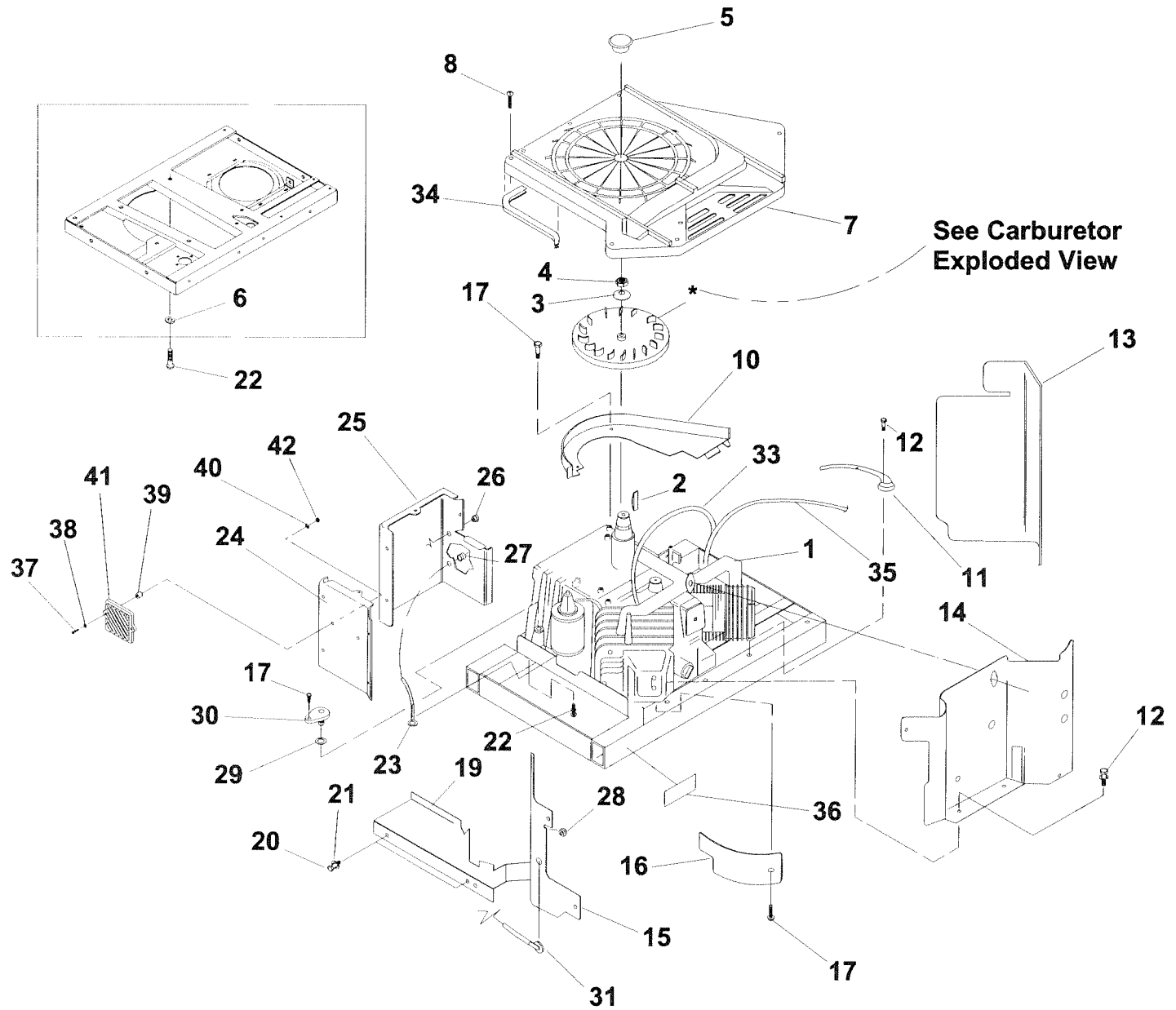
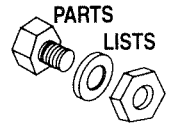


Section 10 – Exploded Views and Parts Lists

PRIMEPACT 70G and 70LP Recreational Vehicle Generators
Sheet Metal – Drawing No. 0D3465

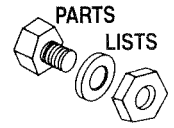


Section 10 – Exploded Views and Parts Lists
PRIMEPACT 70G and 70LP Recreational Vehicle Generators
Sheet Metal – Drawing No. 0D3465



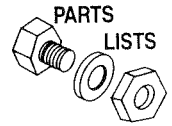
ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	SEE ENGINE EXPLODED VIEW of ENGINE
2	099258	1	KEY-WOODRUFF 6 x 25MM
3	067198N	1	BEVELLED WASHER
4	067890	1	HEX NUT
5	087865	1	PLUG, FLYWHEEL ACCESS
6	0A4456	1	3/8" SPECIAL LOCK WASHER
7	086313	1	HOUSING, ENGINE TOP
8	056893	23	SCREW (CRIMPTITE) NO. 10-24 x 1/2"
10	087750	1	SCROLL, FLYWHEEL
11	074916	1	COVER, BASE CYL. #2
12	074908	9	SCREW (TAPTITE) M5 x 10MM
13	073190	1	WRAPPER CYL. #2
14	078858	1	COVER, VALLEY
15	078859	1	WRAPPER, CYL. #1
16	074902	2	WRAPPER, BARREL
17	066476	4	HHCS/LW-M6 x 1.0 x 12MM
19	073191	1	COVER, BASE CYL. #1
20	048571	2	CAPSCREW, HEX HD.-M8 x 1.25 x 15MM
21	022129	2	LOCK WASHER-M8
22	75246	4	SCREW (TAPTITE) 3/8"-16 x 1-1/4"
23	0742600133	1	WIRE ASSEMBLY-NO, 16
24	088290	1	STARTER COVER
25	073186	1	WRAPPER, CRANKCASE
26	081108	1	BUSHING, SNAP
27	022717B	1	GROMMET -RUBBER
28	022717A	2	GROMMET -RUBBER
29	067866	1	O-RING
30	077001	1	PLUG, OIL FILL
31	073132	2	BOOT, SPARK PLUG
33	087858A	1	GROUND WIRE ASEMBLY-CYL. #2
34	029289	2FT.	FOAM TAPE
35	087858B	1	GROUND WIRE ASSEMBLY-CYL. #1
36	050277	1	OIL DRAIN DECAL
37	038153	2	NO. 10-32 x 1-1/2" SCREW
38	022152	2	NO. 10 LOCK WASHER
39	033469	2	0.22 INCH I.D. SPACER
40	023897	2	NO. 10 FLAT WASHER
41	092934	1	REGULATOR-10A.
42	022158	2	NO. 10-32 HEX NUT

Section 10 – Exploded Views and Parts Lists
PRIMEPACT 70G and 70LP Recreational Vehicle Generators
Base and Pulleys – Drawing No. 0D3464A



ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	086318	1	BASE, MOUNTING	50	043790A	1	ELBOW-3/8" NPT x 3/8"
2	022145	4	FLAT WASHER 5/16" -M8	51	047290	1	HOSE-3/8" I.D. #6L0LA
3	046911	4	MOUNT, (RUBBER)	52	035461	1	FITTING, BARBED-1/4" NPT
4	025017	8	CAPSCREW, HEX HD.-3/8"-6 x 1/2"	53	069811	1	CAP, HEX-1/4" NPT
5	022237	6	LOCKWASHER-3/8"	54	092120	2	NUT LOCK TRIC M6-1.0 Y/ZNC
6	022129	8	LOCKWASHER 5/16" -M8	55	087769	1	FILTER, FUEL
7	072391	2	SKID, RUBBER MOUNT	56	073179	1	OIL FILTER SUPPORT
8	077603	2	SAFETY BOLT, 5/16"-18 x 3-1/2"	57	070185	1	FILTER, OIL (FRAM#PH3614)
9	022259	2	NUT, HEX -5/16"-18	58	0A8584	1	10 PSI-SWITCH, OIL PRESSURE
10	052858	6	NUT, FLANGED LOCK-M8-1.25	59	074948	3	FITTING-5/16"
11	051730	2	CAPSCR. HEX HD.-M8-1.25 x 60mm	60	074950	1	TUBE, OUTER OIL
12	029459	2	SPRING, BELT TENSION	61	074951	1	TUBE, INNER OIL
13	075215	2	WASHER, SPRING CNTR.	62	073134	1	ADAPTOR, OIL FILTER ADAPTER
14	073146	4	SLIDE (NYLON)	63	038750	3	CAPSCREW, HEX HEAD M6- 1.00 x 30mm
15	075209	2	SUPPORT, NYLON SLIDE	64	074949	1	FITTING, 90-DEGREE-5/16"
16	073174	1	MANIFOLD, EXHAUST	65	068548	1	GASKET, OIL FILTER ADAPTER
17	079678	2	RING, SEALING	66	0C4006	1	CABLE, BATTERY
18	040976	4	SHCS, M8-1.25 x 20mm	67	029289	--	TAPE, FOAM-1/16" THICK x 8'
19	072383	2	GASKET, COLLECTOR PAN	68	087770	1	LINE, FUEL
20	023897	6	FLAT WASHER #10 -M5	69	075281	1	SWITCH, HIGH TEMPERATURE
21	075224-G	1	PULLEY, ENGINE	70	0C1085	2	SCREW, PAN HEAD-M3-0.50 x 8mm
22	073106-G	1	PULLEY, ALTERNATOR	71	043182	2	LOCKWASHER-M3
23	075216	1	BELT (POLY V 4L)-40"	72	090088	1	CLAMP, VINYL COATED
24	049451	1	WASHER, PULLEY RETAINER 7GA. .41" x 1.62"	73	075237	4	WASHER, SPRING RETAINER
25	042633	1	HHCS, 3/8"-24 x 1" (GRADE 5)	74	0D1624	1	BOOT, OIL PRESSURE SWITCH
26	077017	1	GUIDE, BLOWER HOUSING	75	075474	1	BOOT, TEMPERATURE SWITCH
27	073118	1	CAPSCR., HEX HD.-3/8"-24 x 2-1/4"	76	090800	1	ELBOW, EXHAUST -UNIVERSAL
28	074906	10	TAPTITE, M6-1.00x20mm	77	094670	1	CLAMP, EXHAUST
29	022152	2	WASHER, LOCK #10	78	075226	1	COVER, AIR
30	072375	1	HOUSING, BLOWER	79	056893	22	CRIMP TITE, NO. 10-24 x 1/2"
31	073185	1	SPACER, BLOWER HOUSING 2-3/8"	80	075229	1	GASKET, SLIDE PAN
32	022097	6	LOCKWASHER 1/4" -M6	81	0D3158	1	SLIDE PAN
33	077682	1	CAPSCR. HEX HD.-M5-0.80 x 80mm	82	079246	8	CAPSCREW, HEX HEAD M6-1.00 x 16mm WITH LOCK WASHER
34	075242	4	SPRING, GENERATOR SET MT	83	022473	7	FLATWASHER, 1/4" -M6
35	049813	2	NUT, HEX M6- 1.0	84	090475	1	PUMP, FUEL
36	045757	2	CAPSCREW, HEX HEAD- M6-1.0 x 25mm	85	072384-C	1	COVER, EXHAUST OUTLET
37	090859	1	COVER PLATE	86	022131	1	FLATWASHER, 3/8" -M10
38	048031-E	2	CLAMP, HOSE-3/8"	87	077643	1	GASKET, EXHAUST OUTLET
39	091123	1	BRACKET, FUEL PUMP	88	0A8475	1	SPECIAL LOCK WASHER, M5
40	045756	9	TAPTITE, M6-1.0 x 10mm	89	090141	1	GROUND CABLE
41	081105	2	5/16-18 FLANGE NUT, SPECIAL	90	0A1658	3	SPECIAL LOCK WASHER, 1/4"
42	087768	1	FITTING, 1/8" PIPE TO 1/4" TUBE	91	045756	1	TAPTITE, M6-1.00 x 10mm
43	075710A	1	TUBE, OIL FILL AND DRAIN	92	0D1227	1	CONTACTOR, STARTER
44	074958	1	CAP & DIPSTICK ASSEMBLY	93	0133-74260	1	CABLE, STARTER
45	067871	1	O-RING, CAP	94	024414	2	HEX NUT, 5/16"-24 STEEL
46	0A5508	1	OIL FILL TUBE GASKET	95	0D1741A	1	BOOT, BATTERY CABLE
47	075711	1	PIPE, OIL DRAIN ADAPTOR	96	0D1741	2	BOOT, BATTERY CABLE
48	022413	1	CAPSCR., HEX HD.-1/4-20 x 1"	97	022158	2	HEX NUT, #10-32 STEEL
49	0A5802	1	TINNERMAN CLIP				

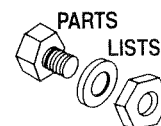
Section 10 – Exploded Views and Parts Lists
PRIMEPACT 70G and 70LP Recreational Vehicle Generators
Alternator and Panel – Drawing No. 0D3463



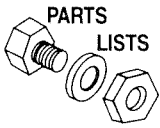
ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	C9675	1	LOWER BEARING CARRIER	30	75476	4	M4-0.7 x 16 LG. CAPSCREW
2	80095H	1	ROTOR ASSEMBLY	31	22264	6	#8/ M4-LOCK WASHER
3	92848H	1	STATOR ASSEMBLY	32	38077	1	CIRCUIT BRACKER 15A.
4	73159	1	BALL BEARING	33	90987	2	M3-0.5 x 12 LG. PPHMS
5	31971	1	BALL BEARING	34	86317A	1	PANEL SUPPORT BRACKET
6	C9674	1	UPPER BEARING CARRIER	35	75235	4	M5-0.8 x 30 LG. CAPSCREW
7	77006	4	STUD-STATOR	36	82737	4	VIBRATION MOUNT
8	52858	4	M8-1.25 FLANGE LOCK NUT	37	49813	4	M6-1.0 HEX NUT
9	66386	1	BRUSH HOLDER	38	49815	1	M5-08 x 16 LG. HEX HD. CAPSCR.
10	66849	2	M5-0.8 x 16 LG. TAPTITE	39	43182	2	M3-LOCK WASHER
11	27756	4	NYLON WASHER	40	45771	4	M8-1.25 HEX NUT
12	86314	1	GENERATOR TOP HOUSING	41	54502	1	C/BREAKER 3.0A
13	A8475	3	M5-SPECIAL LOCK WASHER	42	90157	1	DECAL, CB RATING 30A.
14	D2724	2	BOOT, ROCKER SWITCH	43	83049	1	REGULATOR VOLTAGE
15	22097	4	1/4" M6-LOCK WASHER	44	22152	6	M5-LOCK WASHER
16	31791	1	CLAMP, HOSE	45	51716	4	M5-0.8 HEX NUT
17	90141	2	GROUND CABLE	46	51715	1	M4-0.7 HEX NUT
18	A1658	1	M6-SPECIAL LOCK WASHER	47	82081	1	C/BREAKER 30A.
19	74906	4	M6-1.0 x 20 LG. TAPTITE	48	25105	4	#6-32 x 1/4" SCREW W/LOCK WASHER
20	92234	1	CONTROLLER P.C.B.	49	86315	1	PANEL COVER
21	93846	1	DECAL, CUSTOMER CONN.	50	90734	4	M4-0.7 x 12 LG. CAPSCR.W/LOCK- WASHER & FLAT WASHER
22	22129	4	5/16" M8 LOCKWASHER	51	22985	3	#6-FLAT WASHER
23	23484-S	1	BUSHING	52	32300	1	FUSE HOLDER
24	86316A	1	PANEL SHEET METAL	53	22676	1	FUSE AGC-15A.
25	53650	1	4-PIN CONNECTOR	54	87798	1	SWITCH S.P.D.T. 6A.-(START-STOP)
26	C4887	1	SEALTITE CONDUIT ASSEMBLY	55	92113	1	SWITCH S.P.D.T.-(FUEL PUMP)
27	75244	1	ASSEMBLY, REMOTE CABLE	56	75210-A	1	TERMINAL BLOCK
28	74908	1	M5-0.8 x 10 LONG TAPTITE	57	A8475-A	1	#8 SPECIAL LOCK WASHER
29	23897	1	#10/ M5-FLAT WASHER				

Section 10 – Exploded Views and Parts Lists

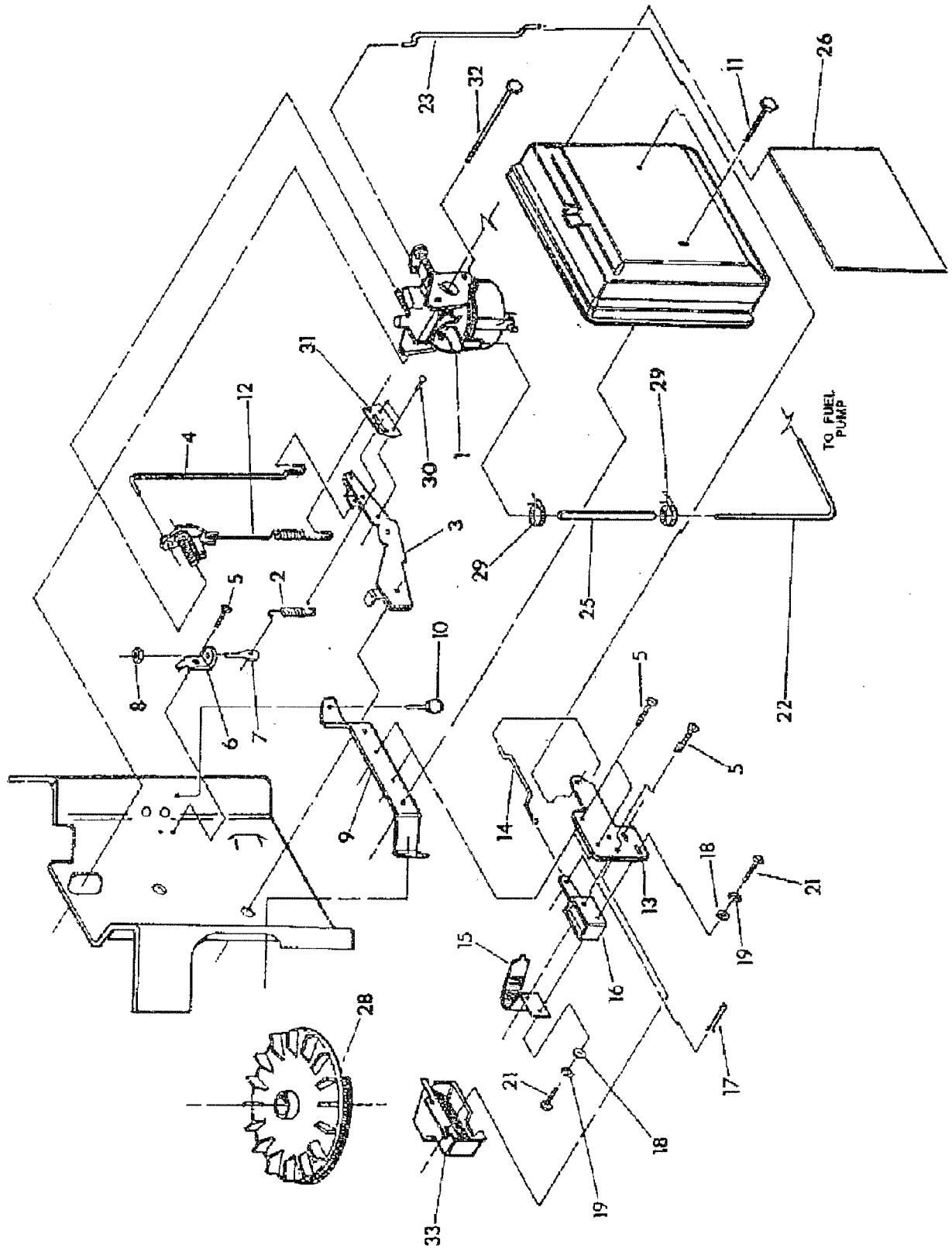
PRIMEPACT 70G and 70LP Recreational Vehicle Generators Exploded View - Engine Common Parts – Drawing No. 079216-F



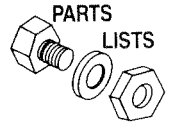
ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	069331	1	CYLINDER ASSEMBLY	44	067885	4	M6 NYLON NUT
*2	069333	1	SLEEVE BEARING	45	075254	4	VALVE ADJUST SCREW
3	067805	1	OIL SEAL	46	070535	1	OIL SCREEN
4	079234	1	NO. 1 CYLINDER HEAD ASSEMBLY	47	0C2881	1	STARTER MOTOR (NOT SHOWN)
5	079235	1	NO. 2 CYLINDER HEAD ASSEMBLY	51	072536	4	IGNITION ARMATURE SCREW
6	070169	4	SEALING WASHER	52	072347	2	SPARK PLUG
7	069332	2	CYLINDER HEAD GASKET	53	075258	1	ENGINE GASKET KIT
8	0851100104	1	BREATHER ASSEMBLY	57	066480	1	AIR CLEANER GASKET
9	072315	1	BREATHER GASKET	59	072361	1	GOVERNOR SHAFT BUSHING
10	089967	1	BREATHER SCREW	60	072362	1	GOVERNOR SHAFT BUSHING
11	070596	1	BREATHER TUBE	61	070199	1	BREATHER BAFFLE
12	069336	1	OIL SUMP GASKET	62	072366	1	COTTER PIN
13	069325	8	CYLINDER HEAD BOLT	64	072365	1	GOVERNOR SHAFT WASHER
14	067888	2	3/8" NPT OIL DRAIN PLUG	65	068555	2	CRANKCASE DOWEL
15	072334	1	CRANKSHAFT ASSEMBLY	66	067806	4	CYLINDER HEAD DOWEL
16	075247	1	OIL SUMP ASSEMBLY	73	068572	2	OIL PUMP SCREW
17	067924	1	OIL SEAL ASSEMBLY	74	075272	2	SPARK PLUG TERMINAL
18	067878	9	OIL SUMP BOLT	75	070122	4	VALVE STEM SEAL
19	075248	2	STANDARD PISTON ASSEMBLY	76	067910	2	INTAKE VALVE SEAT
20	075249	2	STANDARD PISTON RING SET	78	067813	4	VALVE GUIDE
21	069327	4	PISTON LOCKING RING	81	070592	1	AIR CLEANER BASE
22	075250	2	STANDARD PISTON RING	82	073123	1	AIR FILTER (NOT SHOWN)
23	075251	2	CONNECTING ROD ASSEMBLY	83	070593	1	AIR CLEANER COVER
24	072346	4	CONNECTING ROD BOLT	84	0C3633	1	AIR CLEANER COVER SCREW
25	069316	2	EXHAUST VALVE	85	067156	2	AIR CLEANER BASE SCREW
26	069317	2	INTAKE VALVE	86	069341	1	FOAM PRE-CLEANER
27	067816	4	VALVE SPRING	88	070597	1	AIR INLET TUBE
28	069320	4	VALVE SPRING RETAINER	89	072305	1	BREATHER DEFLECTOR
29	070513	4	VALVE KEEPER	90	067920	2	VALVE COVER GASKET
30	070584	4	VALVE TAPPET	91	069328	2	VALVE COVER
31	070530	1	CAMSHAFT ASSEMBLY	92	070547	1	OIL PUMP ASSEMBLY
32	072358	1	INTAKE MANIFOLD	93	070536	1	GOVERNOR SLIDER
33	069379	2	CARBURETOR MOUNTING GASKET	94	070577	4	PUSH ROD
34	067895	2	INTAKE MANIFOLD GASKET	95	070599	4	ROCKER ARM
35	070594	2	CARBURETOR MOUNTING BOLT	97	070566	4	ROCKER ARM SUPPORT
36	067158	4	INTAKE MANIFOLD MOUNTING BOLT	98	075271	1	VALVE OVERHAUL KIT
37	068574	1	1/8" NPT PLUG PIPE	99	067897	2	EXHAUST GASKET (NOT SHOWN)
38	068554A	1	GOVERNOR SHAFT SEAL	100	091481	1	GASKET AND CAP ASSEMBLY
39	068573	1	OIL PUMP O-RING	101	091480	1	ROCKER ARM COVER
40	070506	1	OIL GALLEY O-RING	102	0D1198	1	GOVERNOR CRANK
41	070554	1	CARBURETOR SPACER				
42	070568	4	ROCKER ARM STUD				*Not Shown
43	075253	4	WASHER VALVE COVER SEAL				



Section 10 – Exploded Views and Parts Lists
PRIMEPACT 70G and 70LP Recreational Vehicle Generators
Carburetor – Drawing No. 093753-G

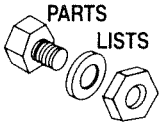


Section 10 – Exploded Views and Parts Lists
PRIMEPACT 70G and 70LP Recreational Vehicle Generators
Carburetor – Drawing No. 093753-G



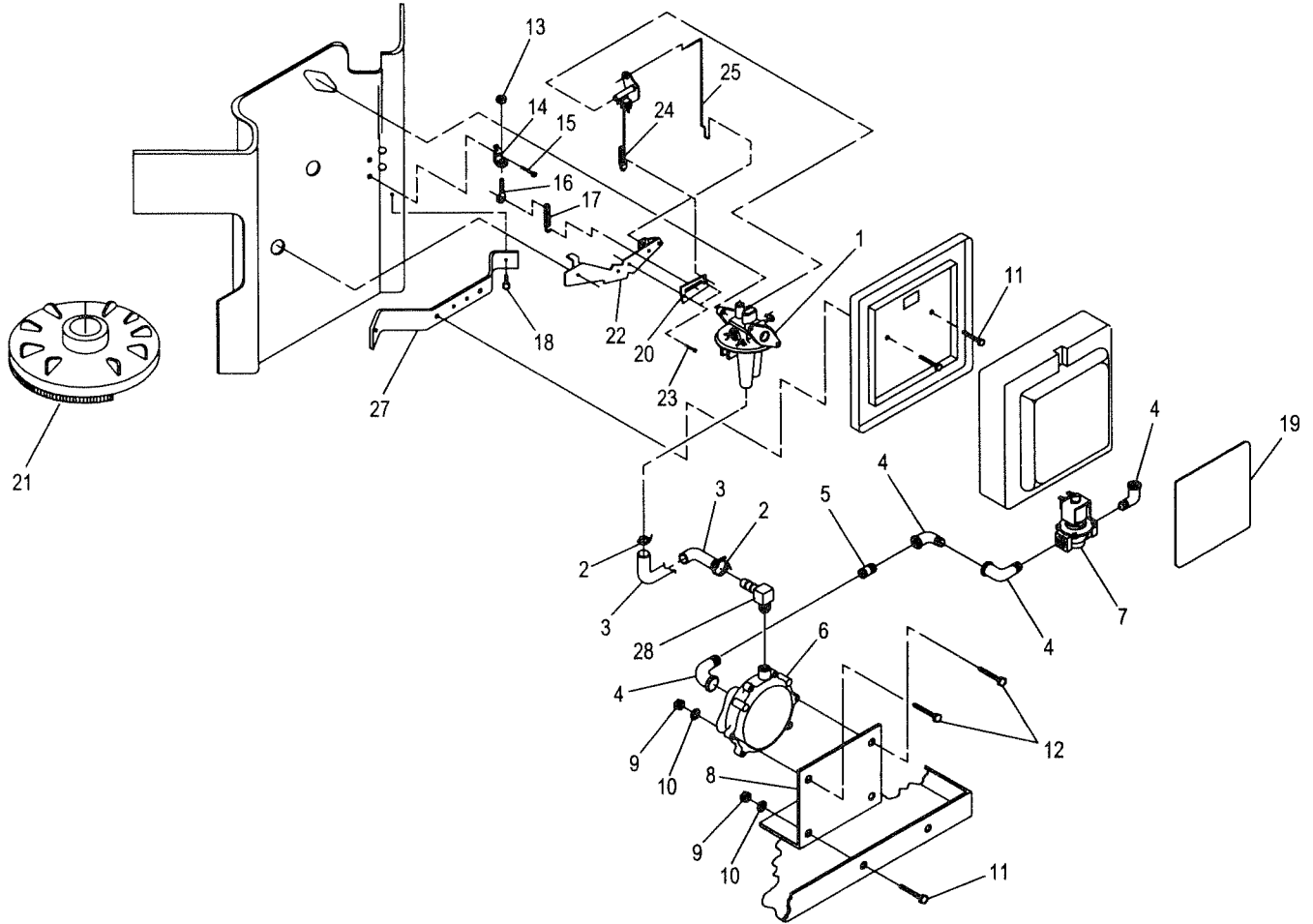
ITEM	PART NO.	QTY.	DESCRIPTION
1	073112B	1	Carburetor Assembly
2	074962C	1	Spring, Governor (PP55, PP66)
	074962G	1	Spring, Governor (Q-70G)
3	070155	1	Lever, Governor
4	070108	1	Rod, Governor to Carburetor
5	056893	5	Screw, (Crimptite) - #10-24 X 1/2"
6	074961	1	Bracket, Governor Adjuster
7	047227	1	Screw, Governor Adjuster
8	037398	1	Nut, Hex Lock (Nylon)
9	073131	1	Bracket, Air Cleaner Support
10	066476	2	Screw, Hex - M6-1.0 X 12MM
11	070575	2	Screw, Hex - M6-1.0 X 25MM
12	070125	1	Spring, Anti-Lash
13	073374	1	Bracket, Choke Support
14	074947	1	Rod, Choke Control
15	089473	1	Bi-Metal Assembly, Choke
16	091306	1	Solenoid, Choke
17	077091	1	Hair Pin, Cotter
18	031879	4	Flat Washer - #4
19	022159	4	Lock Washer - #4
*20	089870	1	Solenoid, Fuel Shutoff (Q-70G Only)
21	072536	4	Screw, Pan HD. Mach. - #4-40 X 1/4"
22	087770	1	Line, Fuel - 5/16" I.D.
23	074946	1	Link, Choke
25	030340	1	Hose, Fuel, 4.5" LG.
26	0C2338B	1	Decal, Air Cleaner Primepact 66G
	0C2338	1	Decal, Air Cleaner Primepact 55G
	091352C	1	Decal, Air Cleaner Q-70G
27	075252	1	Kit, Carburetor Overhaul - Not Shown
28	0A7782A	1	Flywheel Assembly
29	040173	2	Clamp, Hose (Screw Type)
30	066829	2	Rivet - 1/8" Diameter X 1/8" Long
31	075944	1	Bracket, Governor Spring
32	070594	2	Capscrew, Hex HD. - M6-1.0 X 93 LG. w/washer
33	077075	1	Cover, Choke Coil

* Not Shown



Section 10 – Exploded Views and Parts Lists

PRIMEPACT 70G and 70LP Recreational Vehicle Generators
LP Regulator, LP Carburetor & Air Cleaner – Drawing No. 0A4029-F



ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	0A1662A	1	CARB. V-TWIN L/P	17	074962C	1	GOVERNOR SPRING (PP55G/LP, PP66G/LP)
2	057822	2	HOSE CLAMP	17	074962G	1	GOVERNOR SPRING (PP70G/LP, Q70G)
3	074994	1	1/2" I.D. X 10" LONG HOSE	18	066476	2	M6-1.0 X 12MM HEX SCREW W/LOCK WASHER
4	026307	4	STREET ELBOWS	19	0C2338E	1	AIR CLEANER DECAL-PRIMEPACT 70LP
5	026915	1	3/4" PIPE NIPPLE	19	0C2338C	1	AIR CLEANER DECAL-PRIMEPACT 66LP
6	075211	1	GASEOUS FUEL REGULATOR	19	0C2338A	1	AIR CLEANER DECAL-PRIMEPACT 55LP
7	0A2666	1	GASEOUS FUEL SOLENOID	20	075944	1	GOVERNOR SPRING BRACKET
8	0A5198	1	REGULATOR MOUNTING BRACKET	21	0A7782A	1	FLYWHEEL ASSEMBLY
9	049813	4	M6 HEX NUT	22	070155	1	GOVERNOR LEVER
10	022097	4	M6 LOCK WASHER	23	076242	2	1/8" I.D. X 1/8" RIVET
11	047411	2	M6-1.0 X 16MM HEX HD. CAPSCR.	24	070125	1	ANTI-LASH SPRING
12	038750	2	M6-1.0 X 30MM HEX HD. CAPSCR.	25	070108	1	GOVERNOR-TO-CARBURETOR ROD
13	037398	1	HEX LOCK NUT (NYLON)	+	028739	4	4" LONG TIE WRAP
14	074961	1	GOVERNOR ADJUSTER BRACKET	+	055162	9CC	PIPE SEALANT
15	056893	5	#10-24 X 1/2" SCREW	27	073131	1	AIR CLEANER SUPPORT BRACKET
16	047227	1	GOVERNOR ADJUSTER SCREW	28	061696	1	BARBED 90 DEG. 3/8" X 1/2"

(+) NOT SHOWN