANDARDS AS WELL AS ANY OTHER FEDERAL, STATE AND LOCAL CODES FOR MINIMUM DISTANCES FROM OTHER STRUCTURES.
- 3) CIRCUIT BREAKER INFORMATION:  
SEE SPECIFICATION SHEET WITHIN OWNERS MANUAL
- 4) INSIDE STUB-UP AREA FOR AC LOAD LEAD CONDUIT CONNECTION, NEUTRAL CONNECTION, BATTERY CHARGER 120 VOLT AC (0.5 AMP MAX.) CONNECTION, AND ACCESS TO TRANSFER SWITCH CONTROL WIRES. REMOVE FRONT COVER FOR ACCESS.
- 4A) FIELD CUT HOLE IS ONLY REQUIRED FOR MOUNTING OF GENERATOR ON AN EXISTING PAD.
- 5) REFERENCE OWNERS MANUAL FOR LIFTING WARNINGS.
- 6) REMOVE EITHER LEFT OR RIGHT HAND SIDE PANEL TO ACCESS EXHAUST MUFFLER AND FAN BELT.



WEIGHT DATA			
ENCLOSURE MATERIAL	WEIGHT (GENSET ONLY) KG [LBS]	WEIGHT (WOODEN SHIPPING CRATE/SKID) KG [LBS]	SHIPPING WEIGHT (SKID AND GENSET) KG [LBS]
STEEL	654 [1441]	44 [98]	699 [1539]

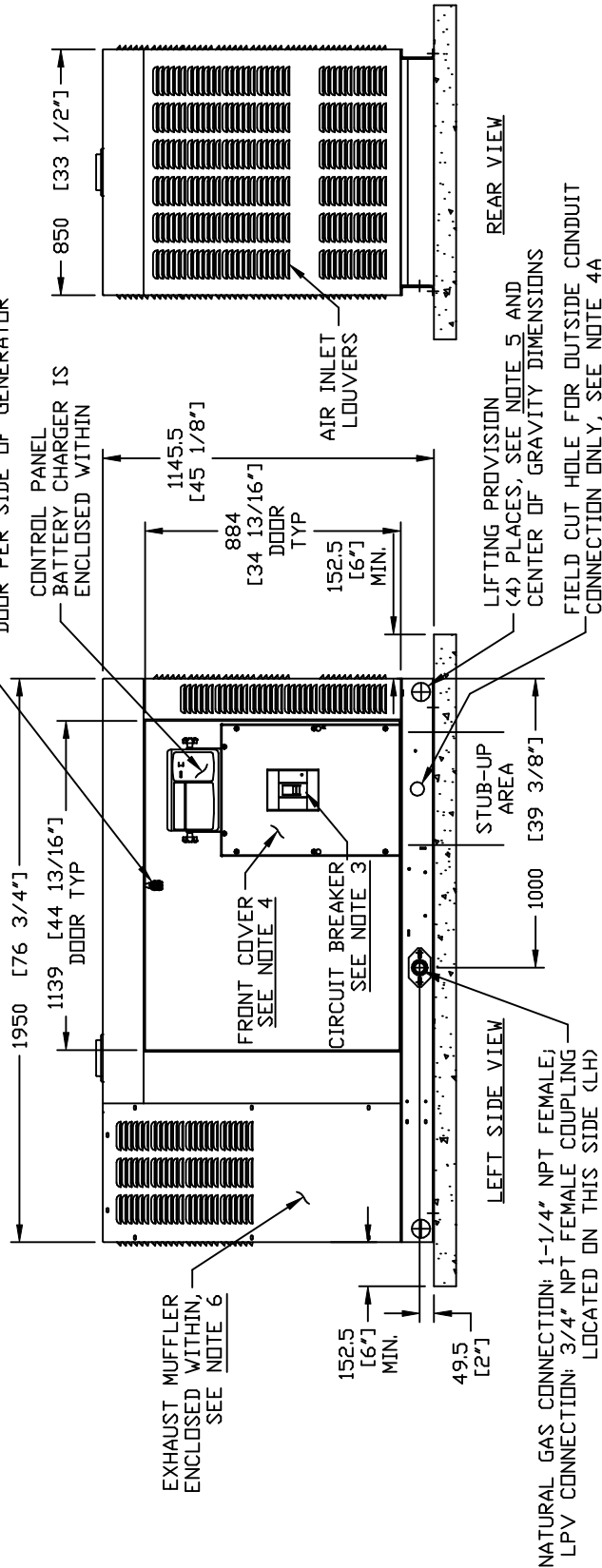
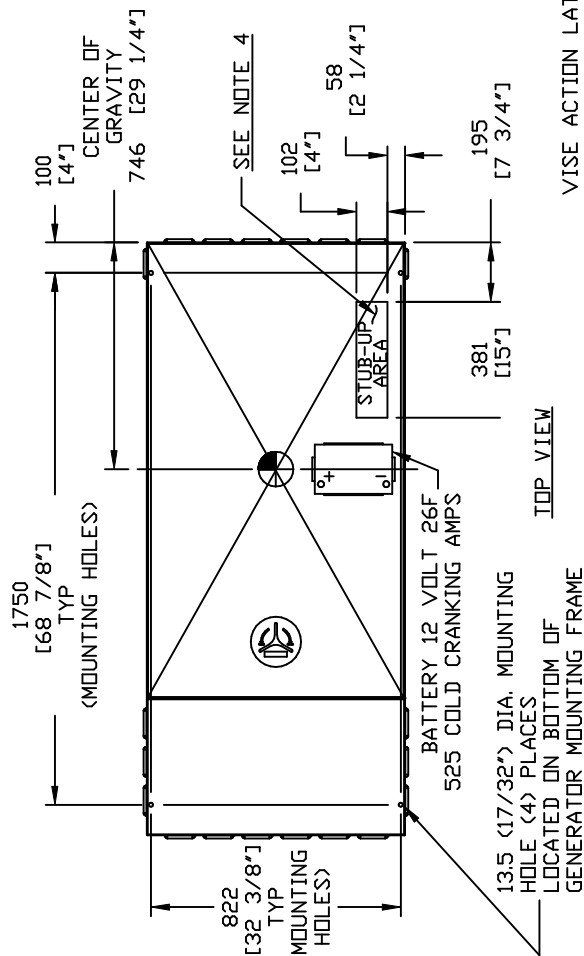
EXPLODED VIEW:  
INSTLN DRAWING 2.4L 60 KW  
DRAWING #: 0H0147

# GROUP G

SERVICE ITEM ACCESSIBILITY CHART

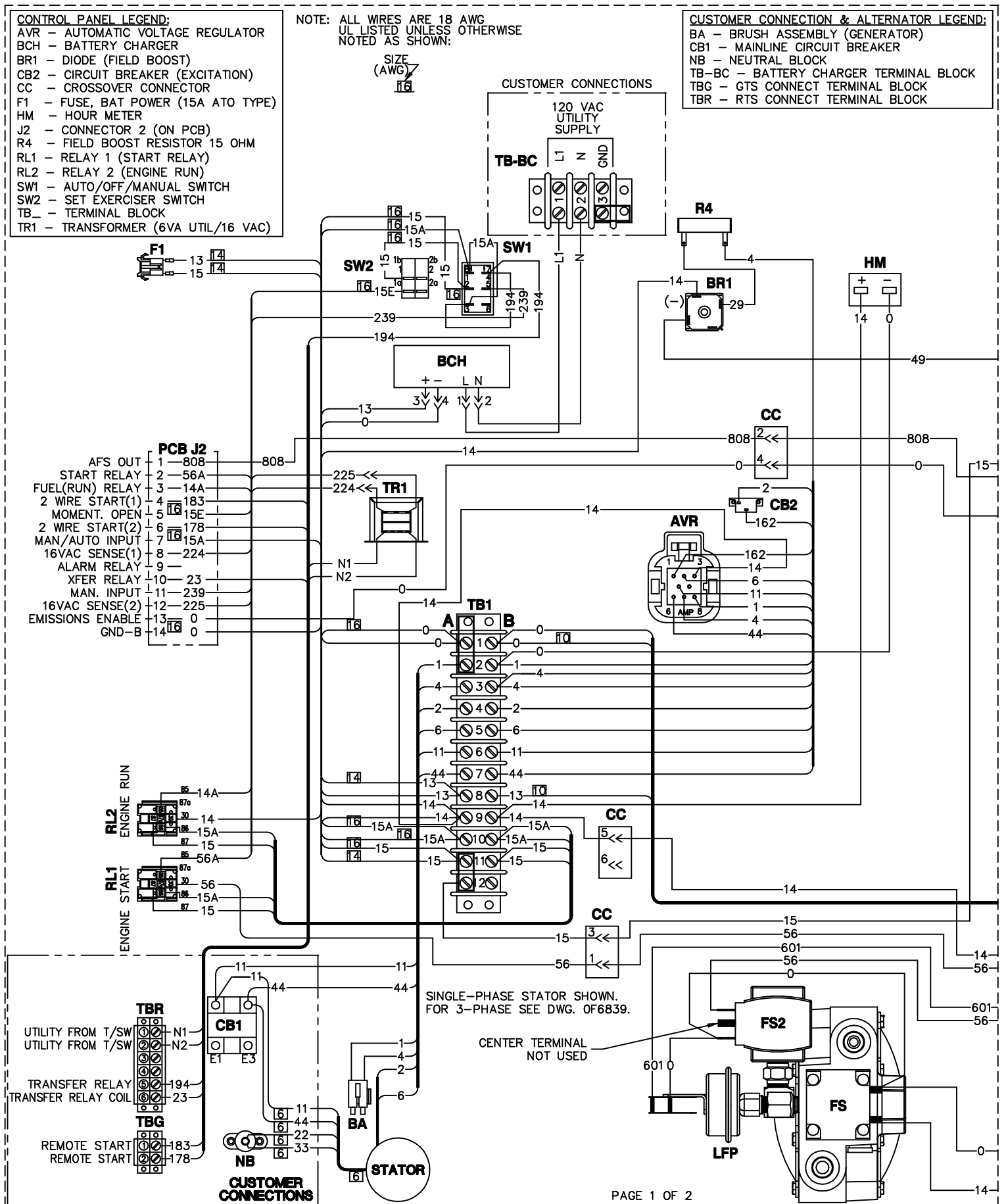
SERVICE ITEM	2. 4L
OIL FILL CAP	THRU RIGHT DOOR
OIL DIP STICK	THRU RIGHT DOOR
OIL FILTER	THRU LEFT DOOR
OIL DRAIN HOSE	THRU RIGHT DOOR
RADIATOR DRAIN HOSE	THRU LEFT DOOR
AIR CLEANER ELEMENT	THRU LEFT DOOR
SPARK PLUGS	THRU LEFT DOOR
MUFFLER	SEE NOTE 6
FAN BELT	SEE NOTE 6
BATTERY	THRU LEFT DOOR

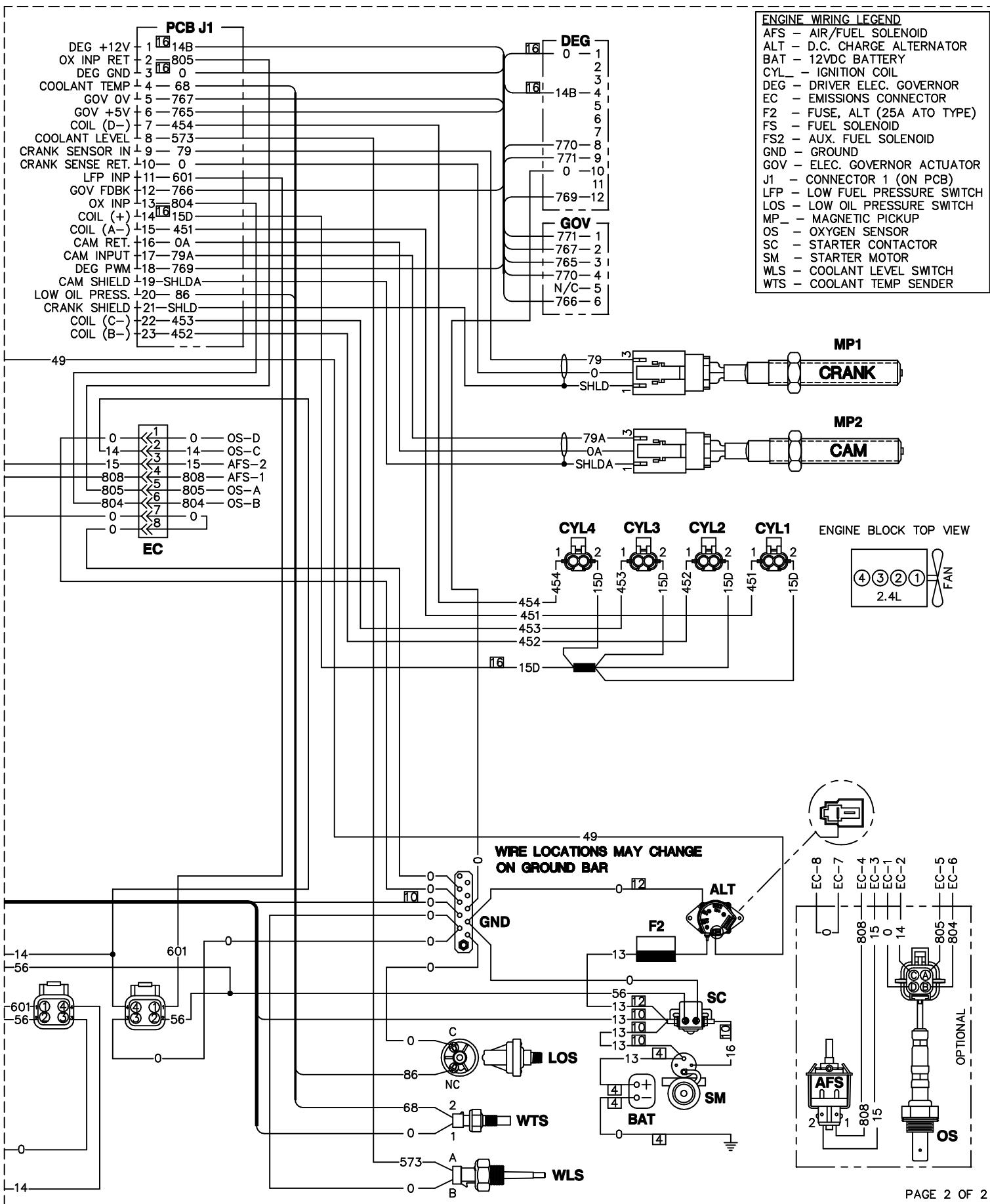
REFERENCE OWNERS MANUAL FOR PERIODIC REPLACEMENT PART LISTINGS



EXPLODED VIEW:  
INSTLN DRAWING 2.4L 60 KW  
DRAWING #: 0H0147

## GROUP G

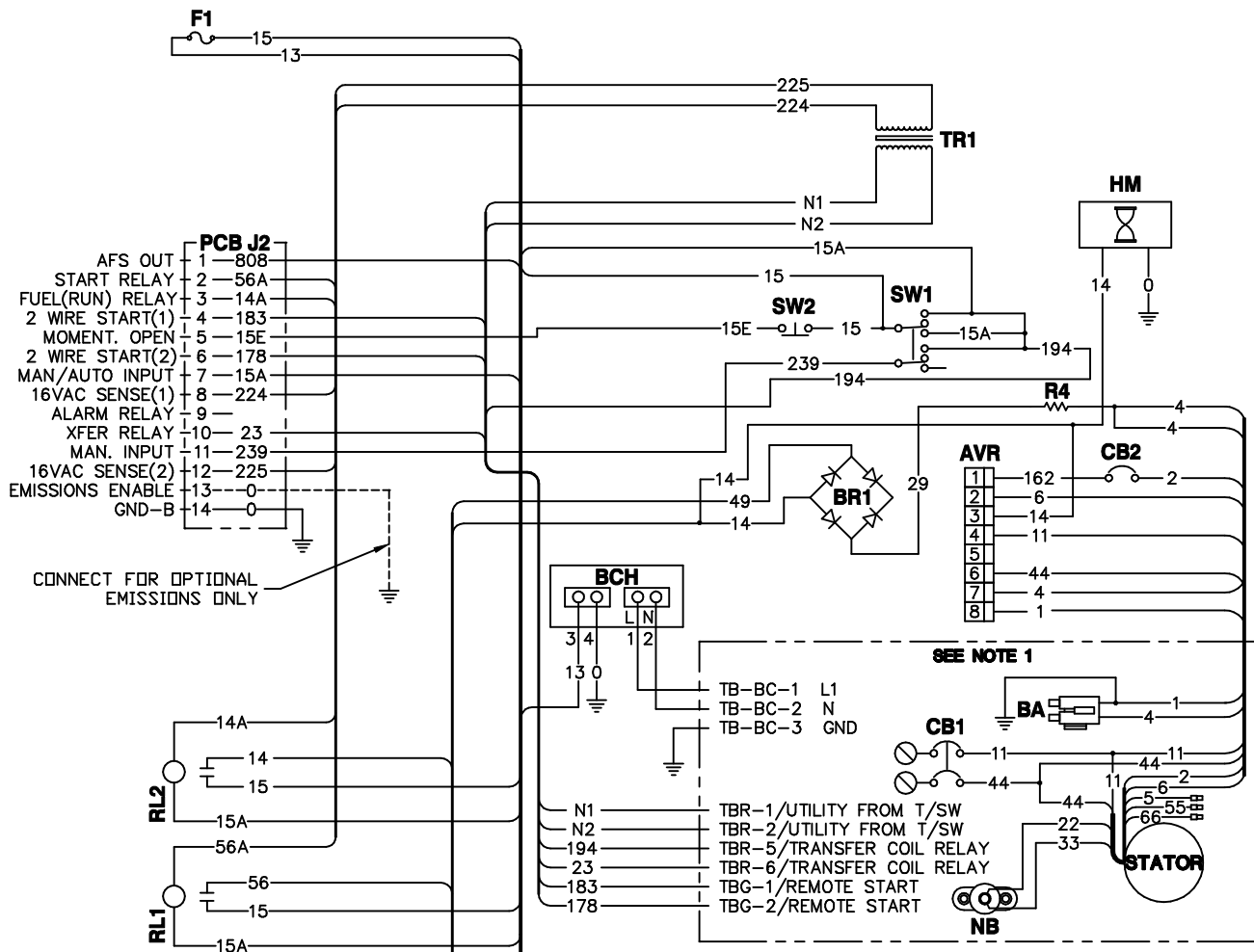






**CONTROL PANEL LEGEND:**

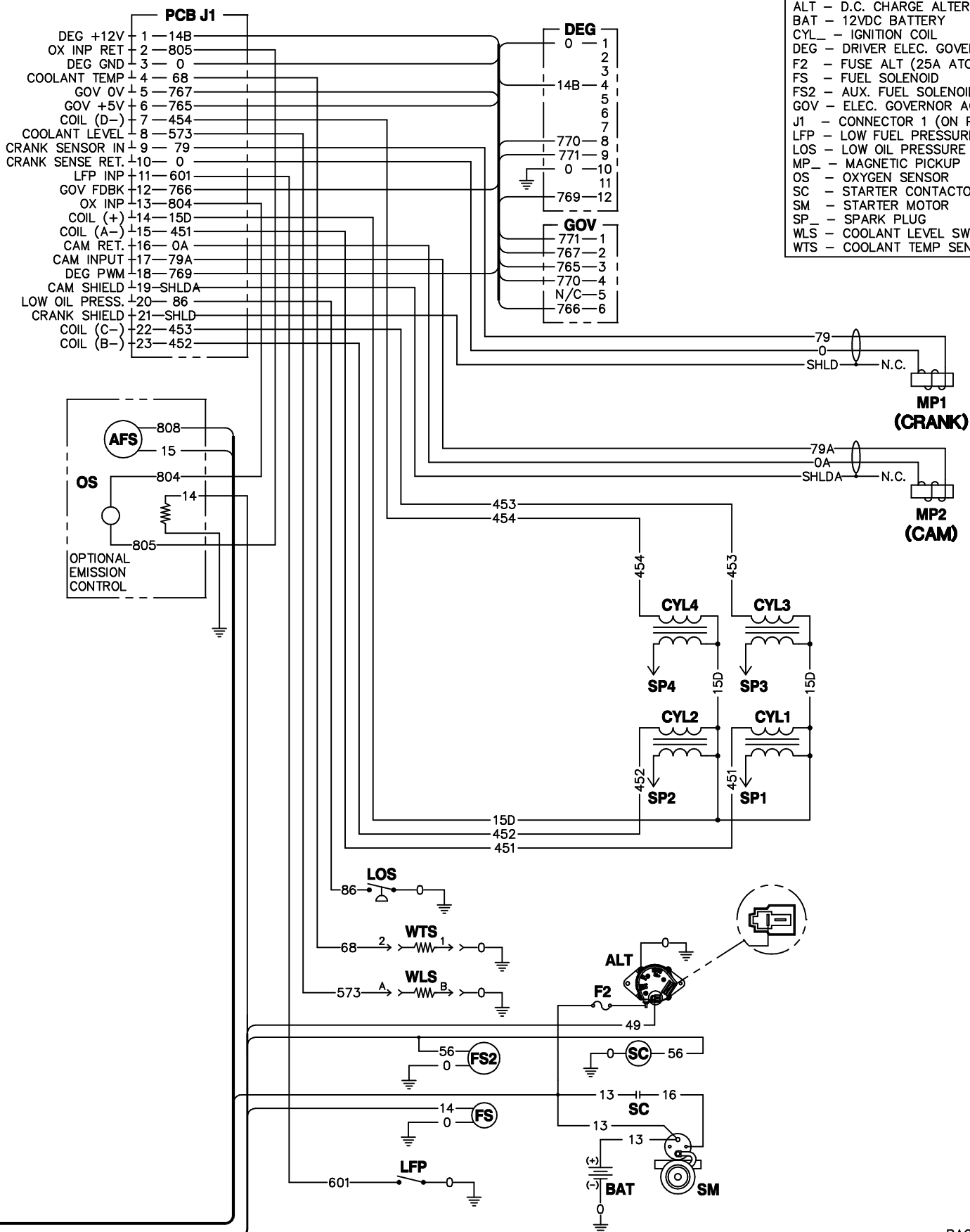
AVR - AUTOMATIC VOLTAGE REGULATOR  
 BCH - BATTERY CHARGER  
 BR1 - DIODE (FIELD BOOST)  
 CB2 - CIRCUIT BREAKER (EXCITATION)  
 F1 - FUSE BAT POWER (15A ATO TYPE)  
 HM - HOUR METER  
 J2 - CONNECTOR 2 (ON PCB)  
 R4 - FIELD BOOST RESISTOR 15 OHM  
 RL1 - RELAY 1 (START RELAY)  
 RL2 - RELAY 2 (ENGINE RUN)  
 SW1 - AUTO/OFF/MANUAL SWITCH  
 SW2 - SET EXERCISER SWITCH  
 TR1 - TRANSFORMER (6VA UTIL/16 VAC)

**CUSTOMER CONNECTION & ALTERNATOR LEGEND:**

BA - BRUSH ASSEMBLY (GENERATOR)  
 CB1 - MAINLINE CIRCUIT BREAKER  
 NB - NEUTRAL BLOCK  
 TB-BC - BATTERY CHARGER TERMINAL BLOCK  
 TBG - GTS CONNECT TERMINAL BLOCK  
 TBR - RTS CONNECT TERMINAL BLOCK

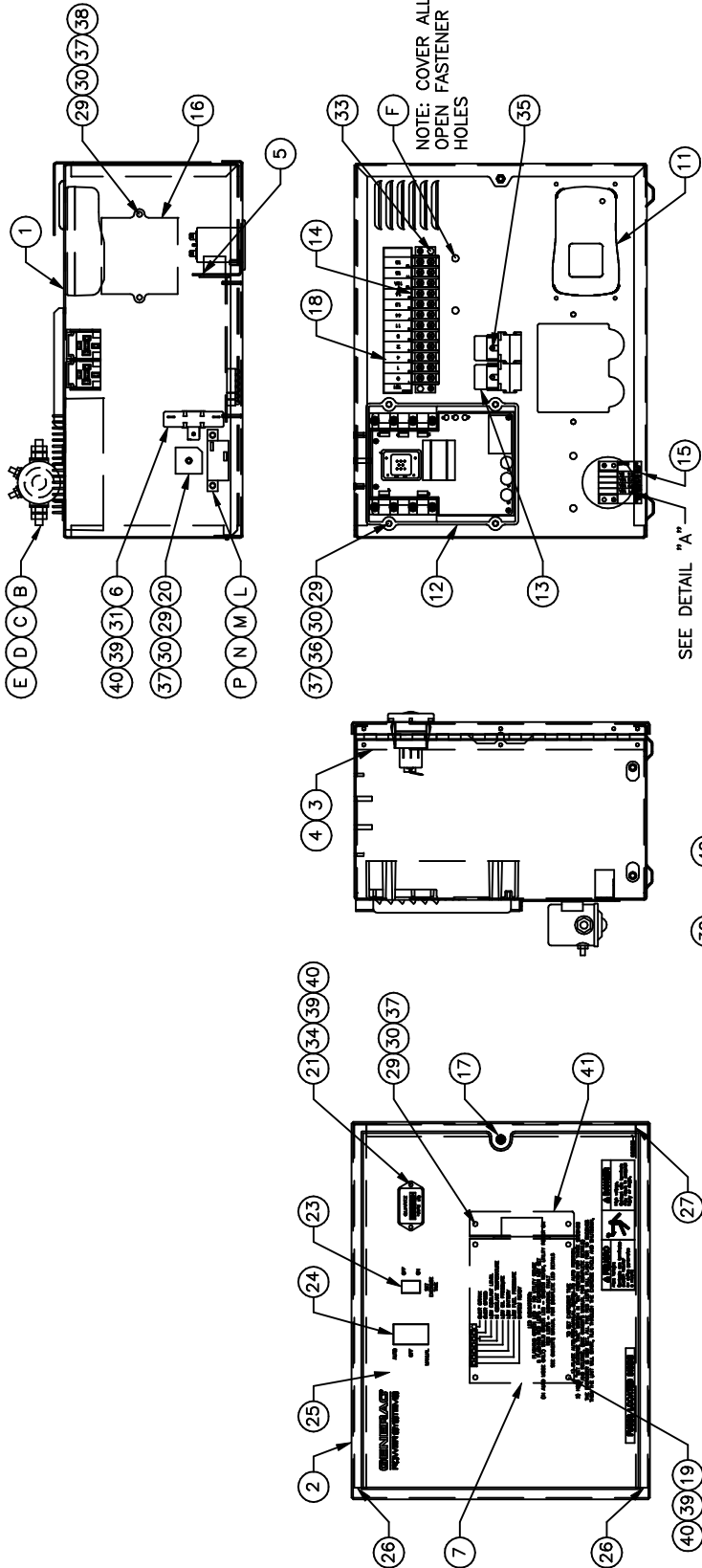
## ENGINE WIRING LEGEND

AFS - AIR/FUEL SOLENOID  
 ALT - D.C. CHARGE ALTERNATOR  
 BAT - 12VDC BATTERY  
 CYL - IGNITION COIL  
 DEG - DRIVER ELEC. GOVERNOR  
 F2 - FUSE ALT (25A ATO TYPE)  
 FS - FUEL SOLENOID  
 FS2 - AUX. FUEL SOLENOID  
 GOV - ELEC. GOVERNOR ACTUATOR  
 J1 - CONNECTOR 1 (ON PCB)  
 LFP - LOW FUEL PRESSURE SWITCH  
 LOS - LOW OIL PRESSURE SWITCH  
 MP - MAGNETIC PICKUP  
 OS - OXYGEN SENSOR  
 SC - STARTER CONTACTOR  
 SM - STARTER MOTOR  
 SP - SPARK PLUG  
 WLS - COOLANT LEVEL SWITCH  
 WTS - COOLANT TEMP SENDER



GROUP G

MODEL	ITEM L	ITEM L
RATING	RATING	P/N
45KW	5A	048512
60KW	5.5A	054450



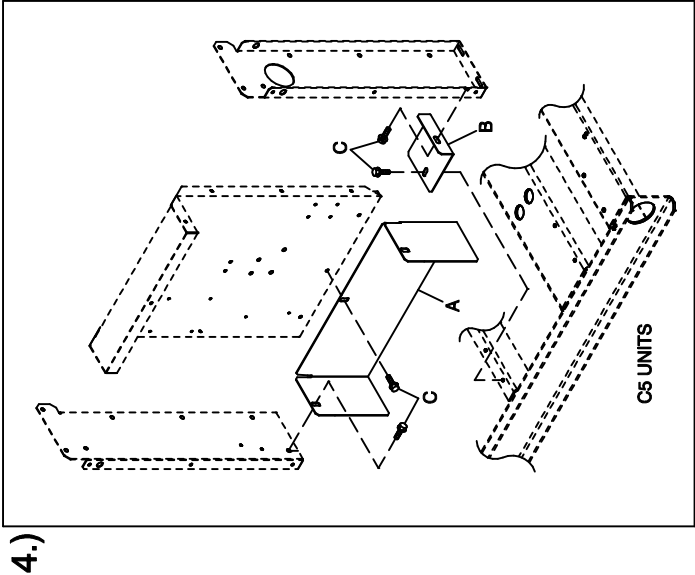
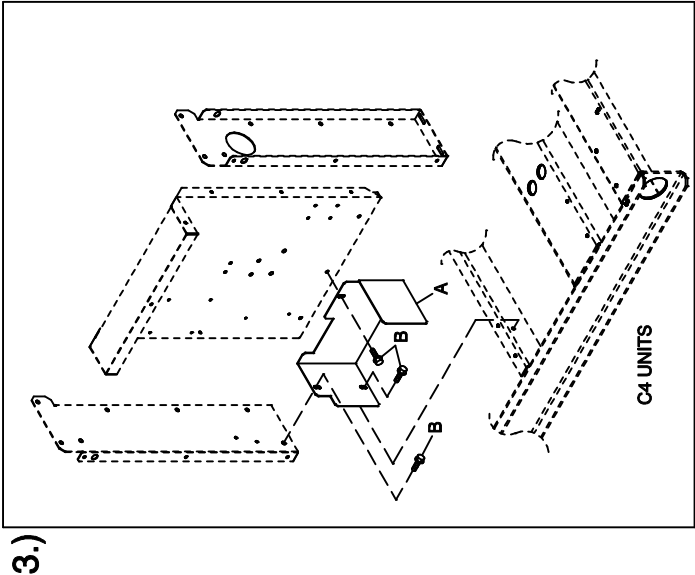
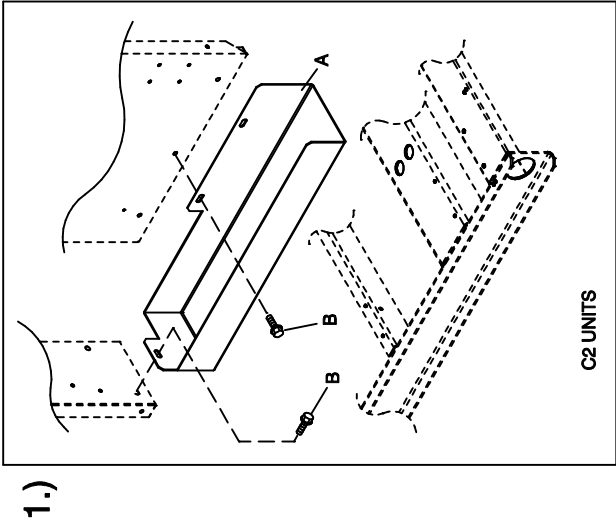
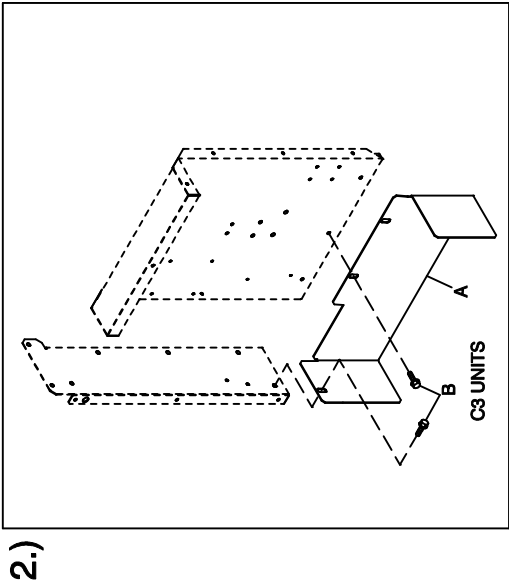
EXPLODED VIEW:  
R-200C 3600 RPM 2.4L  
DRAWING #: 0H1434D

APPLICABLE TO:

ITEM	PART #	QTY.	DESCRIPTION
COMPONENTS INCLUDED IN 0H1434E			
1	0F1823B	1	ENCL HSB CONTROL PANEL
2	0F3078BST03	1	COVER CONTROL PANEL R-200B
3	0F2606	1	HINGE CONTINUOUS H-PANEL
4	036261	7	RIVET POP .125 X .275 SS
5	0E7358	4	SCREW PPPH HI-LO #4-24 X 3/8
6	052777	1	WASHER FLAT M3
7	0H1176B	1	ASSY PCB R-200C CNTRL 3600 RPM
*8	0F1262	REF.	HOLDER FUSE WICKMANN 178.6150
*9	0F1263	REF.	ADPTR RH SIDE WICKMANN 178.6191
*10	0F1264	REF.	ADPTR LH SIDE WICKMANN 178.6192
11	0G8023A	1	BAT C 13.4VDC 2.5A W/4POS PLUG
12	0G2885	1	ASSY PCB HI-PWR VOLTAGE RGLTR
13	0E6875A	2	RELAY 12VDC C FORM W/DIODE
*14	055911	REF.	BLOCK TERM 20A 12 X 6 X 1100V
15	0F5459	1	DECAL CPL CNT PNL FUSES
16	0E3161	1	ASSY PCB BOSCH GOV DRIVER
17	0G3648	1	M5X0.8 CAPTIVE PANEL KNLD HD
18	0F5462	1	DECAL CPL 3.9L TB1
19	0A5062J	4	SPACER 9.5H 3.2 ID
20	029673	1	DIO BRIDGE 25A 600V
21	0C1457A	1	HOUR METER 10-80VDC
22	0F1958	1	PLATE HARNESS CLAMP
23	082573	1	SWITCH RK RDPST 125V SPD
24	0E4494	1	SWITCH RK RDPST ON-OFF-ON
25	0G8997	1	DECAL CONTROL FLEX R-200B
26	0F6305	2	SEAL COVER 3.18X12.7X382
27	0F6305A	1	SEAL COVER 3.18X12.7X283
28	0F5886	2	SCREW HHPM M5-0.8 X 12
29	051713	11	WASHER FLAT M5
30	049226	11	WASHER LOCK M5
31	0F5752F	1	RES WW 15R 5% 25W QK CONN
32	0F5884	2	SCREW PHTT M3.5-0.6 X 10
33	0F5896	2	SCREW PHTT M3.5-0.6 X 16
34	074076	2	SCREW PHM M3-0.5 X 10 BLACK
35	0C3990	2	SCREW PHTT M4-0.7 X 10 ZYC
36	080823	4	SCREW PPHM M5-0.8 X 50 ZNC
37	051716	9	NUT HEX M5-0.8 G8 YEL CHR
38	079224	2	SCREW PPHM M5-0.8 X 30 SS
39	043182	7	WASHER LOCK M3
40	051714	7	NUT HEX M3-0.5 G8 YEL CHR
41	0F3192	1	SUPPORT ANGLE PCB
42	0E7403C	1	FUSE ATO TYPE 15 AMP (BLUE)
43	0G9056	1	HARN CTRL PNL R-200B 2.4L/4.2L (NOT SHOWN)
COMPONENTS INSTALLED PER THIS DRAWING			
A	056739	1	RELAY SOLENOID 12VDC PNL MNT
B	022287	2	SCREW HHC 1/4-20 X 3/4 G5
C	022473	4	WASHER FLAT 1/4-M6 ZINC
D	022097	2	WASHER LOCK M6-1/4
E	022127	2	NUT HEX 1/4-20 STEEL
F	0F6145	A/R	SEAL WEATHER .45"DIA
G	0F2627A	1	COVER CONTROL PANEL SIDE
H	091526	4	SCREW PPHM M5-0.8 X 12 ZNC
J	049226	4	WASHER LOCK M5
K	051713	4	WASHER FLAT M5
L	SEE CHART	1	DPE BREAKER
M	052777	2	WASHER FLAT M3
N	043182	2	WASHER LOCK M3
P	051714	2	NUT HEX M3-0.5 G8 YEL CHR

NOTE: ITEMS MARKED BY \* ARE PART OF WIRE HARNESS.

GROUP H



EXPLODED VIEW:  
C4 CB CONNECTION BOX SHIELDING C2/C4  
DRAWING #: 0G0258D

EXPLODED VIEW: C4 CB CONNECTION BOX SHIELDING C2/C4  
DRAWING #: 0G0258D

GROUP H

APPLICABLE TO:

ITEM	PART #	QTY.	DESCRIPTION
1.)	C2 UNITS		
A	0F9832	1	SHIELD CONN BOX C2
	0F9832GGS0R	1	SHIELD CONTROL STAND C2
B	0C2454	4	SCREW THF M6-1 X 16 N WA Z/JS
2.)	C3 UNITS		
A	0F9832B	1	SHIELD CONTROL STAND C3
	0F9832KGS0R	1	SHIELD CONTROL STAND C3
B	0C2454	3	SCREW THF M6-1 X 16 N WA Z/JS
3.)	C4 UNITS		
A	0F9832A	1	SHIELD CONTROL STAND C4
B	0C2454	3	SCREW THF M6-1 X 16 N WA Z/JS
4.)	C5 UNITS		
A	0F9832C	1	SHIELD CONTROL STAND C5
	0F9832D	1	SHIELD CONTROL STAND C5
	0F9832EGS0R	1	SHIELD CONTROL STAND C5
	0F9832HGS0R	1	SHIELD CONTROL STAND C5
	0F9832JGS0R	1	SHIELD CONTROL STAND C5
B	0F9832FGS0R	1	SHIELD CONTROL STAND C5
C	0C2464	3	SCREW THF M6-1 X 16 N WA Z/JS

